

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

## ***PR-2024-020\_4***

### **PLIEGO DE PRESCRIPCIONES TECNICAS**

QUE HABRÁ DE REGIR LA LICITACIÓN, MEDIANTE PROCEDIMIENTO ABIERTO, DEL CONTRATO DE **SERVICIOS PARA EL SUMINISTRO E INSTALACION DE CAUDALIMETROS EN LOS SISTEMAS DE UROLA GARAIA, GOIERRY Y AIA-ITURRIETA**, FINANCIADO CON FONDOS PROCEDENTES DEL MECANISMO PARA LA RECUPERACIÓN Y RESILENCIA – NEXT GENERATION EU EN EL MARCO DEL COMPONENTE 5 “PRESERVACIÓN DEL LITORAL Y RECURSOS HÍDRICOS” INVERSIÓN 3 (C5.I3) DENOMINADA «TRANSICIÓN DIGITAL EN EL SECTOR DEL AGUA»

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

DOCUMENTOS APLICABLES Y RELACIONADOS

CONTROL DE CAMBIOS

Edición	Fecha	Punto	Cambios respecto a la versión anterior
0	22/05/2024	--	



## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

#### ÍNDICE

#### 1 ANTECEDENTES

##### 1.1 AMBITO

##### 1.2 OBJETO

#### 2 DESCRIPCION DEL AMBITO y la ACTUACION

##### 2.1 AMBITO

##### 2.2 DESCRIPCION DE LA ACTUACION

##### 2.3 LISTADO DE TRABAJOS

#### 3 ALCANCES

##### 3.1 INSTALACION DE CAUDALIMETROS EN DESAGUES DE FONDO DE PRESAS

##### 3.2 INSTALACION DE CAUDALIMETRO DE ENTRADA A DEPOSITO DE ETAP

##### 3.3 INSTALACION DE CAUDALIMETRO DE SALIDA DE DEPOSITO DE ETAP

##### 3.4 CAUDALIMETROS EN DEPOSITOS DE DISTRIBUCION

#### 4 CONDICIONES

##### 4.1 APORTACIONES DE GIPUZKOAKO URAK

##### 4.2 APORTACIONES DEL CONTRATISTA

##### 4.3 MEDIO AMBIENTE

##### 4.4 PLAZO DE EJECUCION

#### ANEXO I. ESQUEMAS DEL SISTEMA DE DISTRIBUCION DE ALTA

#### ANEXO 2. FICHA TECNICA DEL CAUDALIMETRO CLAMP-ON PARA DESAGUES

#### ANEXO 3. FICHA TECNICA DEL CAUDALIMETRO ELECTROMAGNETICO PARA DEPOSITOS

#### ANEXO 4. PLANOS ETAP ARRIARAN

#### ANEXO 5. PLANOS CAMARA LLAVES ARRIARAN

#### ANEXO 6. RELACION DETALLADA DE TRABAJOS.

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

## 1 ANTECEDENTES

### 1.1 AMBITO

El Consorcio de Aguas de Gipuzkoa a través de Gipuzkoako Urak es el responsable de la explotación y conservación de los sistemas de abastecimiento de Urola Garaia, Goierri y Aia-Iturrieta. A través de estos sistemas de abastecimiento en Alta se realiza el suministro de agua a los siguientes municipios:

- Urola Garaia: Legazpi, Urretxu, Zumarraga y Ezkio-Itsaso
- Goierri: Ordizia, Beasain, Olaberria, Zerain, Ormaiztegi, Segura, Idiazabal, gabiria, Mutiloa, Itsasondo, Arama, Alzaga, Orendain, Gaintza, Baliarrain, Legorreta y Zegama.
- Aia Iturrieta: Ataun

Este abastecimiento se realiza a través de los siguientes elementos de la red:

- Presas: Barrendiola, Arriaran y Lareo.
- Estaciones de Tratamiento de Agua Potable: Barrendiola y Arriaran.
- Redes de distribución: conducciones y elementos de red de Urola Garaia, Goierri y Aia-Iturrieta.
- Depósitos: depósitos de alta de Urola Garaia, Goierri y Aia-Iturrieta.

### 1.2 OBJETO

El objeto del presente pliego es la contratación de las obras que comprenden el suministro, obras auxiliares, instalación y puesta en marcha de una serie de equipos de medida de caudal. Estos equipos serán colocados en las presas, ETAP's, en puntos de la red de distribución y en depósitos.

Se establece como objetivo que los caudalímetros existentes y los nuevos a instalar, y que resulten relevantes para el control hídrico, dispongan de comunicación Modbus en tiempo real con los sistemas de Control y Adquisición de Datos, a través de los PLC's implementados en las diferentes instalaciones. Por ello, se pretende alcanzar el siguiente estándar en todos los sistemas:

- Que todos los caudales de entrada y salida de las presas estén controlados por caudalímetro o aforador y dispongan de comunicación por Modbus (con la excepción de las estaciones de cola, que son objeto de otro alcance). Esto incluye filtraciones, desagües de fondo, alivios, servidos, ecológicos, etc.
- Que todos los caudales de entrada, consuntivos y de salida de la ETAP estén controlados y dispongan de comunicación por Modbus.

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

- Que todos los caudales de entrada y salida de los depósitos, tanto los de cabecera como los de distribución, estén controlados y dispongan de comunicación por Modbus.
- Instalación de caudalímetros sectoriales que permitan una mejora del control hídrico.

Es por ello, que la contrata tendrá que realizar las siguientes acciones:

- Suministro de nuevos caudalímetros.
- Suministro de cabezales de lectura.
- Trabajos de calderería y fontanería para adaptación en aquellos puntos donde se requiera.
- Cableado del sistema de comunicaciones de los caudalímetros.

En ningún caso, el presente contrato requiere de trabajos de programación en PLC's o SCADA, sino que el alcance termina en el cableado del caudalímetro hasta el PLC.

**DEFINICION DE ALCANCES****PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS****PR****024****020\_4****2 DESCRIPCION DEL AMBITO y la ACTUACION****2.1 AMBITO**

Tal y como se establece en el capítulo de la introducción, los trabajos deberán de ejecutarse en los sistemas de Urola Garaia, Goierri y Aia-Iturrieta. En el ANEXO I. ESQUEMAS DEL SISTEMA DE DISTRIBUCION DE ALTA del presente documento se incluyen los esquemas de los tres sistemas para mejor comprensión de los alcances.

Con el objetivo de establecer claramente los alcances a ejecutar, primeramente, realizaremos una descripción detallada de cada uno de ellos, para a continuación describir los trabajos que será necesario realizar en cada una de las instalaciones.

**2.2 DESCRIPCION DE LA ACTUACION**

De manera general, ya se ha descrito en el Capítulo 1.2. OBJETO los alcances del trabajo. Para alcanzar esos objetivos, será necesario realizar las siguientes actuaciones:

- Instalación de nuevos caudalímetros en desagües de fondo en las presas de Barrendiola y Lareo.
- Instalación de sistemas para el control de aguas de lavado y purgas de fangos en las ETAP's.
- Instalación de nuevos caudalímetros en los depósitos de cabecera de Barrendiola y Arriaran.
- Instalación de nuevos caudalímetros sectoriales en la red de Aia-Iturrieta.
- Sustitución de aquellos caudalímetros que no sean compatibles con la tecnología de comunicación Modbus.
- Instalación de nuevas tarjetas o cabezales de lectura compatibles con la tecnología de comunicación Modbus.
- Cableado de los nuevos equipos.
- En los caudalímetros que anteriormente se comunicaban por señales analógicas, únicamente será necesario conectar la señal analógica. Mediante un alcance adicional se comunicará la señal Modbus con el autómeta.
- Los caudalímetros nuevos se deberán dejar conectados a través de la señal analógica. Mediante un alcance adicional se comunicará la señal Modbus con el autómeta.
- Obras civiles y calderería necesaria para la instalación de estos equipos.

**2.3 LISTADO DE TRABAJOS**

Con el objetivo de facilitar los trabajos, descripción y redacción del presupuesto, el presente pliego define los alcances mediante los siguientes trabajos:

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

- Instalación de caudalímetros en desagües de fondo de presas.
- Instalación de sistema de control de medida de aguas de lavado en ETAP.
- Instalación de sistema de control de medida de purgas del decantador en ETAP.
- Instalación de caudalímetro a la entrada de depósito de ETAP.
- Instalación de caudalímetro a la salida de depósito de ETAP.
- Instalación de nuevo caudalímetro de entrada o salida de depósito.
- Actualización de caudalímetro de entrada o salida de depósito.
- Instalación de cabezal de lectura y comunicaciones en caudalímetro de entrada o salida de depósito.

En el ANEXO 6. RELACION DETALLADA DE TRABAJOS. se incluye un listado detallado de las acciones a realizar en cada uno de los caudalímetros.

**DEFINICION DE ALCANCES****PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS****PR****024****020\_4****3 ALCANCES**

A continuación, se realiza una descripción detallada de cada uno de los trabajos a ejecutar en base a las descripciones del capítulo anterior.

**3.1 INSTALACION DE CAUDALIMETROS EN DESAGUES DE FONDO DE PRESAS**

Se requiere el suministro e instalación de unos caudalímetros tipo clamp-on para los desagües de fondo de las presas de Barrendiola y Lareo. Estas conducciones son de acero al carbono y sus diámetros son de 828 mm y 614 mm, respectivamente. Comprende los siguientes trabajos:

- Suministro de caudalímetro tipo clamp-on para los diámetros de tuberías descritas, alimentado en 220V y 24V, equivalente al equipo incluido en la ficha técnica del ANEXO 2. FICHA TECNICA DEL CAUDALIMETRO CLAMP-ON. Se incluye el controlador de lectura y comunicaciones, y es compatible con el protocolo Modbus.
- Instalación del caudalímetro en base a las recomendaciones del fabricante.
- Cableado de señal analógica hasta el PLC de presa, en una longitud aproximada de 50 metros por canalización existente.
- Configuración del controlador del equipo y puesta en marcha

No están incluidos en el presente alcance los siguientes trabajos:

- Integración de la señal Modbus, ya que esta se ejecutará con alcance independiente.
- Programación la señal en el autómatas de presa ni en cualquier otro equipo.

**3.2 INSTALACION DE CAUDALIMETRO DE ENTRADA A DEPOSITO DE ETAP**

Dentro de este capítulo se incluirán los trabajos necesarios para instalar sendos caudalímetros en las entradas a los depósitos de cabecera situados en las ETAP de Barrendiola y Arriaran. Dado que para cada uno de los casos la instalación a realizar es sustancialmente diferente, se describen y presupuestan de manera separada:

**3.2.1 Caudalímetro de salida del depósito de la ETAP de Barrendiola**

No se requiere su instalación, ya que el depósito de esta ETAP si cuenta con caudalímetro de entrada

**3.2.2 Caudalímetro de entrada al depósito de la ETAP de Arriaran**

Este caudalímetro se instalará en la sala de bombas de la ETAP de Arriaran, ya que es el único sitio donde se garantizan las distancias rectas suficientes (aguas arriba y abajo del caudalímetro) además de encontrarse no demasiado profundo.

## DEFINICION DE ALCANCES

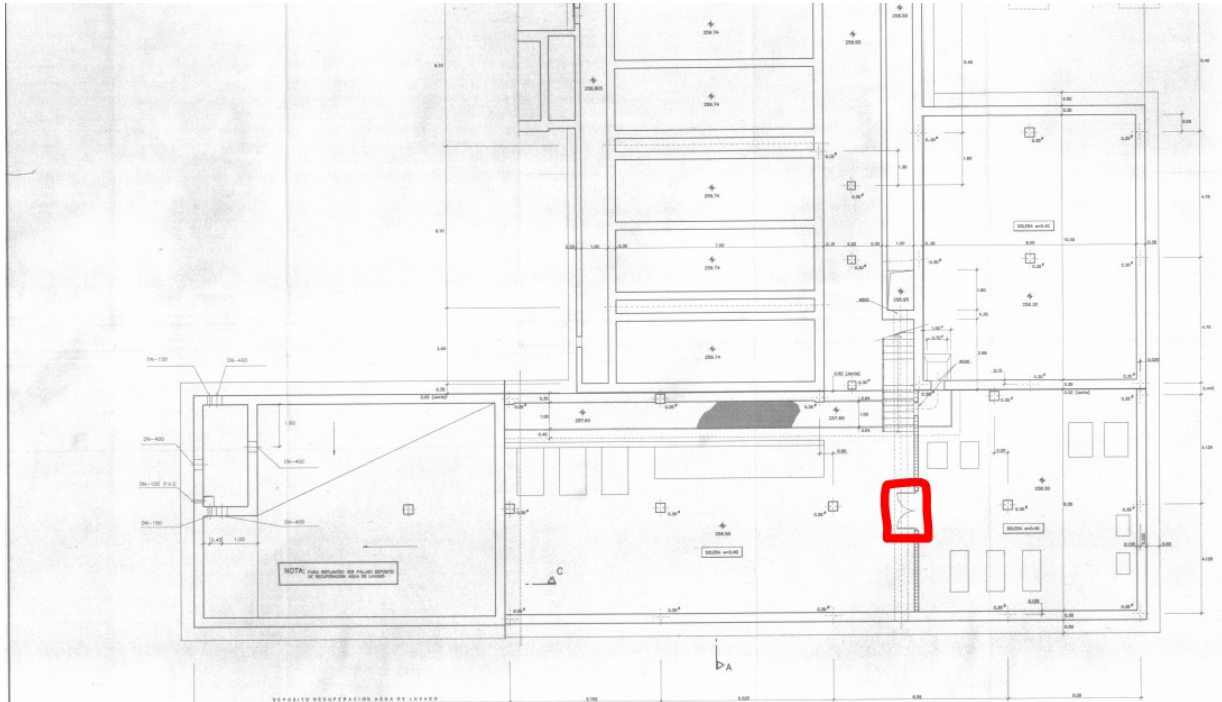
### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

La ubicación del caudalímetro la tenemos en la siguiente imagen:



**Imagen 1. Planta solera de la sala de filtración. La línea punteada representada la tubería de salida de agua tratada. El recuadro rojo la ubicación aproximada del nuevo caudalímetro.**

La solera de la sala se encuentra a la cota +258.50 mientras que la generatriz superior de la tubería a la cota 257.55, por lo que se encuentra a una profundidad de aproximadamente 1 metro. La planta baja de la sala de filtración está construida en una solera de 40 cm de espesor. Por tanto, los trabajos a realizar serán los siguientes:

- Corte de solera, demolición y excavación manual.
- Roza y canalización para cableado.
- Construcción de arqueta.
- Instalación y puesta en marcha de caudalímetro.
- Cableado hasta PLC planta.
- Cierre de arqueta y tapa.

Se incluyen en el ANEXO 4. PLANOS ETAP ARRIARAN planos de esta instalación en la zona donde se ubicará el caudalímetro.

El equipo a instalar será un caudalímetro ultrasónico no intrusivo (tipo clamp-on) para tubería DN500, con comunicación mediante protocolo Modbus y unidad de control.

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

### 3.3 INSTALACION DE CAUDALIMETRO DE SALIDA DE DEPOSITO DE ETAP

#### 3.3.1 Caudalímetro de salida del depósito de la ETAP de Barrendiola

No se requiere su instalación, ya que esta ETAP si cuenta con caudalímetro de salida.

#### 3.3.2 Caudalímetro de salida del depósito de la ETAP de Arriaran

Este caudalímetro se instalará en la cámara de llaves de la ETAP de Arriaran. Este es el único punto en el que la conducción se encuentra accesible, ya que fuera de la cámara de llaves discurre a gran profundidad. En la siguiente imagen tenemos el esquema de la cámara de llaves del depósito de Arriaran:

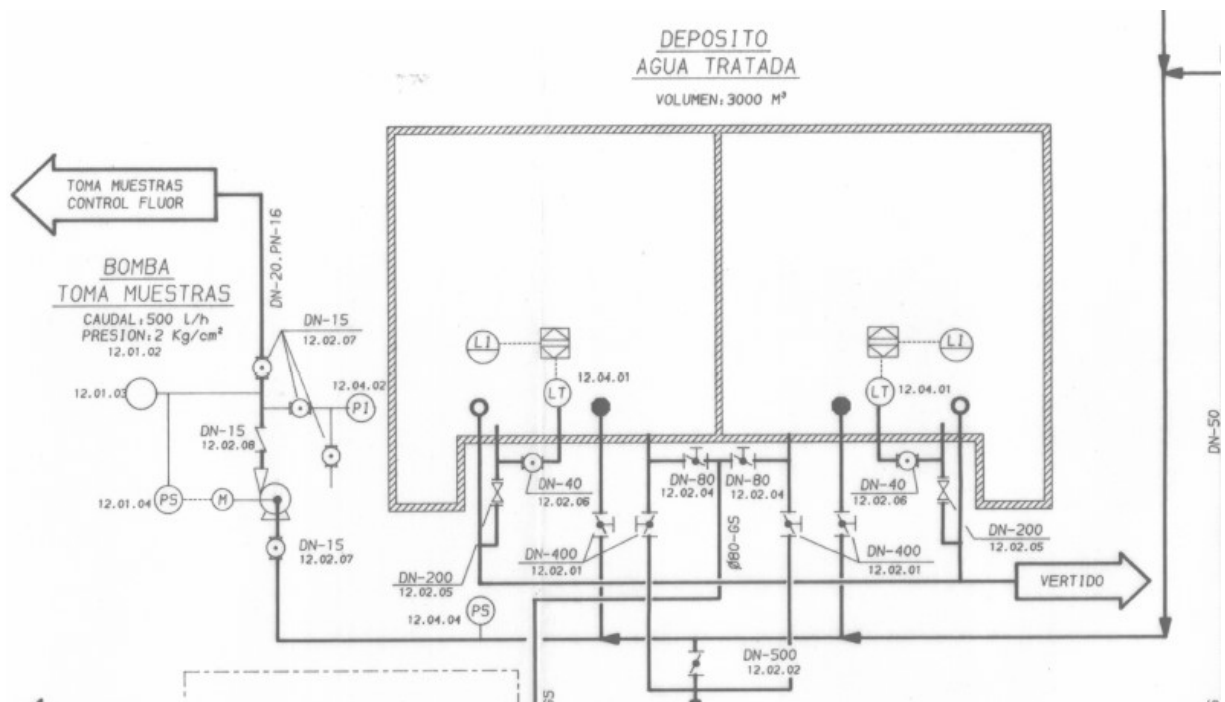


Imagen 2. Cámara de llaves de la ETAP de Arriaran

En este caso, la instalación del caudalímetro no requiere de mayores trabajos de obra civil, ya que la instalación se realizará en la cámara de llaves donde las tuberías están todas accesibles. Por tanto, únicamente se requerirá:

- Instalación y puesta en marcha de caudalímetro.
- Cableado hasta PLC planta.

Se incluyen en el ANEXO 5. PLANOS CAMARA LLAVES ARRIARAN planos de esta instalación en la zona donde se ubicará el caudalímetro.



## DEFINICIÓN DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

El equipo a instalar será un caudalímetro ultrasónico no intrusivo (tipo clamp-on) para tubería DN500, con comunicación mediante protocolo Modbus y unidad de control.

#### 3.4 CAUDALIMETROS EN DEPOSITOS DE DISTRIBUCION

Dentro de este capítulo, se incluye la instalación y renovación de una amplia gama de caudalímetros, electromagnéticos, que se encargan de medir los caudales a la entrada o salida de los depósitos de distribución. Tendremos diferentes tipologías y diámetros, tal y como va a quedar claramente reflejado en este capítulo. Asimismo, en las mediciones del proyecto se detalla claramente que trabajos sería necesario realizar.

Es necesario aclarar que los trabajos de calderería a realizar se describen de manera aproximada, y que allí donde sea necesario, el contratista deberá realizar una evaluación y medida detallada. Sin embargo, en la mayoría de los casos estos equipos se colocarán en las cámaras de llaves, por lo que la exigencia será la de cortar conducciones e instalar los nuevos equipos, o simplemente sustituir allí donde solo sea necesario sustituir o actualizar.

##### 3.4.1 Instalación de nuevo caudalímetro de entrada o salida de depósito.

Este trabajo comprende el suministro, instalación y cableado de caudalímetro nuevo allí donde no existía ninguno, así como los trabajos de calderería necesarios para su instalación. Estos trabajos de calderería incluirán lo siguiente:

- Corte de la conducción actual.
- Instalación o soldado de piezas de acoplamiento, en función de la tipología de la tubería.

En algunos de los depósitos será necesario actuar sobre conducciones de fibrocemento, por lo que el contratista deberá solicitar los permisos correspondientes y realizar la gestión de este material conforme a la normativa vigente.

Los caudalímetros serán suministrados en base a los diferentes diámetros incluidos en las mediciones. Los equipos a instalar serán los incluidos en el ANEXO 3. FICHA TECNICA DEL CAUDALIMETRO ELECTROMAGNETICO PARA DEPOSITOS. Debido a la disponibilidad de repuestos para mantenimiento en los almacenes de Gipuzkoako Urak, se requiere la instalación de los siguientes equipos:

- Sensor: SITRANS FM MAG 5100W
- Convertidor de señal: MAG 6000

Todos los equipos contarán con protocolo de comunicaciones por Modbus. Se cableara la salida analógica hasta el controlador existente en el depósito, por lo que pese a contar con comunicación Modbus únicamente se dejará operativa la señal analógica.

**DEFINICION DE ALCANCES****PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS****PR****024****020\_4**

Además de los trabajos de calderería, se consideran los siguientes trabajos:

- Suministro de caudalímetro y convertidor de señal, así como todos los elementos necesarios para su montaje.
- Suministro de carrete de montaje.
- Suministro de cableado para acometida eléctrica y de comunicaciones.
- Instalación de todos los equipos, cableado y conexionado. Señal analógica.
- Configuración inicial y puesta en marcha.

#### 3.4.2 Actualización de caudalímetro de entrada o salida de depósito.

Este trabajo comprende la instalación de un nuevo caudalímetro allí donde ya existe uno, por lo que no se requerirá de trabajos de calderería para la adaptación.

Los caudalímetros serán suministrados en base a los diferentes diámetros incluidos en las mediciones. Los equipos a instalar serán los incluidos en el ANEXO 3. FICHA TECNICA DEL CAUDALIMETRO ELECTROMAGNETICO PARA DEPOSITOS. Debido a la disponibilidad de repuestos para mantenimiento en los almacenes de Gipuzkoako Urak, se requiere la instalación de los siguientes equipos:

- Sensor: SITRANS FM MAG 5100W
- Convertidor de señal: MAG 6000

Todos los equipos contarán con protocolo de comunicaciones por Modbus. Para el cableado, se seguirá el siguiente criterio:

- Si el equipo existente está comunicado con señal analógica, se comunicará la señal analógica.
- Si el equipo existente está comunicado con Modbus, se comunicará la señal Modbus.

No habrá trabajos de calderería. se consideran los siguientes trabajos:

- Suministro de caudalímetro y convertidor de señal, así como todos los elementos necesarios para su montaje.
- Suministro de nuevo carrete de montaje.
- Suministro de cableado para acometida eléctrica y de comunicaciones.
- Instalación de todos los equipos, cableado y conexionado. Señal analógica.
- Configuración inicial y puesta en marcha.

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

#### 3.4.3 Instalación de tarjeta de comunicaciones en caudalímetro de entrada o salida de depósito.

Estos trabajos se realizarán en aquellos depósitos en los cuales, pese a existir caudalímetro que cumple con las actuales especificaciones (MAG6000), este no está comunicado al no contar con la correspondiente tarjeta de comunicaciones.

Los equipos a instalar serán los incluidos en el ANEXO 3. FICHA TECNICA DEL CAUDALIMETRO ELECTROMAGNETICO PARA DEPOSITOS. Debido a la disponibilidad de repuestos para mantenimiento en los almacenes de Gipuzkoako Urak, se requiere la instalación de los siguientes equipos:

- Tarjeta de comunicaciones: Modulo Modbus RTU acoplable solo a MAG6000
- Convertidor de señal: MAG 6000

Todos los equipos contarán con protocolo de comunicaciones por Modbus.

## DEFINICION DE ALCANCES

### PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS

PR

024

020\_4

## 4 CONDICIONES

### 4.1 APORTACIONES DE GIPUZKOAKO URAK

No será responsabilidad de contratista los siguientes aspectos:

- Suministro de agua potable
- Suministro de energía eléctrica. El contratista podrá conectarse a los circuitos existentes en las plantas y depósitos, pero deberá aportar los alargadores necesarios.

### 4.2 APORTACIONES DEL CONTRATISTA

El contratista será responsable de suministrar todos los materiales, mano de obra, equipos y medios auxiliares necesarios para la ejecución de los trabajos, incluso aquellos equipos de elevación o transporte para introducir los materiales en el interior de la galería y extraer los residuos.

En particular todos los caudalímetros con las piezas especiales necesarias para el montaje de sensores y unidades de lectura. El contratista será también el encargado de configurar las señales analógicas de todos aquellos caudalímetros con conexionado analógico.

### 4.3 MEDIO AMBIENTE

El contratista deberá de cuidar en todo momento el acopio y gestión de los residuos generados durante los trabajos.

Al comenzar los trabajos deberá entregar el Plan de Gestión de Residuos que será validado y aprobado por Gipuzkoako Urak.

### 4.4 PLAZO DE EJECUCION

Será de DOCE (16) semanas a partir de la firma del acta de replanteo. En este plazo se incluirá el acopio de materiales, su instalación y puesta en marcha.

**DEFINICION DE ALCANCES**

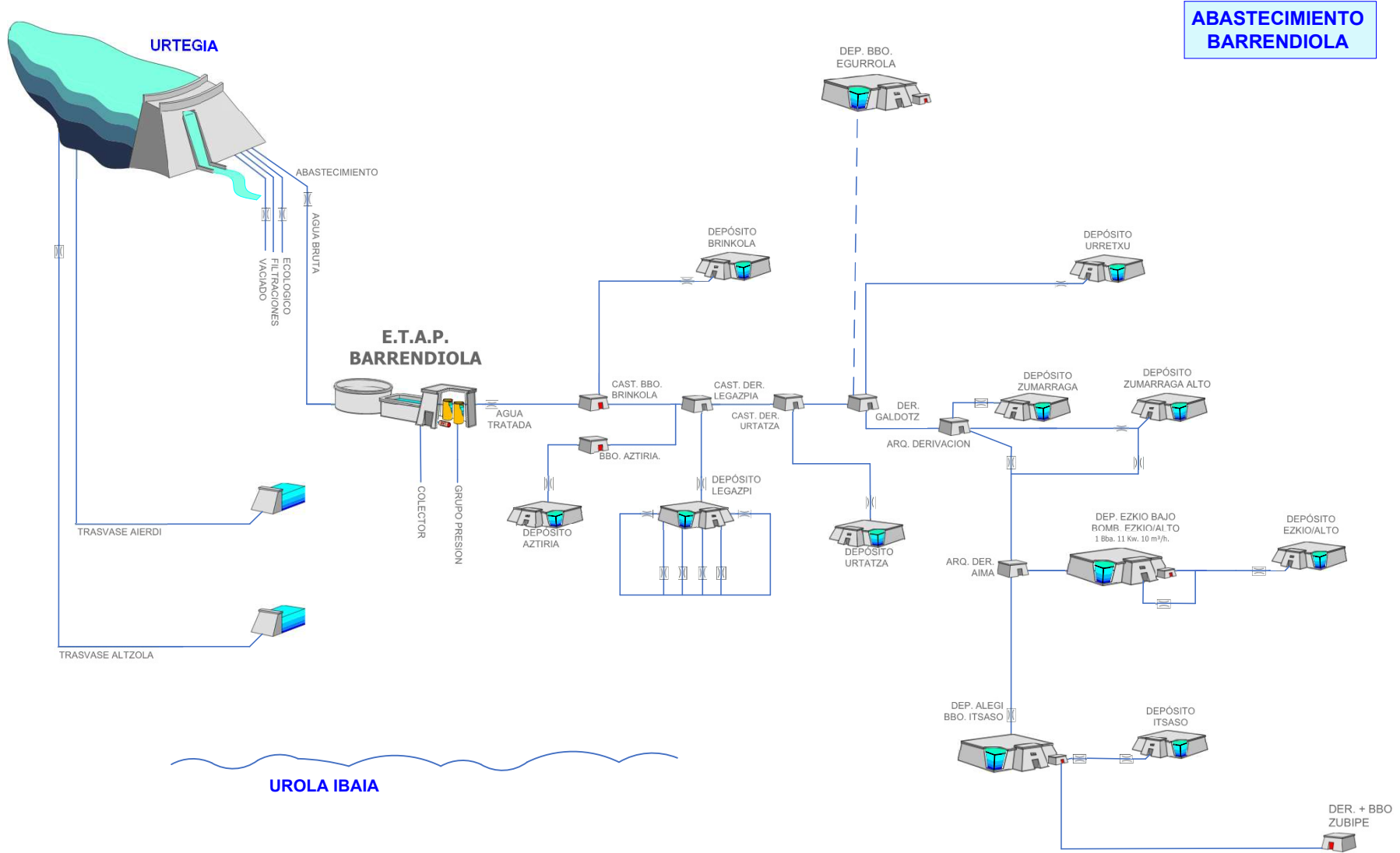
**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

**ANEXO I. ESQUEMAS DEL SISTEMA DE DISTRIBUCION DE ALTA**



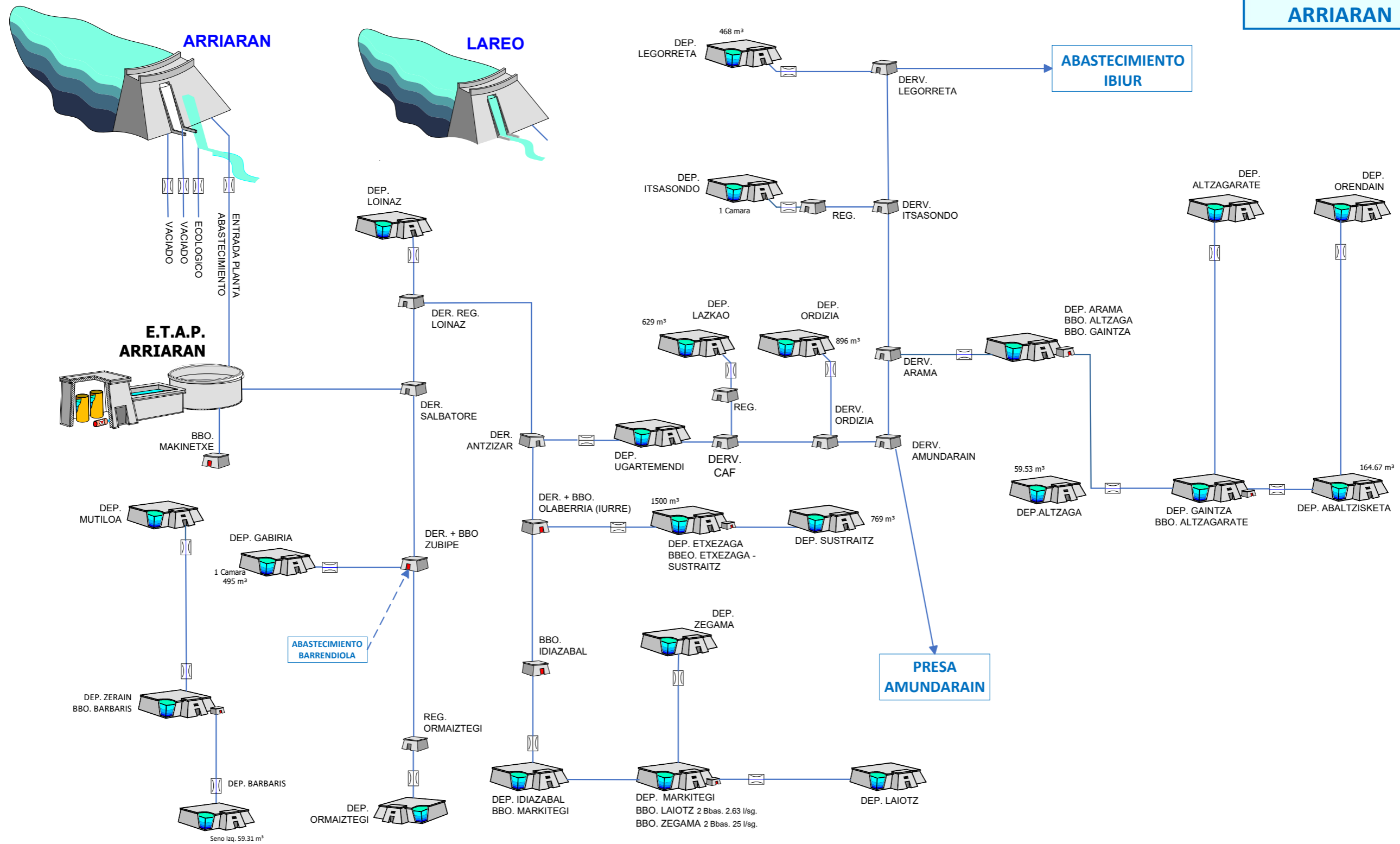
**ABASTECIMIENTO  
BARRENDIOLA**



**TELEMANDO  
PLANO DE ABASTECIMIENTO**

	EGUNA	IZENA	IZENBURU	IT-51.04.002.05 Rev.13		
MARRAZTU	2024/02/07	J.M.A	INSTALAZIOA	BARRENDIOLA		
EGIAZTATU			Rev.	13	Vº Bº	

**ABASTECIMIENTO  
ARRIARAN**



**TELEMANDO  
PLANO DE ABASTECIMIENTO**

	EGUNA	IZENA	IZENBURU	IT-51.12.002.02 Rev.16		
MARRAZTU	2024/02/10	J.L.O	INSTALAZIOA	ARRIARAN		
EGIAZTATU			Rev.	16	Vº Bº	

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

**ANEXO 2. FICHA TECNICA DEL CAUDALIMETRO CLAMP-ON PARA DESAGUES**



# SGM-101F

Transit time ultrasonic flowmeter

825B122A

## Features

- Pipe dimension range: DN20 ÷ DN4000
- Transmitter protection class: IP66
- Transducer protection class: IP68
- Display: backlighted 2x20 alphanumeric digit
- Keypad: 4 keys
- Housing material: printing aluminium
- Displayed data: instantaneous flowrate;  
flow totalizer
- Mounting: wall
- Analog Output: Sel. 4÷20mA or 0÷20mA
- Accuracy: ±1%
- Repeatability: ±0,2%
- Linearity: ±0,5%
- Basic measurement period: 500ms
- Serial port: RS485
- Communication protocol: MODBUS RTU  
or ASCII+ (opt.)
- Data logger: on SD card (opt.) or via MODBUS
- Programmable frequency output: 0÷5000Hz
- Relay output: n.1 for pulse totalizer or alarm
- Medium speed range: ±12m/s
- Unit working temperature: -20÷60°C
- Instrument humidity: noncondensing 85%RH(40°C)
- Sensors working temperature:  
TS-2 / TM-1 / TL-1 -30 ÷ +90°C  
TS2H / TM1H -30 ÷ +160°C  
TC-1 / TLC2 -40 ÷ +160°C
- Sensor cable std. length: 5m
- Powers.: 230Vac or 10÷30Vdc (depending on model)
- Dimensions: 200x120x77mm
- Weight without sensors: 1Kg



## Warranty

Products supplied by SGM LEKTRA are guaranteed for a period of 12 (twelve) months from delivery date according to the conditions specified in our sale conditions document.

SGM LEKTRA can choose to repair or replace the Product.

If the Product is repaired it will maintain the original term of guarantee, whereas if the Product is replaced it will have 12 (twelve) months of guarantee.

The warranty will be null if the Client modifies, repair or uses the Products for other purposes than the normal conditions foreseen by instructions or Contract.

In no circumstances shall SGM LEKTRA be liable for direct, indirect or consequential or other loss or damage whether caused by negligence on the part of the company or its employees or otherwise howsoever arising out of defective goods

## Factory Test Certificate

In conformity to the company and check procedures I certify that the equipment:

**SGM-101F**..... Production and check date: .....

Serial n. ....

is conform to the technical requirements on Technical Data and it is made in conformity to the SGM-LEKTRA procedure

Quality Control Manage: .....



Process Control and Measurement

The **SGM-101F** is composed by a digital converter and two clamp-on or insertion type ultrasonic transducers. The instrument calculates the instantaneous flow rate value by measuring the flight time difference of the ultrasonic pulses.

- Compact system for conductive and non-conductive fluids, even with the suspended material presence (<10g/l; <Ø1mm)**
- Applicable to various pipes materials (eg. SS316, copper, plastic, etc.), with or without an inner lining**
- Measuring ranges from <0,2m³/h to >30000m³/h**
- Power supply 85 ÷ 265Vac or 10÷30Vdc**

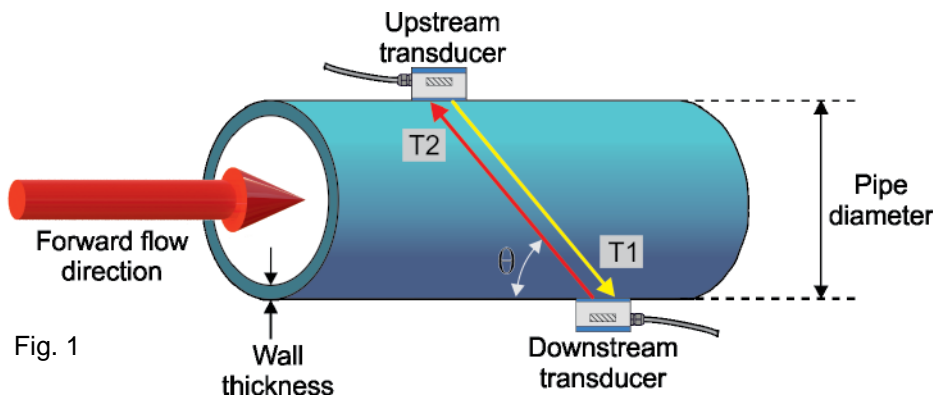
### 1. WORKING PRINCIPLE

The meter is designed to measure the fluid velocity inside a pipe.

The clamp-on transducers models allow an easy installation.

The transit time flow meter uses two ultrasonic transducers that function as transmitters and receivers.

They are installed externally to the pipe at a specific distance from each other. They can be installed at **V** mode (2 sonic section), at **W** mode (4 sonic section) or at **Z** mode (1 sonic section). The installation method choice depends on the pipe and the fluid characteristics. The **SGM-101F** measures the transit time via the two transducers that alternatively transmit and receive a sound pulses sequence. The difference in the measured transit time is directly related to the fluid velocity in the pipe, as shown in figure 1




$$V = \frac{MD}{\sin 2\theta} \cdot \frac{\Delta T}{T1 \cdot T2}$$

Where:

- $\theta$  = sonic section angle
- M = sonic section length
- D = pipe internal diameter
- T1 = sound transit time from the upstream transducer to the transducer downstream
- T2 = sound transit time from the downstream transducer to the transducer upstream
- $\Delta T$  =  $T_{up} - T_{down}$

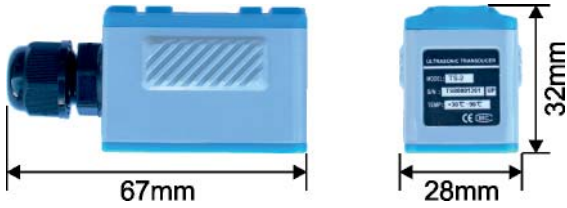
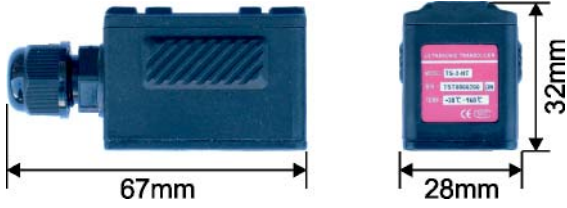
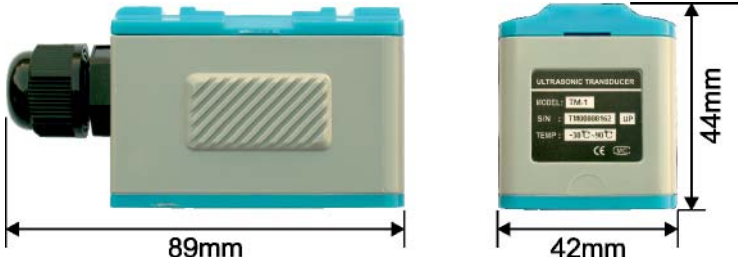
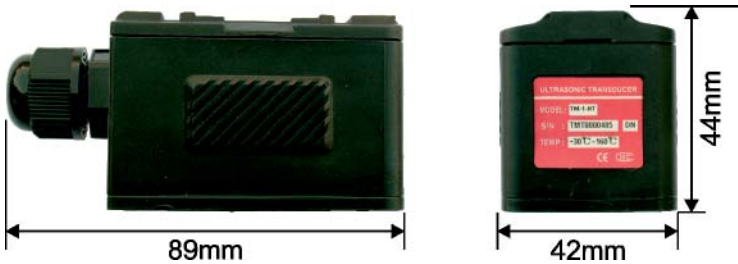
## SGM-101F - Features

### 2. FEATURES

<b>Pipe</b>	<b>Material</b>	Carbon Steel; Stainless Steel; Cast Iron; Ductile Iron; Copper; PVC; Aluminium; Asbestos; FiberGlass-Epoxy; Other
	<b>Pipe Ø range</b>	20÷4000mm
	<b>Inner lining</b>	None, No Liner; Tar Epoxy; Rubber; Mortar; Polypropylene; Polystyrol; Polystyrene; Polyester; Polyethylene; Ebonite; Teflon; Other
	<b>Pipe length</b>	Upstream pipe straight section of 10÷40D. Downstream pipe straight section greater than 5D. NB - The pipe straight section, downstream of a pump, must be greater than 20D.
<b>Measured fluids</b>	<b>Kind</b>	Water (General); Sea Water; Kerosene; Gasoline; Fuel Oil; Crude Oil; Propane (-45°C); Butane (0°C); Other Fluid; Diesel Oil; Castor Oil; Peanut Oil; Gasoline #90; Gasoline #93; Alcohol; Water (125°C)
	<b>Suspended solids</b>	Homogeneous fluids, even with material in suspension with a concentration less than 20g/l and particle size less than 1mm. NB - Avoid the ice formation inside the pipe at low temperatures
	<b>Temperature</b>	Depending on the used ultrasonic transducer model (see pages 4 and 5)
	<b>Flow velocity</b>	±0,01m/s ÷ ±12m/s
	<b>Direction</b>	Direct and reverse flow rate measurement and separate totalization
<b>Data Converter Unit</b>	<b>Accuracy</b>	±1%
	<b>Working conditions</b>	Temperature: -20°÷+85°C; humidity: 85% non-condensing (for applications in conditions different from the standard, specify when ordering)
	<b>Analog output</b>	Opto-isolated with configurable mode: 4÷20mA; 0÷20mA; 0÷20mA Via RS232; 4÷20mA vs Sound; 20÷4÷20mA; 0÷4÷20mA; 20÷0÷20mA; 4÷20mA vs vel. Max. load: 1000ohm
	<b>OCT output</b> 	Passive opto-isolated: Vmax: 30Vdc; Imax 100mA Alarm output or pulse output from flow totalizer with settable pulse width in 6÷1000ms range
	<b>Relay output</b>	N.1; Max. 125Vac 1A; 30Vdc 2A Alarm output or pulse output from flow totalizer
	<b>Serial port</b>	RS485. Communication protocol: MODBUS RTU; MODBUS ASCII
	<b>keyboard</b>	4 keys
	<b>Display</b>	backlighted 2x20 alphanumeric digit LCD
	<b>Display data</b>	Simultaneous display of: instantaneous flow rate (-99999.99÷+99999.99m <sup>3</sup> /h); flow totalizers (-19999999.99÷+19999999.99m <sup>3</sup> ); total operating time displayable via keyboard command
	<b>Data storage</b>	Flow Totalizer, total operating time and all system configuration parameters. Storage on E <sup>2</sup> PROM
	<b>Power supply (depending on model)</b>	230Vac ±15% 50÷60Hz; consumption: 3VA. 10÷30Vdc; consumption: 2W
<b>Protection</b>	IP66; the transparent protective cover use is recommended (p.n. 546A103N)	

Tab. 1

3. TRANSDUCERS

Transducer Type		Caratteristiche
TS-2	Dimensions	
	Pipe Ø range	20÷100mm (¾" ÷ 4")
	Temperature	-30 ÷ +90°C
	Menu 23	>19. Clamp-On TS-2
TS2H	Dimensions	
	Pipe Ø range	20÷100mm (¾" ÷ 4")
	Temperature	-30 ÷ +160°C
	Menu 23	>19. Clamp-On TS-2
TM-1	Dimensions	
	Pipe Ø range	50÷700mm (2" ÷ 40")
	Temperature	-30 ÷ +90°C
	Menu 23	>16. Clamp-On TM-1
TM1H	Dimensions	
	Pipe Ø range	50÷700mm (2" ÷ 40")
	Temperature	-30 ÷ +160°C
	Menu 23	>16. Clamp-On TM-1

Tab. 2

# SGM-101F - Transducers

Transducer Type		Caratteristiche
TL-1	Dimensions	
	Pipe Ø range	300÷4000mm (3" ÷ 160")
	Temperature	-30 ÷ +900°C
	Menu 23	>20. Clamp-On TL-1
TC-1 (standard)	Dimensions	
	Pipe Ø range	80÷4000mm (3" ÷ 160")
	Temperature	-40 ÷ +400°C
	Max pressure	1.6Mpa (16bar)
	Menu 23	>17. Insertion TC-1
TLC2 (for non-metallic pipes)	Dimensions	
	Pipe Ø range	80÷4000mm (3" ÷ 160")
	Temperature	-40 ÷ +400°C
	Max pressure	1.6Mpa (16bar)
	Menu 23	>21. Insertion TLC-2

Tab. 3

## 4. DIMENSIONS

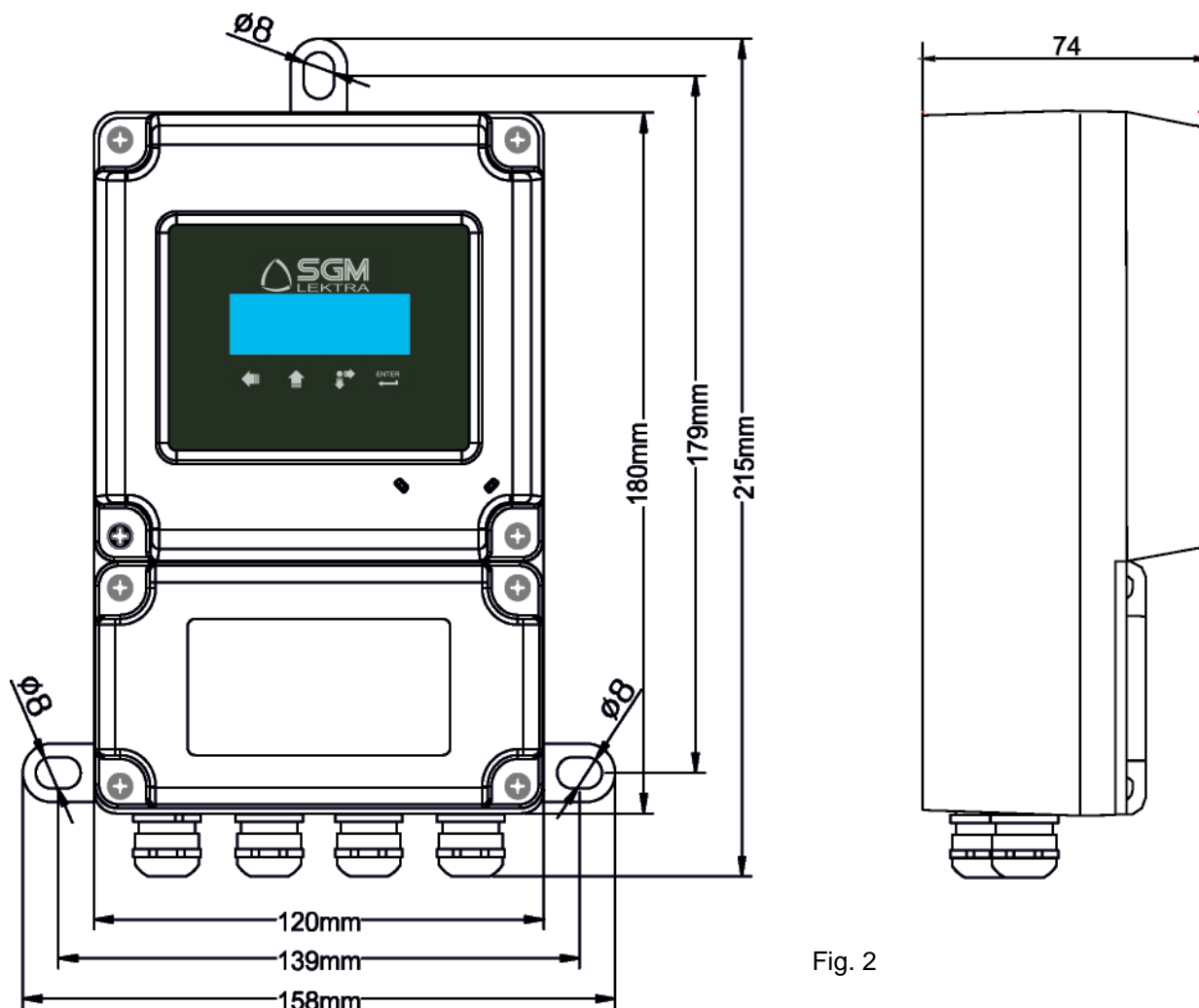


Fig. 2

## 5. ELECTRICAL CONNECTIONS

### 5.1 Connections

- 1) Separate the engine control cables or power cables from the **SGM-101F** connection cables.
- 2) Remove the caps from the cable glands and open the cover by unscrewing the screws.
- 3) Lead the cables into the transmitter through the cable glands
- 4) Close the cap and tighten the cable glands

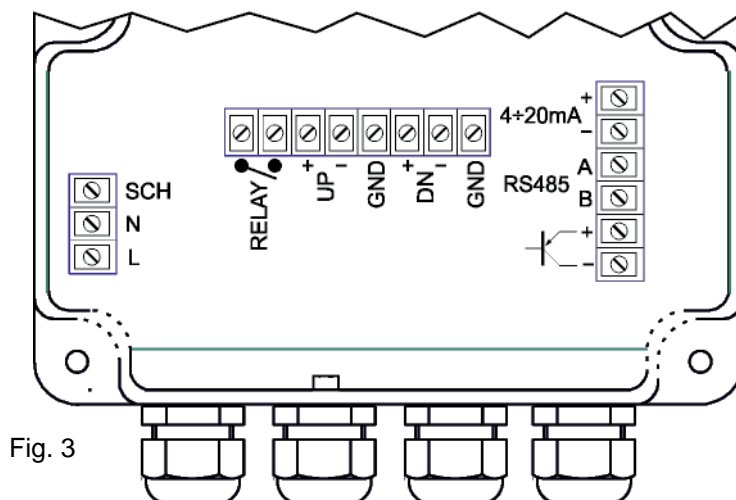


Fig. 3

The immunity to electromagnetic interference is in accordance with  $\text{CE}$  directives

### 5.2 Recommendations for external mounting

- or electrical connections, use a cable with a  $6\pm 10$ mm outer diameter and fully tighten the M18 cable gland
- Securely close the cover
- position the cable so that it forms a downward curve at the M18 output (Fig.4); in this way the condensation and/or rain water will tend to drop from the curve bottom
- place the transparent cover for protection

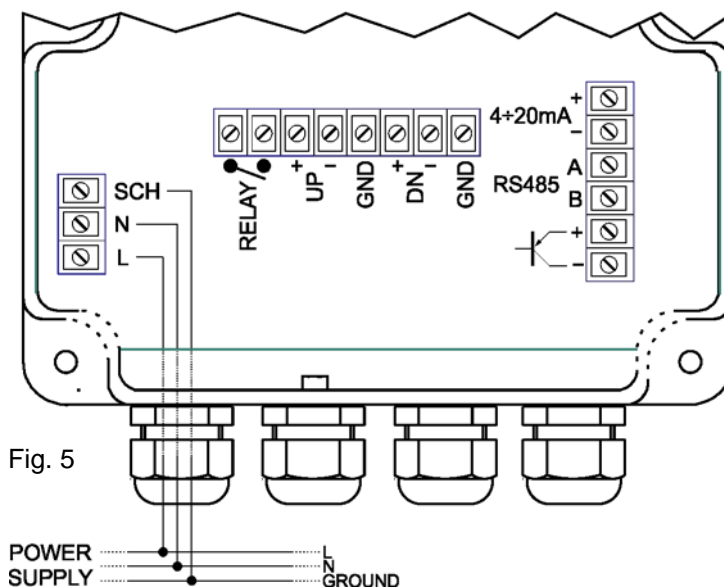


Transparent cover  
(p.n. 546A103N)

Fig. 4

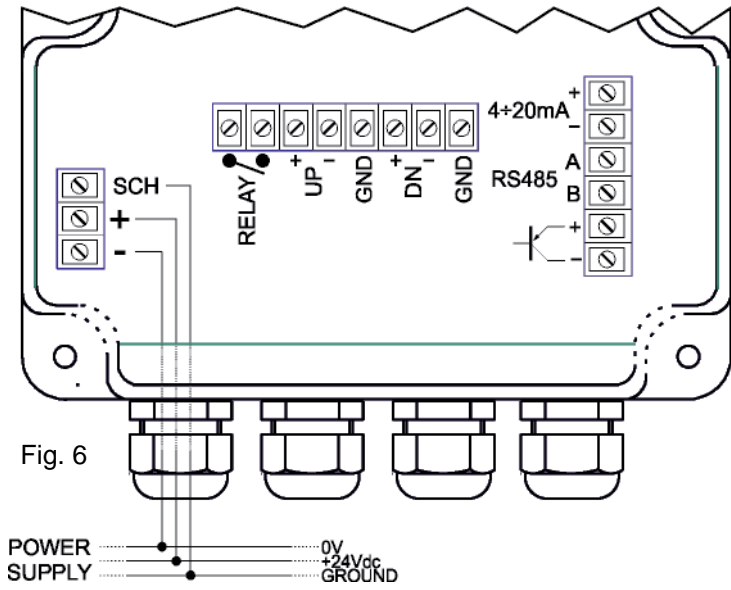
### 5.3 POWER CONNECTION

#### 5.3.1 Supply voltages in AC

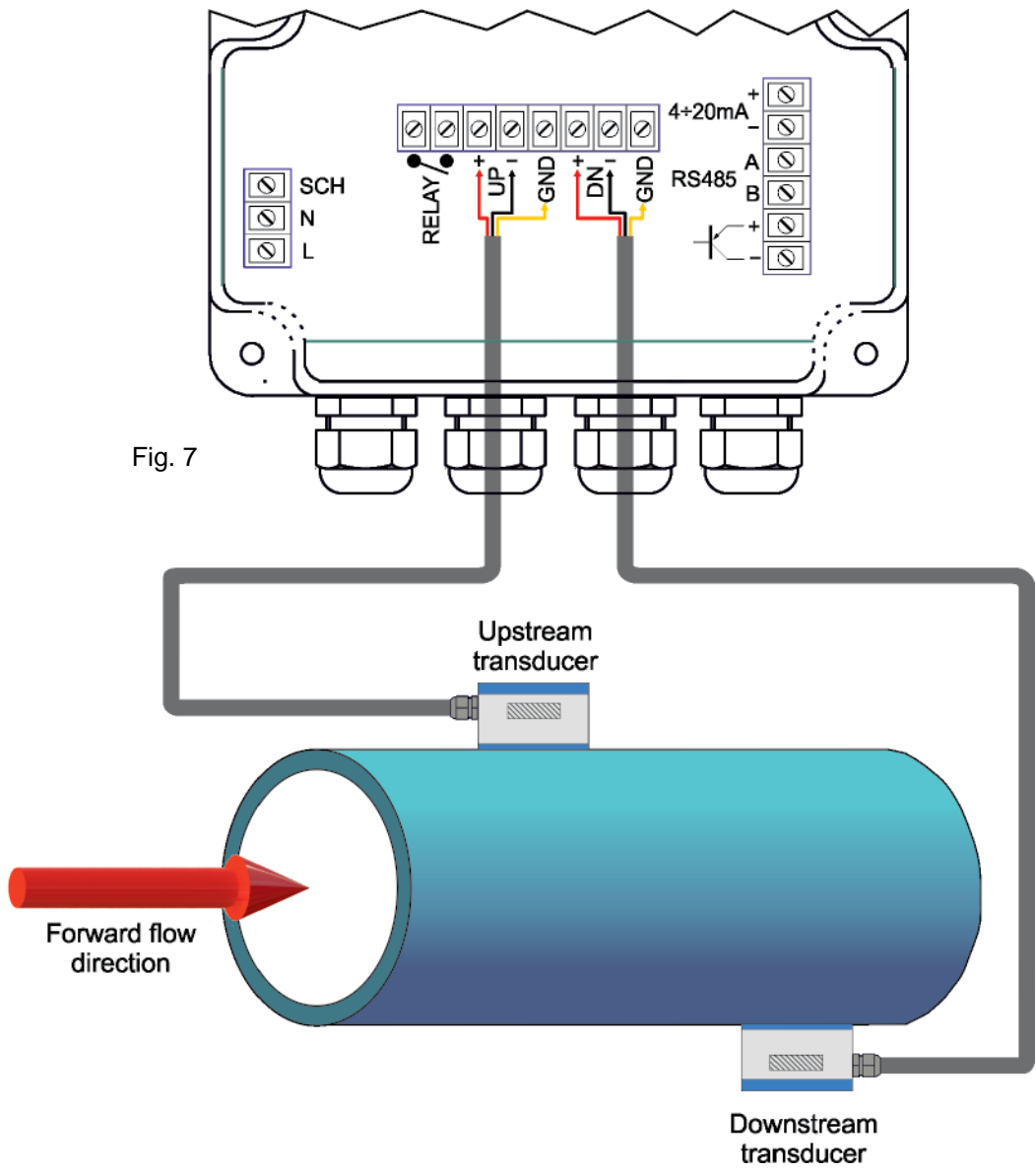




5.3.2 Supply voltage in 10÷30Vdc



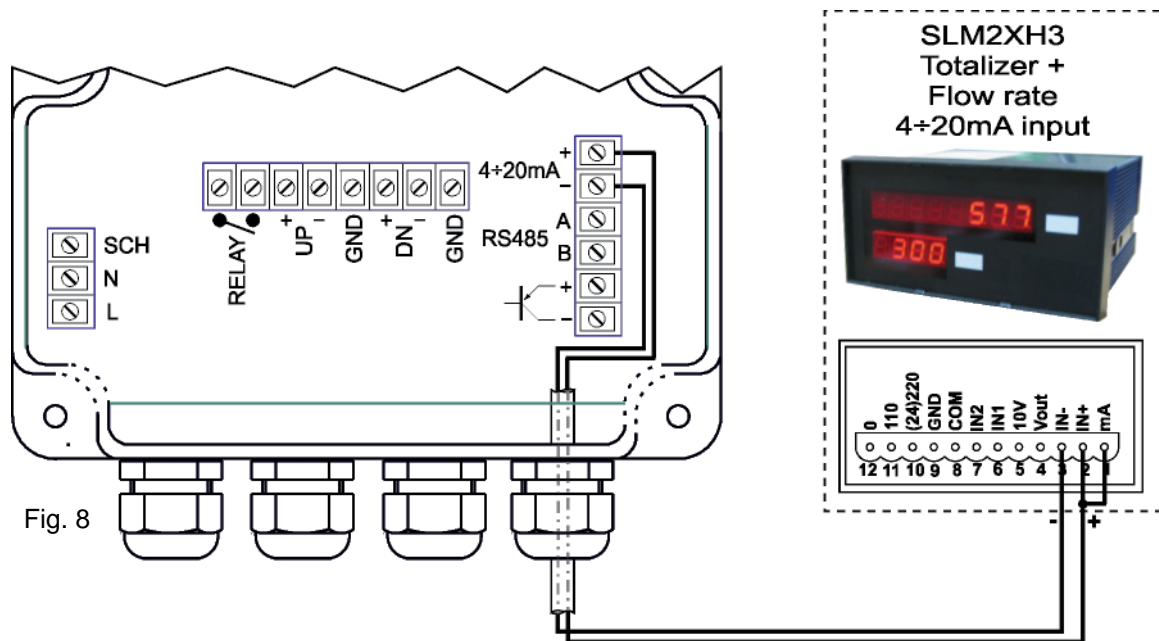
5.4 TRANSDUCER CONNECTION



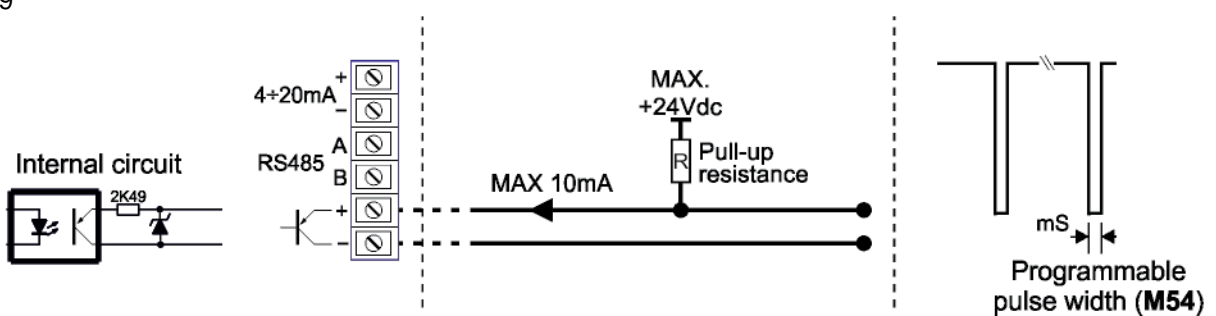
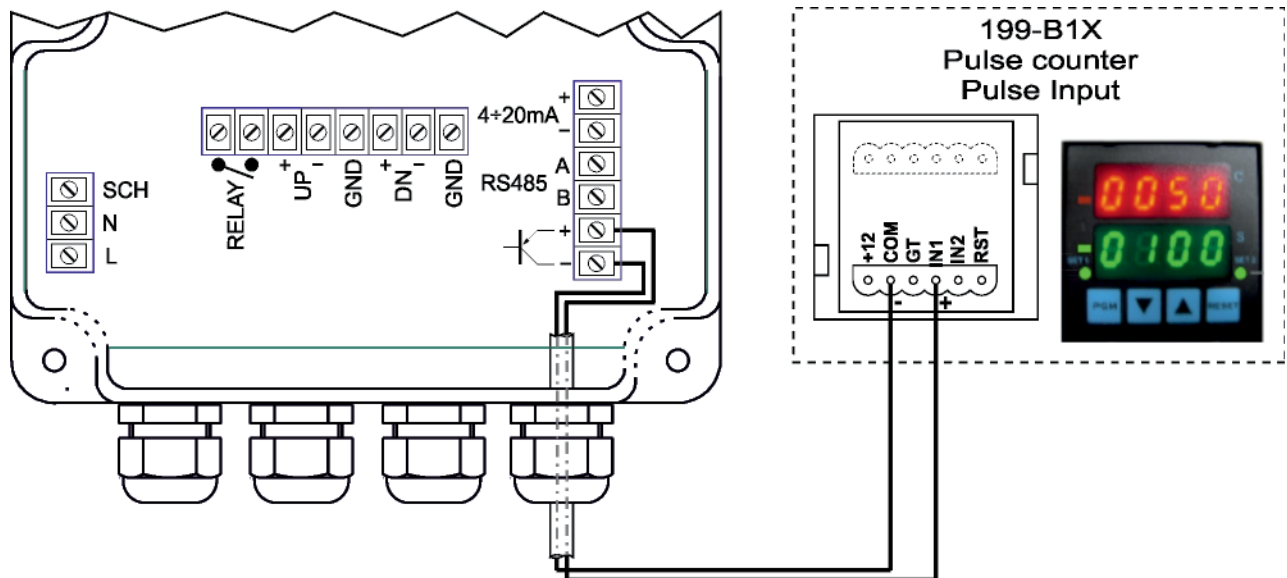


## 5.5 OUTPUT SIGNALS CONNECTION

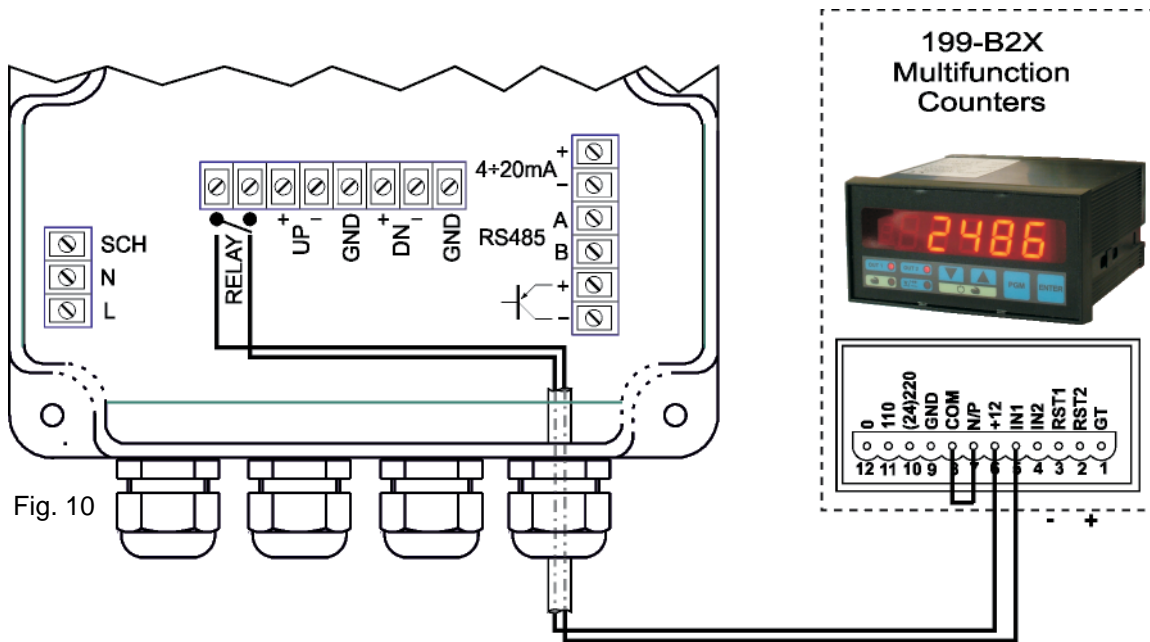
### 5.5.1 Analog output



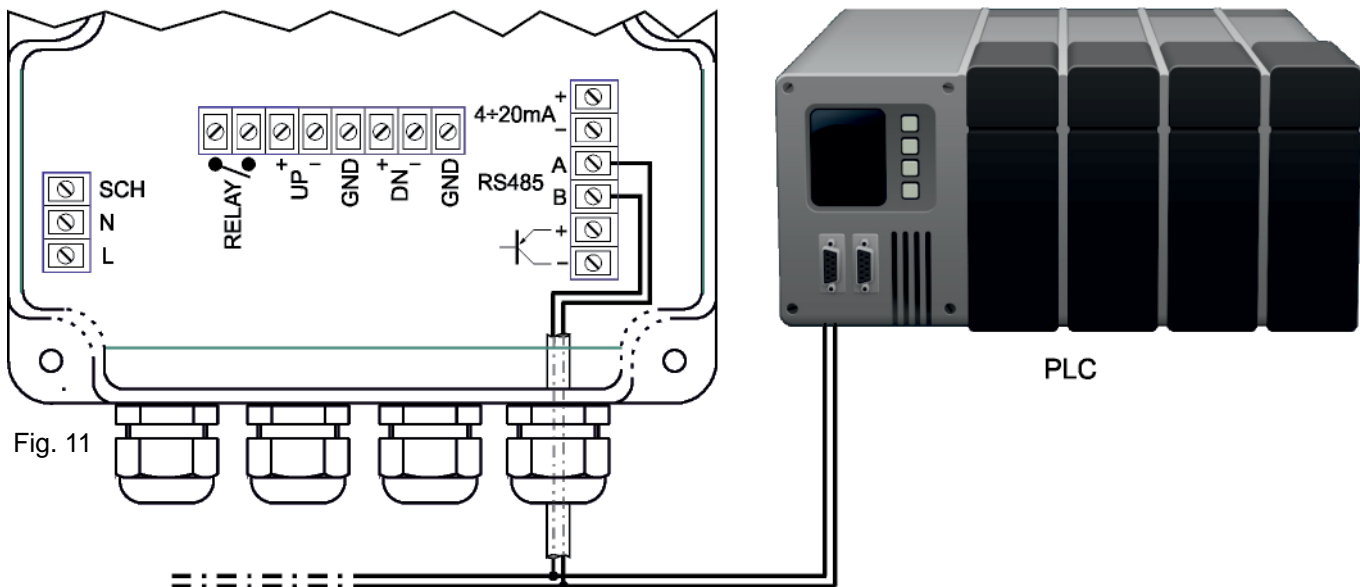
### 5.5.2 Pulse output



5.5.3 Relay output



5.5.3 MODBUS port



## 6. INTRODUCTION

The **SGM-101F** flow measurement system is composed of a digital converter and two ultrasonic transducers. The instrument uses the fluid transit time, measured inside a pipe of cylindrical section, to calculate the instantaneous flow rate value. The DSP technology, Digital Signal Processing, ensures system low sensitivity to any potential interference factors .

### 6.1 Turn on the digital converter

The **SGM-101F** system standard power supply is 230Vac or 10÷30Vdc.

Before connection check the supply voltage.

When switched on, a program for self-diagnostic controls the hardware and the software. In case of malfunction, an error message is displayed. After checking, the system will display the last selected menu before turning off, for example, if the menu "02" was the last selected menu (from now on indicated with **M02**), the instantaneous flow rate and direct totalizer will be directly displayed.


During the sliding and/or displaying of the various windows menu, the measurement is not interrupted. Only when the user sets the new pipe parameters (and each time the instrument is turned on), the **SGM-101F** initiates a check-up for the signal reception automatic optimization, that status will be displayed at the top right of the display, **★R** means normal status.


In case of re-positioning of the transducers, the instrument will automatically adjust the signal reception.

All configurations set by the user are stored in memory, but it's good to make sure that the menu **M26**, "Default Settings" is set to "**0. Use RAM Settings**"


### 6.2 keyboard

**SGM-101F** has 4 buttons:


Press  to activate the programming or displaying menu direct selection

Press  :

- select to the previous menu (during normal menu displaying)
- edit the selected digit (during menu programming or selecting)
- select the previous option (during menu programming)

Press  :

- select the next menu (during normal menu displaying)
- select the digit to the right (during menu programming or selecting)
- select the next option (during menu programming)











Press  :

- access to the programming menu (during the programming menu displaying)
- confirms the entered or selected data (during the programming menu)

### 6.3 Menus

The menus are numbered from M00 to M99 and from M+0 to M+9.

There are two ways to select a menu:

- 1) Direct access, press  followed by the number of the desired menu. For example, to select **M11** (the pipe outer diameter) press in the order:  (enables the menu direct selection),  (edit the selected digit),  (select the digit to the right),  (edit the selected digit),  (confirms the entered data)
- 2) Search using  or  . Each time  is pressed, will access to the previous menu (for example, to switch from M12 to M11), and each time  is pressed, will access to the next menu (for example, to switch from M11 to M12)

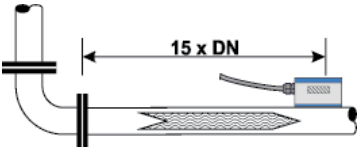
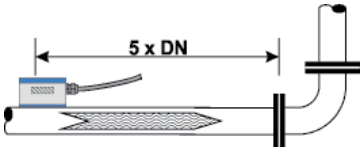
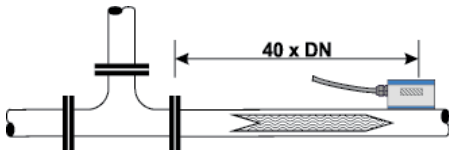
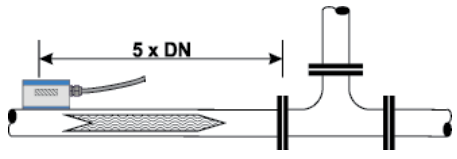
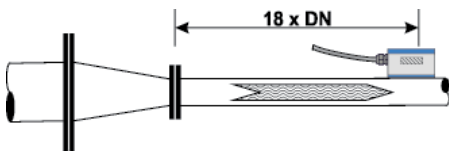
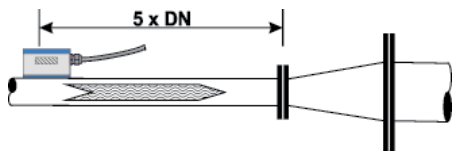
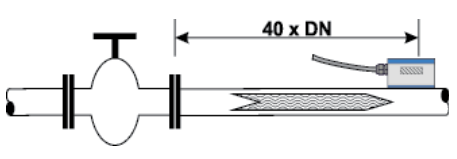
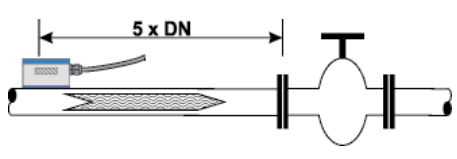
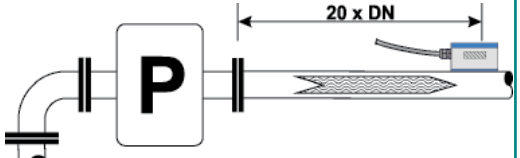
There are three menus types:

- 1) programming menu with alphanumeric or numeric settings (eg. pipe outer diameter, **M11**)
- 2) programming menu with option selection (eg. pipe material, **M14**)
- 3) displaying menu (eg. instantaneous flow rate and forward flow totalizer, **M02**)

## 7. INSTALLATION

### 7.1 Measuring point Selection

The transducers must be mounted on a pipe section which allows to respect the minimum distance between the element of resistance to flow, such as curves or derivations, and the measuring point. See the following table Tab. 4

Flow resistance element	Upstream side	Downstream side
90° curves		
T junction		
Adaptors		
Valves		
Pumps		

In the event that the minimum values shown in table 4 can not be met, it is necessary to adopt every mechanical devices to mitigate the flow turbulence and improve the homogeneity of the flow velocity in the pipe. One of the best devices is the transducers upstream installation of a fluid threads rectifier, which allows to have a straight section length of the pipe less than indicated.

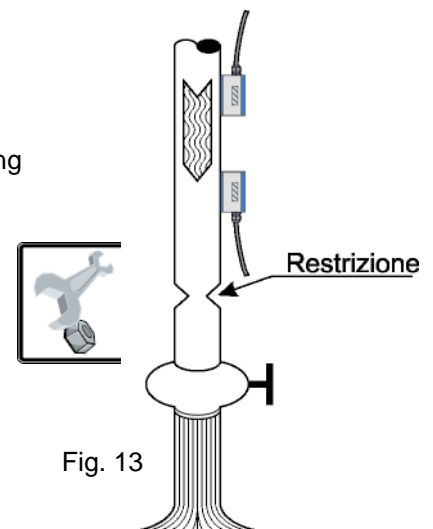
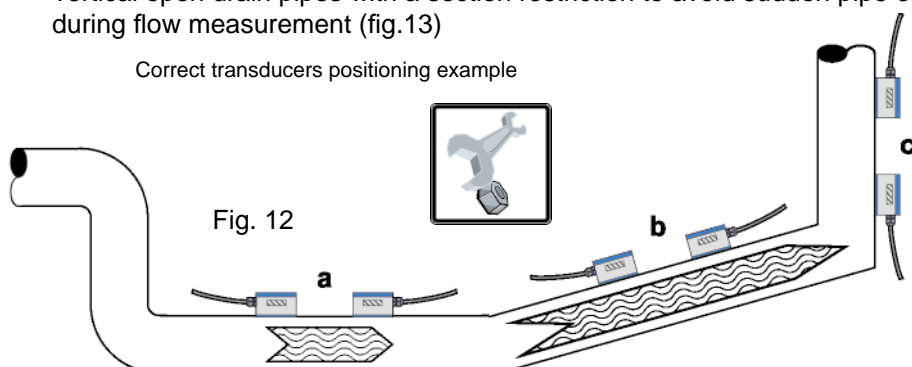
The pipe where the transducers are placed must have the following characteristics:

- smooth surface without rust or other surface deterioration;
- circular cross section

The ideal points for the transducer positioning are:

- hydraulic circuit lowest point (fig.12-a);
- vertical pipes with the upward flow (fig.12-b);
- inclined pipes with the upward flow (fig.12-c);
- vertical open drain pipes with a section restriction to avoid sudden pipe emptying during flow measurement (fig.13)

Correct transducers positioning example



Correct transducers positioning example

## SGM-101F - Installation

In the case of a horizontal pipe, the transducers positioning should be between  $\pm 45^\circ$  relative to the horizontal center line of the pipe. This is to avoid that any air bubbles can interfere with the flow velocity detection, Furthermore, in the case of buried pipe must observe the following measures:

with insertion type transducers  $L > 600\text{mm}$ ; with clamp-on type transducers  $L > 400\text{mm}$

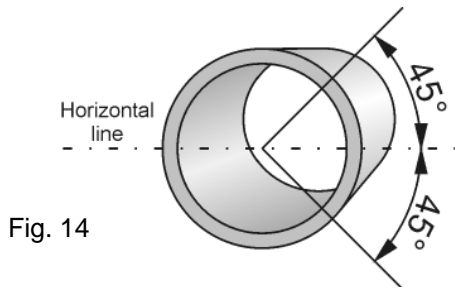


Fig. 14

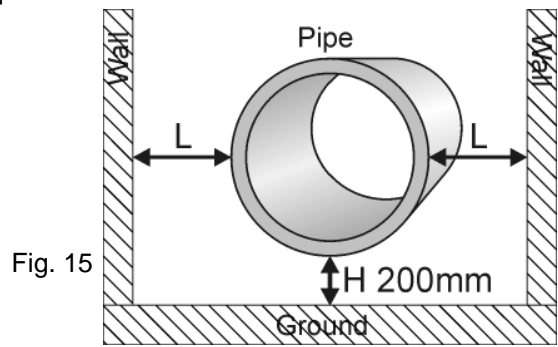


Fig. 15

Transducers positioning on a horizontal tube

The transducers positioning points to be avoided are:

- vertical pipes with the downward flow, because they may not be completely filled with fluid (fig.16)
- inclined pipes with the downward flow, because they may not be completely filled with fluid (fig.16)
- the transducers must never be placed in the highest point of the concerned hydraulic circuit, because there is greater chance that in that pipeline section will create air pockets (fig.17)
- vertical open drain pipes without a section restriction to avoid sudden pipe emptying during flow measurement (fig.17)

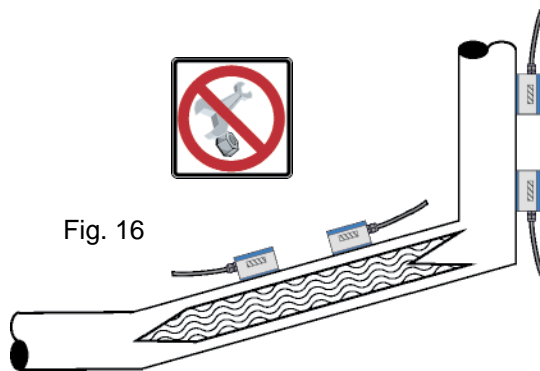


Fig. 16

Positioning to avoid example

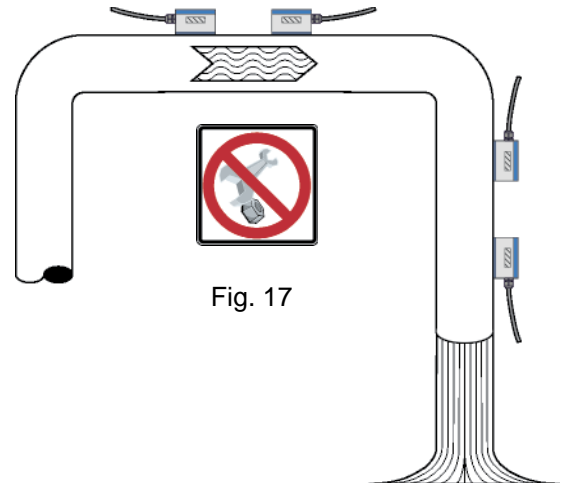


Fig. 17

Positioning to avoid example

### 7.2 Positioning distance

The value (calculated automatically by the system) shown in menu **M25** refers to the “**Lout**” mounting distance between the two transducers, as shown in the following figures

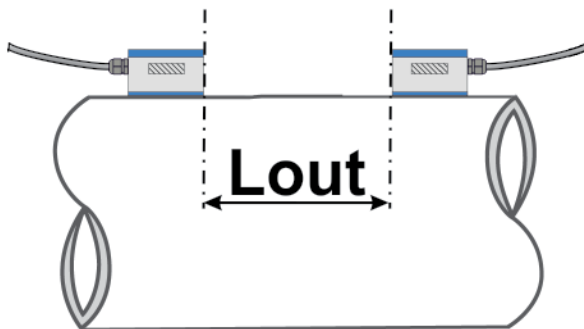


Fig. 18

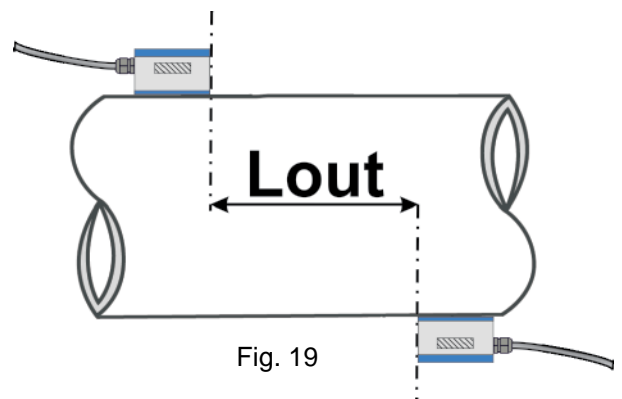


Fig. 19

## 7.3 V installing

Is the installation method for pipes with diameters in the DN50÷250 range

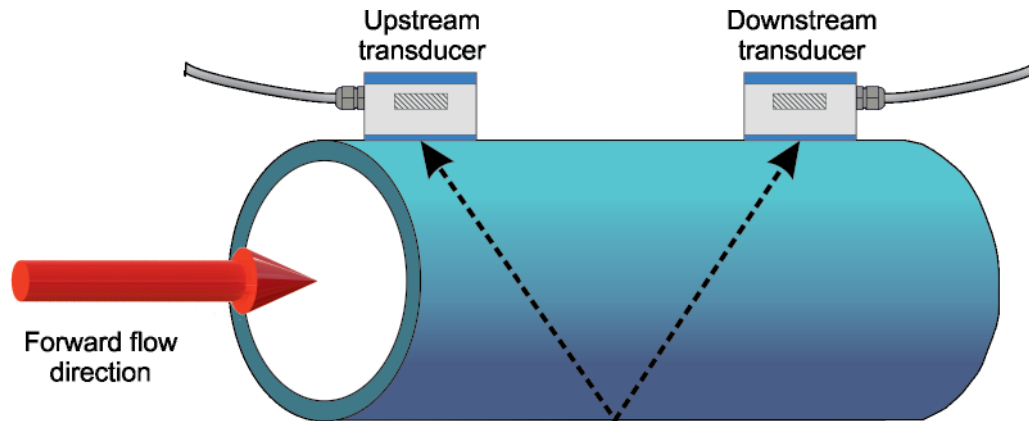


Fig. 20

## 7.4 Z installing

Is the installation method for pipes with diameters in the DN300÷4000 range

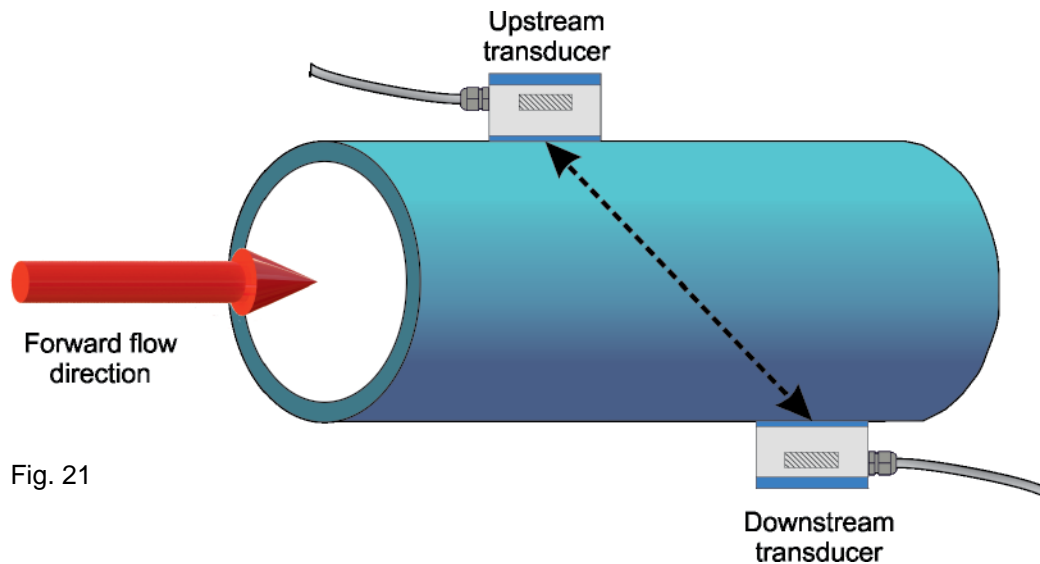


Fig. 21

## 7.5 W installing

Is the installation method for pipes with diameters in the DN20÷50 range

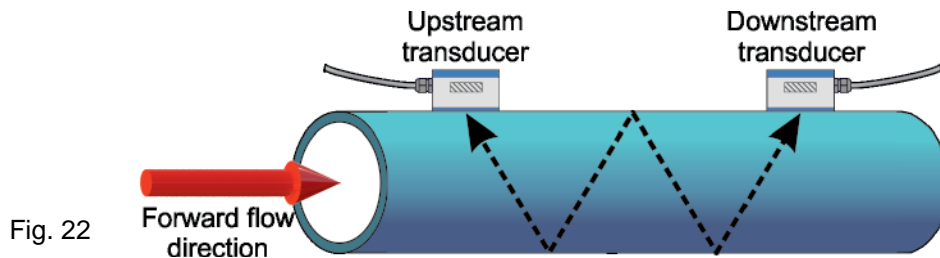
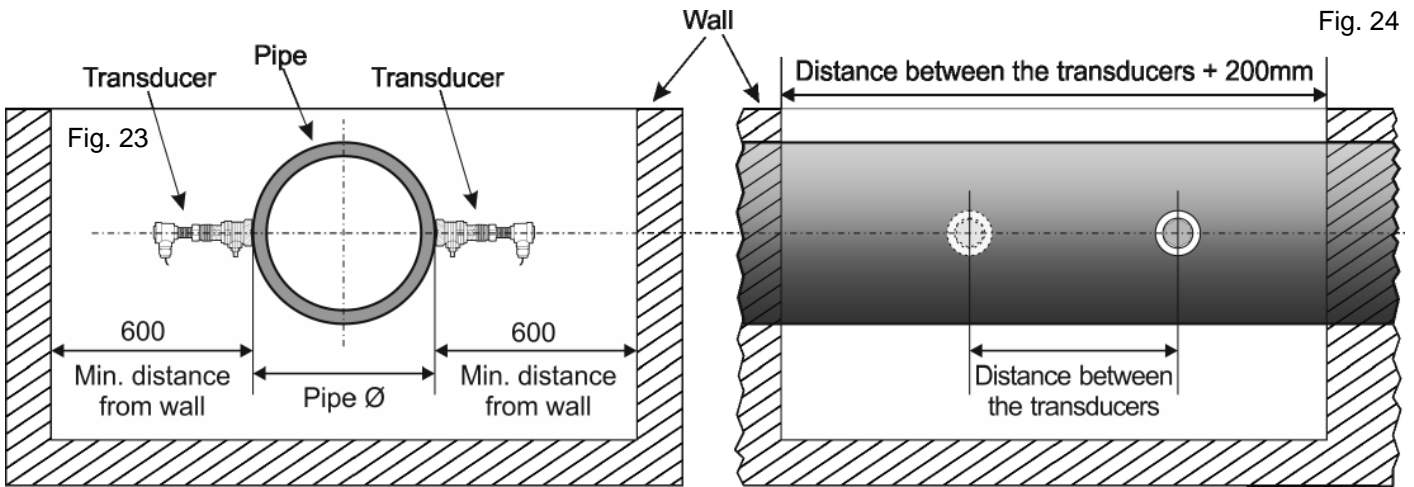


Fig. 22

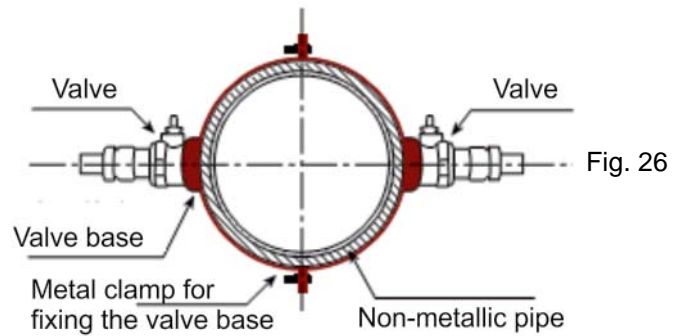
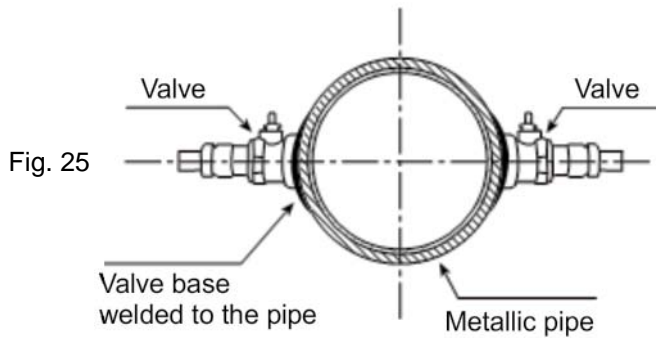
## 7.6 Insertion transducer installation

Steps required for proper installation:

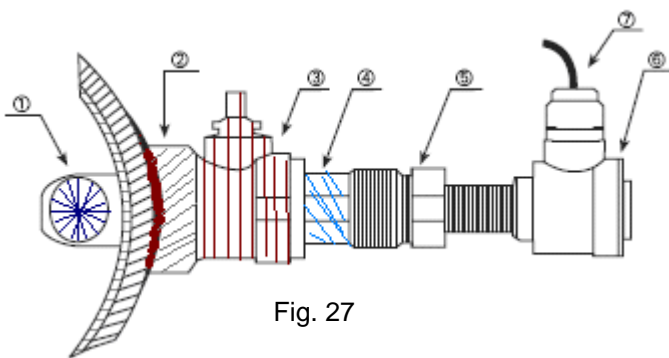
- 1 - with encased pipe, check that there is the minimum space required for the transducers installation (fig.23)
- 2 - with encased pipe, check that the free section length of the pipe is the minimum required (fig.24)



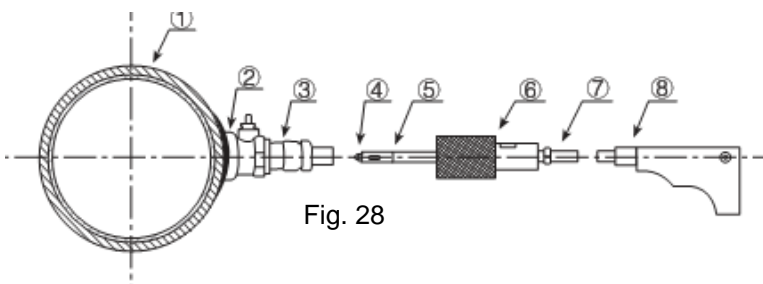
- 3 - Procuring the necessary equipment for drilling the pressure pipes
- 4 - Set the pipe parameters: in the menu **M23** choose the option 17 or 21 (TC-1 or TLC-2 insertion transducer); in the menu **M24** choose 1. (Z installation) and in the menu **M25** check the positioning distance
- 5 - Determine the best location for installation on pipe
- 6 - Installing the ball valve base



### 7.6.1 - Base valve Fixing



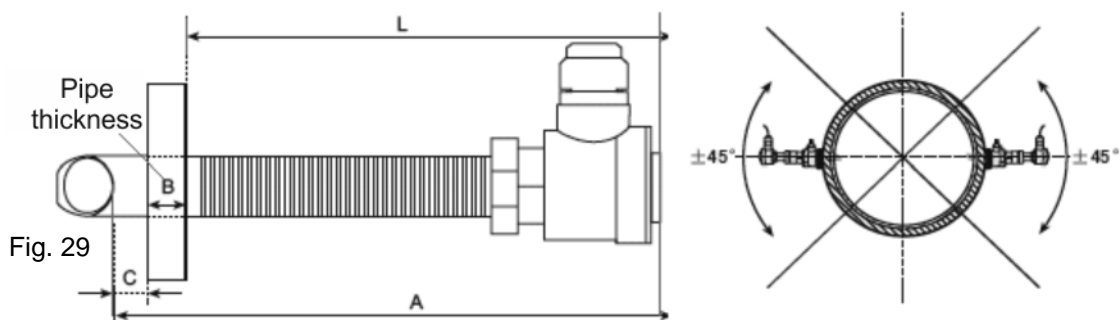
1. ultrasonic transducer signal emitter
2. ball valve base
3. ball valve
4. male thread for drill
5. sealing nut
6. head with terminals for electrical connection
7. connection cable



1. pipe
2. ball valve base
3. ball valve
4. drill bit Ø19mm
5. drill chuck
6. seal gland
7. drill rod
8. power drill

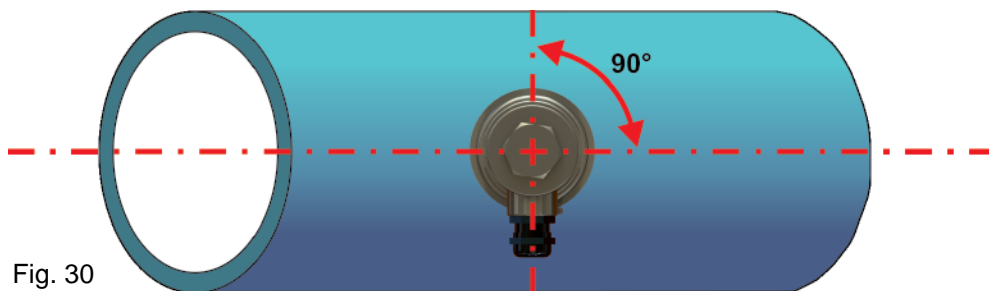


- 1) Weld or fix the valve base on the pipe (2 in figure 27).
- 2) Screw the ball valve (3 in figure 27) and tighten to ensure the seal. The valve must be opened
- 3) Insert the drill bit in the ball valve and tighten the seal gland (6 in figure 28) on the male threads (4 in figure 27), so that there is no leakage. Fasten the power drill to rod (7 in figure 28).
- 4) Turn on the drill and drill pipe
- 5) Unscrew the seal gland and slowly pull out the drill; as soon as possible, close the ball valve to avoid leakage.
- 6) Use a meter, or a caliper to measure the A dimension.  
 Slowly insert the transducer into the valve support and open the ball valve.  
 Measure the distance "L" between the outer surface of the pipe and the upper part of the head of the transducer.  
 $L = A - \text{pipe thickness}$   
 The transducer insertion will be installed properly when the C dimension (in figure 29) will be equal to 0 (zero), ie when  $L = A - B$

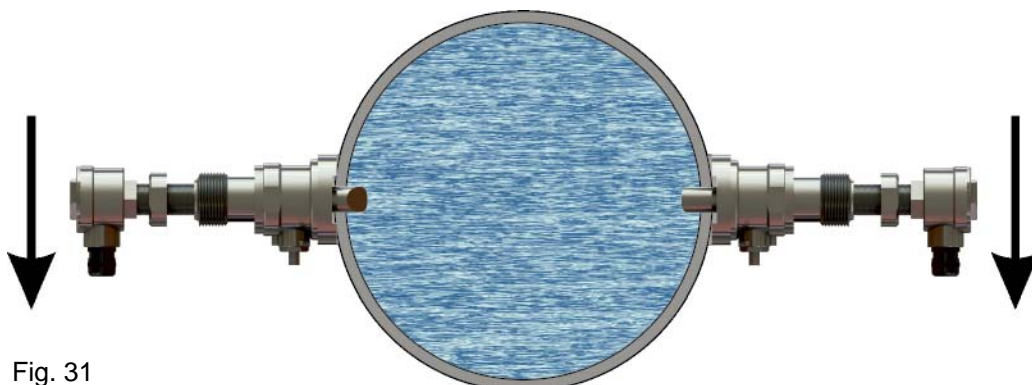


To check the transducers ultrasonic signal emitting orientation (1 in figure 27), check that :

- 1) the outputs cables of both transducers are oriented orthogonally to the pipe axis



- 2) the outputs cable on the transducers have the same direction





- 3) the inclined surfaces of the ultrasonic transducer signal emitter (1 in figura 27) should be directed towards each other

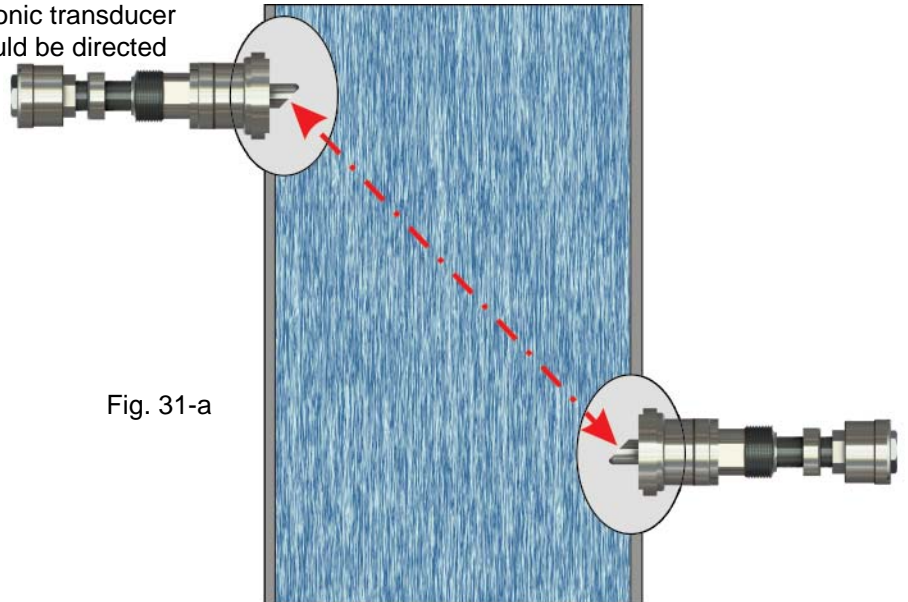


Fig. 31-a

- 4) Proceed to the electrical connection

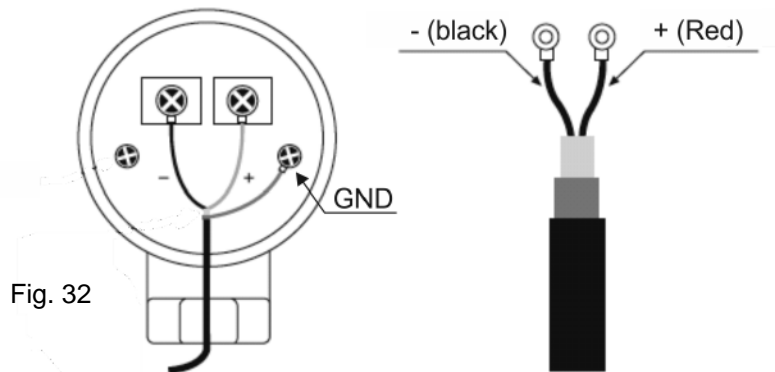


Fig. 32

## 7.7 Installation check-up

The signal reception power and quality (**Q**) can be checked through the installation check-up and it's possible to make the comparison of the measured flight time by the measuring range depending on the pipe diameter.

### 7.7.1 - Signal reception power - M90

The signal reception power, displayed to the menu **M90** with **UP** and **DN**, is indicated by a three-digit number. [00.0] means missing signal and [99.9] indicates the maximum measurable value.

Although the instrument is working properly with a signal power between 50.0 and 99.9, it is always recommended to try to get a value as high as possible using the following methods:

- (1) Select the most favorable installation position.
- (2) Clean the pipe outer surface and apply more coupler grease.
- (3) Move the transducers both vertically and horizontally while the signal reception control.

Mechanically lock the transducers when the detected power has reached its maximum value (always checking that the distance between the two transducers is equal to that indicated in the menu **M25**)

### 7.7.2 - Signal quality (Q) - M90

Better the signal quality (**Q** value higher), better will be the 'SNR and consequently the accuracy. In normal operating conditions the **Q** value, displayed to the menu **M90**, is between 60 and 90. In the case of a lower value, check:

- (1) Any interference with other instruments.
- (2) The transducers coupling with the pipe surface ube (clean the pipe or add more coupler grease)
- (3) The mounting position on the pipe

### 7.7.3 - Total transit time and Delta Time - M93

The numbers shown in the **M93** are called total transit time and delta time. These values are fundamental to calculate the flow rate inside the pipe.

The total transit time should remain stable or in any case subject to minimal variations.

If the delta time fluctuates above 20% means that there are problems with the transducers installation.

### 7.7.4 - Time ratio between the Measured Total Transit Time and the Calculated Time - M91

The value should be in the range  $100\pm 3\%$ . If the value exceeds this range check:

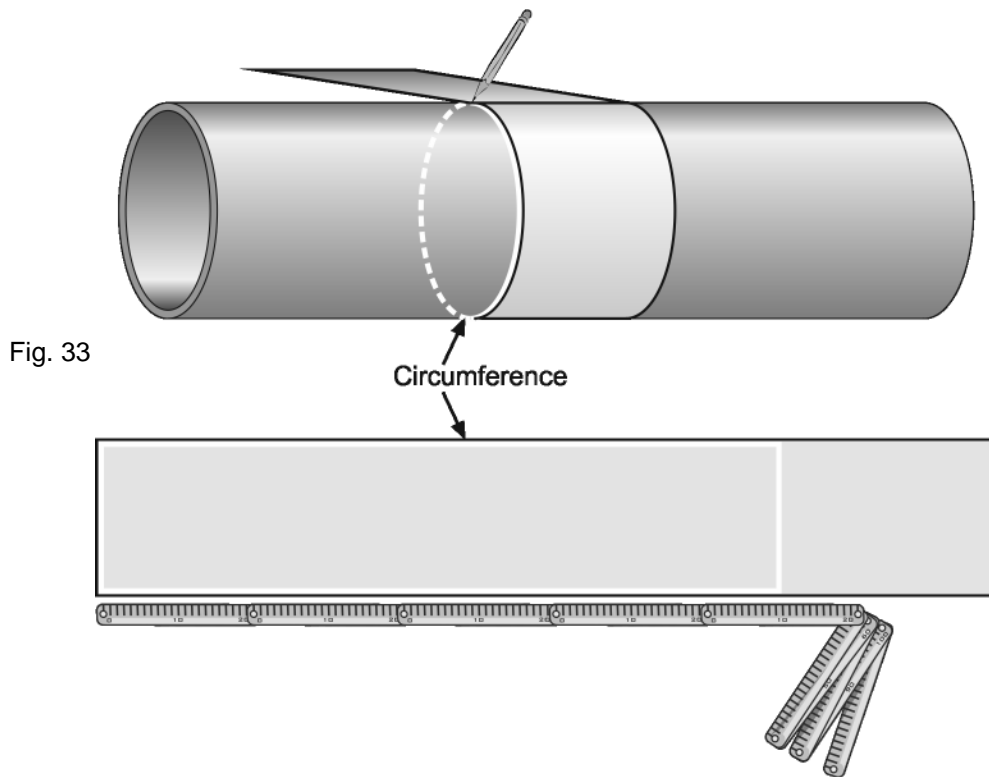
- (1) That the parameters have been entered correctly
- (2) That the distance between the two transducers is the same as indicated in the menu **M25**
- (3) That the transducers are installed in the right direction.
- (4) That the positioning point was chosen in an appropriate manner and that the pipe has not changed shape.
- (5) Inside the pipe there are no deposits.

## 8. PIPE SPECIFICATIONS

### 8.1 Outside pipe diameter

In the event that an appropriate instrument to measure the pipe outside diameter of the is not available (programming in **M11**), proceed as follows:

- use a rope or paper tape or sheet
- wrap the pipe with rope or paper tape or sheet and mark the circumference point
- measure the length corresponding to the pipe circumference
- enter the measured value to "**Pipe Outer Perimeter**" menu (**M10**), **SGM-101F** will automatically calculate the correct pipe diameter value



### 8.2 Pipe thickness

Value measured on site using an appropriate tool (caliper, ecc.), or from the technical data of the hydraulic interested (programming in **M12**). In the presence of tubes without inner lining, is possible to use the **SGM-100T** thickness gauge.

### 8.3 Pipe material

Value detectable on site, or from the technical data of the hydraulic interested (programming in **M14**)

### 8.4 Materiale del rivestimento interno del tubo

Value detectable on site, or from the technical data of the hydraulic interested (programming in **M15**)

### 8.5 Spessore del rivestimento interno del tubo

Value measured on site using an appropriate tool (caliper, ecc.), or from the technical data of the hydraulic interested (programming in **M16**).

## 9. TRANSDUCERS POSITIONING

### 9.1 Positioning type Selecting

The transducers positioning type selection, **Z-Mode**, or **V-Mode** or **W-Mode**, is a function of measuring pipe DN:

- DN20÷50 - recommended installation: **W (small pipe)**
- DN50÷250 - recommended installation: **V**
- DN250÷4000 - recommended installation: **Z**

### 9.2 Marking positioning

After the pipe parameters and transducers positioning type programming, the conversion unit automatically calculates the mounting axial distance between the two transducers: **M25, Transducer Spacing**.

The **M25** value is used to mark out on the pipe the exact transducers positioning .

### 9.3 Marking tools

To trace on the pipe surface the transducers positioning points are sufficient simple tools, but effective at the same time:

- a paper roll piece (like that calculators) with a width greater than the pipe circumference, or a piece of continuous form for printer according to the pipe diameter.
- a pencil or a thin tip pen
- a meter

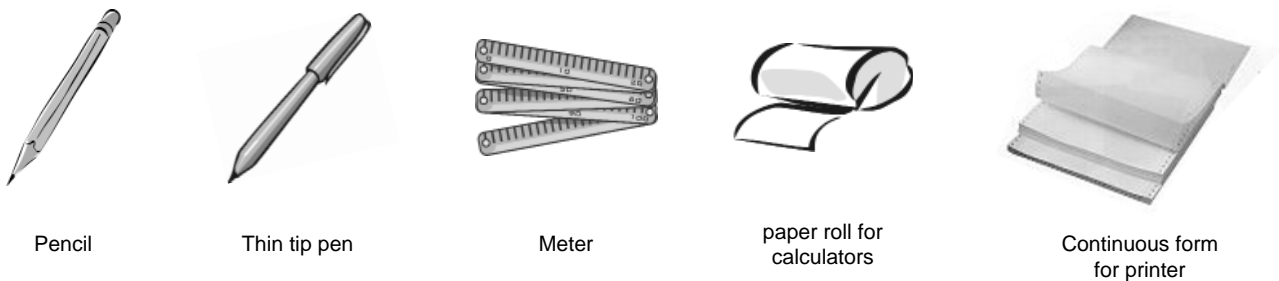
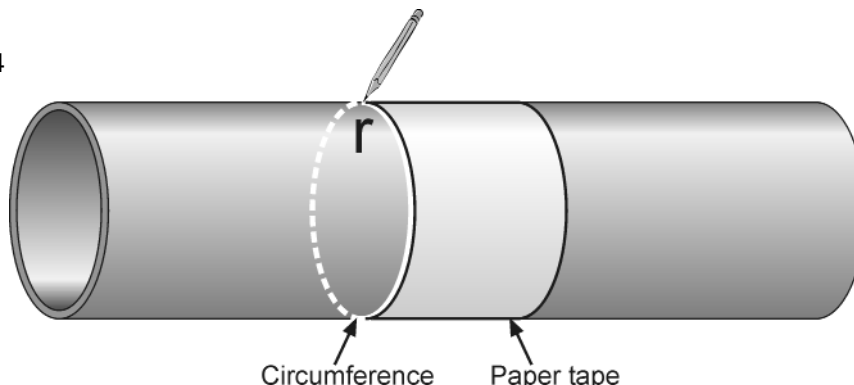


Fig. 34



### 9.3 Marking modes

#### 9.3.1 - Z mounting mode

For the transducers correct positioning, proceed as follows:

- 1) wrapping the pipe with the paper roll, or with the continuous form, making sure that the edges are perfectly superimposed between them. With the pencil, or with the thin tip pen, draw the "r" circle on the pipe and, at the same time, draw on the paper roll, the circumference measuring point.

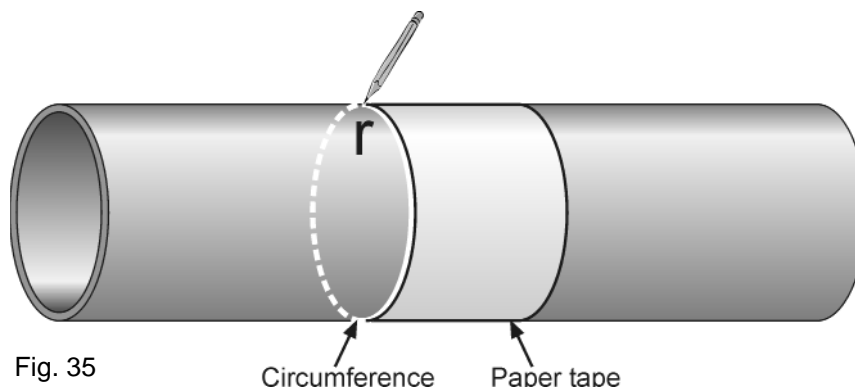


Fig. 35

- 2) remove the paper roll and fold in half the portion corresponding to the circumference. Reposition the paper roll, so as previously folded, on the pipe and draw a straight line, called "S", perpendicular to the "r" circumference line. The intersection point, called "a", is the mounting position of a transducer.

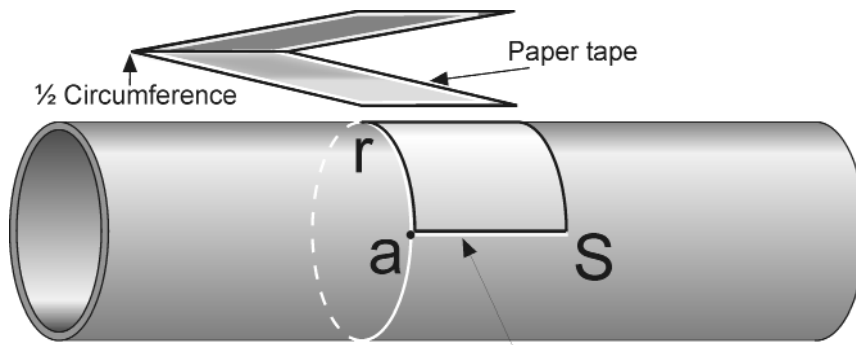


Fig. 36

The straight line along the axial line

- 3) now extend the "S" straight line from the "a" point to a length equal to half the "r" circumference. Next, at 180 degrees on the circumference "r" from point "a", draw a straight line, called "D", parallel to the straight line "S" and with equal length. The intersection point between the "D" straight line and the "r" circumference is called "b".

The line "D" runs perpendicular to the circumference and intersects it at point "b"

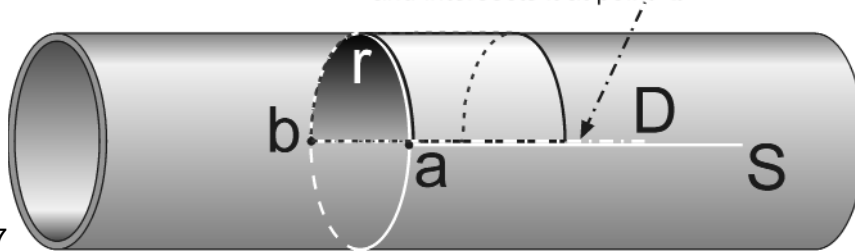


Fig. 37

- 4) now mark the "c" point on the "D" straight line, at a distance from "b" point equals the "Lout" measure previously calculated and displayed by the conversion unit in M25. Now the mounting positions of both transducers are known:

- point marked with the letter "a"
- point marked with the letter "c"

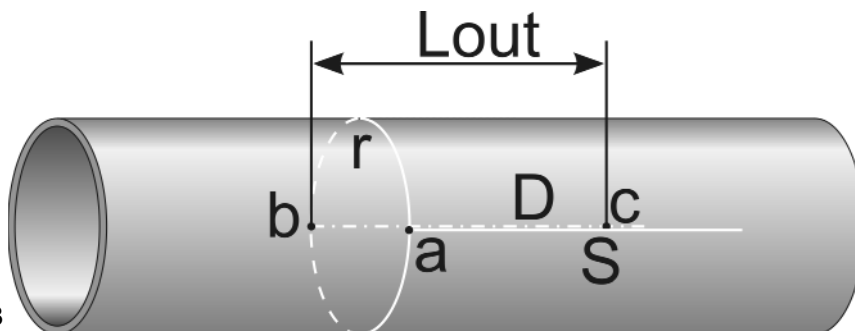


Fig. 38

## 9.3.1 - V or W mounting mode

For the transducers correct positioning, proceed as follows:

- 1) as in step 9.3.1 1)
- 2) as in step 9.3.1 2)
- 3) now mark the "c" point on the "S" straight line, at a distance from "A" point equals the "Lout" measure previously calculated and displayed by the conversion unit in **M25**. Now the mounting positions of both transducers are known:
  - point marked with the letter "a"
  - point marked with the letter "c"

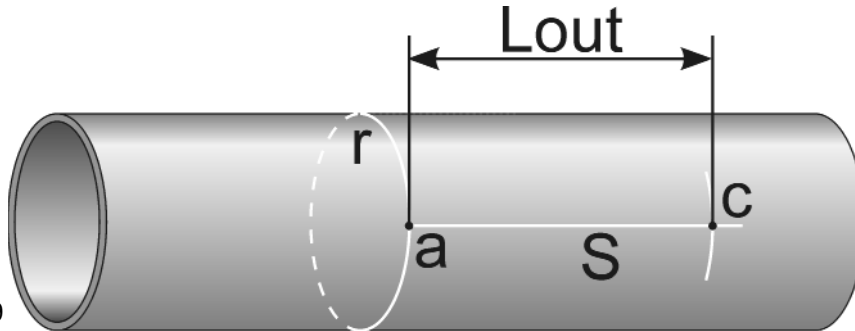
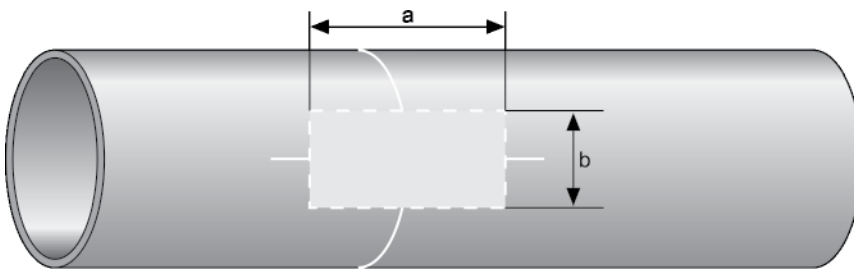


Fig. 39

## 9.4 Pipe surface cleaning

Clean the pipe surface with a manual sander, removing any traces of rust, paint, coating, pipe outer coating or other. The treated surface area must be extended, according to the transducers model, at least as shown in the following figure:



	TS-2	TM-1	TL-1
<b>a</b>	70mm	90mm	140mm
<b>b</b>	40mm	55mm	80mm

Tab. 5

Fig. 40

## 9.5 Clamp-on transducers fixing

- 1) On the transducer lower surface apply a thick layer of grease acoustic coupling
- 2) Press the transducer on the pipe surface at the transducer installation point, already cleaned.
- 3) Securely fasten with a metal fixing clamp, or other, the transducer on the pipe

**WARNING** - do not overtighten to avoid damage to the transducer

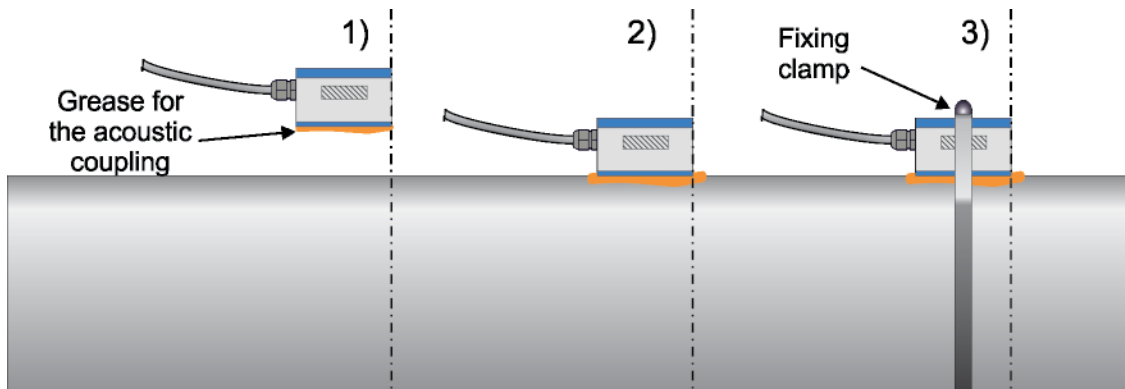


Fig. 41

**10. CONFIGURATION**

10.1 Programming menu table

<b>M00</b>	Instantaneous flow rate and total net displaying	<b>M53</b>	AL5 analog input displaying
<b>M01</b>	Instantaneous flow rate and velocity displaying	<b>M54</b>	OCT output pulse width programming
<b>M02</b>	Instantaneous flow rate and forward tot. displaying	<b>M55</b>	Analog output mode programming
<b>M03</b>	Instantaneous flow rate and reverse tot. displaying	<b>M56</b>	4mA (or 0mA) output programming
<b>M04</b>	Instantaneous flow rate with date and time displaying	<b>M57</b>	20mA output programming
<b>M05</b>	Heat meter totalizer displaying (for specific version only)	<b>M58</b>	Analog output simulation
<b>M06</b>	T1 and T2 displaying (Heat meter only)	<b>M59</b>	Analog output status displaying
<b>M07</b>	AL3 and AL4 analog input displaying	<b>M60</b>	System date and time programming
<b>M08</b>	Measurement status and error codes displaying	<b>M61</b>	SGM101-F info displaying
<b>M09</b>	Daily totalizer displaying	<b>M62</b>	Serial port configuration programming
<b>M10</b>	Pipe outer circumference programming	<b>M63</b>	Communication protocol programming
<b>M11</b>	Pipe outer diameter programming	<b>M64</b>	AL3 analog input programming
<b>M12</b>	Pipe thickness programming	<b>M65</b>	AL4 analog input programming
<b>M13</b>	Pipe inner diameter programming	<b>M66</b>	AL5 analog input programming
<b>M14</b>	Pipe material programming	<b>M67</b>	Frequency output range programming
<b>M15</b>	Pipe material sound velocity programming (*)	<b>M68</b>	Frequency output low flow rate programming
<b>M16</b>	Pipe inner lining material programming	<b>M69</b>	Frequency output high flow rate programming
<b>M17</b>	Inner lining material sound velocity programming (**)	<b>M70</b>	Backlight interval programming
<b>M18</b>	Pipe inner lining thickness programming	<b>M71</b>	LCD contrast programming
<b>M19</b>	Inner ABS thickness programming	<b>M72</b>	Operation time displaying
<b>M20</b>	Fluid type programming	<b>M73</b>	#1 Q min. alarm programming
<b>M21</b>	Fluid sound velocity programming (***)	<b>M74</b>	#1 Q max. alarm programming
<b>M22</b>	Fluid viscosity programming (***)	<b>M75</b>	#2 Q min. alarm programming
<b>M23</b>	Transducers type programming	<b>M76</b>	#2 Q max. alarm programming
<b>M24</b>	Transducers mounting method programming	<b>M77</b>	Buzzer operation programming
<b>M25</b>	Transducers mounting distance displaying	<b>M78</b>	OCT output programming
<b>M26</b>	Data storage mode programming	<b>M79</b>	Relay output programming
<b>M27</b>	Default settings library	<b>M80</b>	Batch output programming
<b>M28</b>	HOLD mode programming	<b>M81</b>	Batch volume programming
<b>M29</b>	Empty pipe condition threshold programming	<b>M82</b>	SGM-101F unit events displaying
<b>M30</b>	Measurement units standard programming	<b>M83</b>	Totalizers automatic correction Enabling
<b>M31</b>	Instantaneous flow rate unit programming	<b>M84</b>	Heat meter unit programming
<b>M32</b>	Totalizers unit programming	<b>M85</b>	Temperature sensor input programming
<b>M33</b>	Totalizers multiplier programming	<b>M86</b>	Specific heat programming
<b>M34</b>	Net totalizer activation programming	<b>M87</b>	Heat meter totalizer programming
<b>M35</b>	Forward totalizer activation programming	<b>M88</b>	Heat meter totalizer multiplier programming
<b>M36</b>	Reverse totalizer activation programming	<b>M89</b>	Temperature differential displaying
<b>M37</b>	Totalizers reset	<b>M90</b>	Transducers signal power and quality displaying
<b>M38</b>	Partial totalizer	<b>M91</b>	TOM/TOS % displaying
<b>M39</b>	Language menu programming	<b>M92</b>	Sound velocity in the fluid displaying
<b>M40</b>	Damping programming	<b>M93</b>	Flight time and delta T.
<b>M41</b>	Low flow cut-off programming	<b>M94</b>	Reynolds number displaying
<b>M42</b>	Zero flow automatic calibration	<b>M+0</b>	Date/time/flow displaying when the unit was power off
<b>M43</b>	Zero flow calibration reset	<b>M+1</b>	Total operating time displaying
<b>M44</b>	Zero flow manual calibration	<b>M+2</b>	Last power off date/time displaying
<b>M45</b>	Correction factor programming	<b>M+3</b>	Last measured flow rate displaying
<b>M46</b>	MODBUS network address programming	<b>M+4</b>	SGM-101F on/off times number displaying
<b>M47</b>	Protection password programming	<b>M+5</b>	Calculator and converter
<b>M48</b>	Calibration data programming	<b>M+6</b>	Velocity threshold programming
<b>M49</b>	MODBUS serial port test	<b>M+7</b>	Monthly totalizer displaying
<b>M50</b>	Data logger programming	<b>M+8</b>	Annual totalizer displaying
<b>M51</b>	Data logger timer programming	<b>M+9</b>	Echo absence error total time displaying (*H)
<b>M52</b>	Data transmission programming		



## 10.2.2 - tab. 6 legend:

- (\*) Available only with **9** option selected in **M15**
- (\*\*) Available only with **11** option selected in **M16**
- (\*\*\*) Available only with **8** option selected in **M20**

## 10.2 Quick Setup Guide

### 10.2.1 - How to evaluate if the instrument is working properly

If in the display upper right, the 'R' letter is displayed, the instrument is working properly.

If the 'H' letter is flashing, it means poor signal input (refer to diagnostics chapter).

If the 'H' letter is displayed, it means no signal. If the 'H' letter is displayed, it means that instrument hardware is not working properly (refer to troubleshooting chapter).

### 10.2.2 - How to detect the fluid flow direction

- 1) Check that the instrument is working properly
- 2) If the display shows a positive value, the flow direction is from the "UP" to the "DOWN" transducer;  
If the display shows a negative value, the flow direction is from the "DOWN" to the "UP" transducer

### 10.2.3 - How to change the measurement units

The default value is the Metric System:

- 1) Use the **M30** menu to select the British system (in) for the pipe sizes, etc..
- 2) Use the **M31** menu to select the instantaneous flow rate measurement unit
- 3) Use the **M32** menu to select the flow totalizer measurement unit

### 10.2.4 - How to enable and disable the totalizers

Use the **M34**, **M35** and **M36** menu to enable and disable the forward (POS), reverse (NEG) or net (NET) flow totalizer.

### 10.2.5 - How to reset the totalizers

Use the **M37** menu.

### 10.2.6 - How to use the delay time

The delay time acts as a filter to make stable the measure. By setting "0" in the **M40** menu, there is no filter.

The maximum setting is 9990sec, that refers to a response time of 9990 seconds.

The delay time is normally used 10s

### 10.2.7 - How to use the low-cutoff

The value shown in the **M41** is called low-cutoff. The instantaneous flow rate measurements to below the low-cutoff value will be displayed by the instrument with '0'. In this way is avoided the invalid values accumulation.

### 10.2.8 - How to calibrate the zero flow rate

Make sure that the flow has stopped completely and enter the menu **M42** for the calibration

### 10.2.9 - How to change the correction factor (Scale Factor)

The correction factor is the ratio between the actual flow and the value indicated by the instrument.

The value is obtained during testing at our headquarters, by comparing the master flow measurement with the SGM-101F unit flow measurement. For any changes, go to **M45**.

### 10.2.10 - How to enable protection password

The protection password prevents accidental configuration data changes.

Unlocking is possible by pressing the  key and entering the password.

To set the password to access the **M47** menu.

### 10.2.11 - How to use the integrated data logger

Use the menu **M50** to activate the data logger and to select items.

Use the menu **M51** to set the start time, interval time and the recordings number.

Use the menu **M52** for sending data. The default setting is sending data via RS485

### 10.2.12 - How to use the frequency output

The output frequency signal represents the instantaneous flow rate value and is used for connection with other instruments. The frequency output is fully configurable by the user.

Enter the minimum flow in the "**M68**" menu, the maximum flow rate in the "**M69**" and the two of the frequency range values in the **M67**"

For example, assuming that the the instantaneous flow rate varies from 0m<sup>3</sup> to 3000m<sup>3</sup>/h, and the output signal has 1000Hz maximum frequency and 200Hz minimum frequency, as required by the instrumentation connected to the SGM-101F. The user must enter 0 in "**M68**", 3000 in "**M69**", 200 and 1000 in "**M67**".

The user must select the 24 option in the **M78** menu (OCT Output Setup) to direct the output frequency to the OCT

### 10.2.13 - How to use the pulse output, totalizer repetition

The totalized volume can be sent as an output pulse. The totalizer will generate one pulse per volume unit.

The pulse totalizer can be generated by the OCT, relays or BUZZER hardware devices.

For example: configure the forward flow pulse output (POS), where each pulse corresponds to 0.1 cubic meters of flow, the pulse output will be configured with the OCT output so that, for every 0.1 cubic meter of volume, OCT emits a pulse.

Will need the following steps:

- (1) Select "Cubic Meter" in the **M32** menu.
- (2) Select "2. X0.1" in the **M33** menu.
- (3) Select "9. POS Int Pulse" in the **M78** menu.

### 10.2.14 - How to set the alarm signals

There are three different types of hardware available to transmit the alarm signal: sonorous, OCT output (Open Collector) or relay output.

The sources that generate an alarm are:

- (1) No signal
- (2) Poor signal
- (3) Instrument is not in measurement mode
- (4) Reverse flow
- (5) Frequency output over-range
- (6) Flow out of range.

In addition there are two flow range alarm: the #1 alarm and #2 alarm; the flow range can be configured by the user via the **M73**, **M74**, **M75**, **M76**.

For example, set the relay to emit an alarm signal when the flow rate is less than 300 m<sup>3</sup>/h, or is higher than 2000 m<sup>3</sup>/h.

Will need the following steps:

- (1) Set 300 in **M73** for #1 alarm (insufficient flow)
- (2) Set 2000 in **M74** for #1 alarm (excessive flow)
- (3) Select option "6" (ALARM #1) in **M79**.



### 10.2.15 - How to use acoustic alarms (Buzzer)

The Integrated Buzzer is user settable. Can be used as an alarm. **M77** for setting.

### 10.2.16 - How to use the OCT output (Open Collector)

The OCT output is user settable via **M78**.

Make sure that the frequency or pulse output supports the OCT.

### 10.2.17 - How to change the internal calendar

If it is necessary to change the calendar, use **M60**.

### 10.2.18 - How to adjust the LCD contrast

Use **M71**. The change will be saved in EEPROM.


### 10.2.19 - How to set the RS485 serial interface

Use **M62** for setting.

### 10.2.20 - How to display the partial totalizers

Use **M82** to display the partial totalizer (daily, monthly or yearly).

### 10.2.21 - How to use the manual totalizer

Use **M38**, then press  to start and stop the totalizer.

### 10.2.22 - How to check the ESN and other minor details

The ESN is an 8-digit code that identifies the product, the version and the manufacture date.

The user can use the ESN also for the instrumentation management.

Can be found in **M61**.

Other details of the instrument are the total working time (displayed in **M+1**) and the turn-on time (displayed in **M+4**).

11. PROGRAMMING MENU

11.00 M00 - Instantaneous flow rate and total net displaying  
 Displaying only. The display shows the instantaneous flow rate and net totalizer value. The “\*R” symbol indicates that the transducers echo signal quality is good; The “\*H” symbol indicates that the transducers echo signal quality is insufficient to ensure the correct flow measurement .

```
Flow. 25.36 m3/h *R
NET. 24780x1 m3
```

11.01 M01 - Instantaneous flow rate and velocity displaying  
 Displaying only. The display shows the instantaneous flow rate and the fluid velocity value in the pipe.

```
Flow 25.36 m3/h *R
Vel 1.6841 m/s
```

11.02 M02 - Instantaneous flow rate and forward tot. displaying  
 Displaying only. The display shows the instantaneous flow rate and forward totalizer (POS) value.

```
Flow 25.36 m3/h *R
POS 32562x1 m3
```

11.03 M03 - Instantaneous flow rate and reverse tot. displaying  
 Displaying only. The display shows the instantaneous flow rate and reverse totalizer (NEG) value.

```
Flow 25.36 m3/h *R
NEG 7782x1 m3
```

11.04 M04 - Instantaneous flow rate with date and time displaying  
 Displaying only. The display shows the instantaneous flow rate value and the date (year-month-day) and time (hours: minutes: seconds).

```
14-04-26 15:43:15 *R
Flow 25.36 m3/h
```

11.05 M05 - Heat meter totalizer displaying (for specific version only)  
 Displaying only. The display shows the energy flow and Heat meter totalizer value.

```
EFR 2.2450 GJ/h *R
E.T. 12E+0 GJ
```

11.06 M06 - T1 and T2 displaying (Heat meter only)  
 Displaying only. The display shows the T1 and T2 inputs.

```
T1= 32.812C, 112.76
T2= 32.812C, 112.76
```

11.07 M07 - AL3 and AL4 analog input displaying  
 Displaying only. The display shows the AL3 and AL4 analog input.

```
AI3= 0.0152, 0.0729
AI4= 0.0152, 0.0729
```

11.08 M08 - Measurement status and error codes displaying  
 Displaying only. The display shows the system codes and messages. A summary codes table is on page 48.

```
*H-----H--
Poor Signal Detected
```

### 11.09 M09 - Daily totalizer displaying

Displaying only. The display shows the daily flow totalizer.

Net Flow Today M09  
592 m3

### 11.10 M10 - Pipe outer circumference programming

The display shows the previously set value. By entering a new value, the system will automatically calculate the pipe outer diameter new value (**M11**).

Pipe Outer Perimeter  
314.159 mm

### 11.11 M11 - Pipe outer diameter programming

The display shows the previously set value. By entering a new value, the system will automatically calculate the pipe outer circumference new value (**M10**).

Pipe Outer Diameter  
100 mm

### 11.12 M12 - Pipe thickness programming

The display shows the previously set value. By entering a new value, the system will automatically calculate the pipe inner diameter new value (**M13**).

Pipe Wall Thickness  
2 mm

### 11.13 M13 - Pipe inner diameter programming

The display shows the previously set value. By entering a new value, the system will automatically calculate the pipe thickness new value (**M12**).

Pipe Inner Diameter  
96 mm

### 11.14 M14 - Pipe material programming

The display shows the previous setting.

The available materials are:

0. Carbon Steel
1. Stainless Steel
2. Cast Iron
3. Ductile Iron
4. Copper
5. PVC (Plastics in general)
6. Aluminium
7. Asbestos
8. Fiberglass-Epoxy
9. Other (the 9 option activates **M15** for the sound speed in the pipe material)

Pipe Material [14  
1. Stainless Steel

### 11.15 M15 - Pipe material sound velocity programming (\*)

The display shows the previously set value.

(\*) Available only with 9 option selected in **M15**.

Pipe Sound Velocity  
3604 m/s

### 11.16 M16 - Pipe inner lining material programming

The display shows the previous setting.

The available materials are:

0. None, No Liner
1. Tar Epoxy
2. Rubber
3. Mortar
4. Polypropylene
5. Polystyrol
6. Polystyrene
7. Polyester
8. Polyethylene
9. Ebonite
10. Teflon
11. Other (the **11** option activates **M17** for the sound speed in the lining material)

Liner Material            [16  
10. Teflon

### 11.17 M17 - Inner lining material sound velocity progr. (\*\*)

The display shows the previously set value.

(\*\*) Available only with **11** option selected in **M16**

Liner Sound Velocity  
2505 m/s

### 11.18 M18 - Pipe inner lining thickness programming

The display shows the previously set value.

Liner Thickness            [10  
10 mm

### 11.19 M19 - Inner ABS thickness programming

The display shows the previously set value.

Inside ABS Thickness  
0

### 11.20 M20 - Fluid type programming

The display shows the previous setting.

The available fluids are:

0. Water (general)
1. Sea Water
2. Kerosene
3. Gasoline
4. Fuel Oil
5. Crude Oil
6. Propane (-45°C)
7. Butane (0°C)
8. Other Liquid (the **8** option activates **M21** for the sound speed in the fluid)
9. Diesel Oil
10. Castor Oil
11. Peanut Oil
12. Gasoline #90
13. Gasoline #93
14. Alcohol
15. Water (125°C)

Fluid Type                    [20  
0. Water (General)

11.21 M21 - Fluid sound velocity programming (\*\*\*)

The display shows the previously set value.

(\*\*\*) Available only with **8** option selected in **M20**

Fluid Sound Velocity  
2720 m/s

11.22 M22 - Fluid viscosity programming (\*\*\*)

The display shows the previously set value.

(\*\*\*) Available only with **8** option selected in **M20**

Fluid Viscosity [22  
1.0038 cST

11.23 M23 - Transducers type programming

The display shows the previous setting.

The available models are (catalog models highlighted in **bold**):

0. Standard-M
1. Insertion Type C
2. Standard-S
3. User Type (some additional menus are activated for the non-standard transducers characteristics when **3** option is selected)
4. Standard-B
5. Insertion B(45)
6. Standard-L
7. JH-Polysonics
8. Standard-HS
9. Standard-HM
10. Standard-M1
11. Standard-S1
12. Standard-L1
13. PI-Type
14. FS410 (FUJI)
15. FS510 (FUJI)
- 16. Clamp-on TM-1** (see features on page 4)
- 17. Insertion TC-1** (see features on page 5)
18. Clamp-on TS-1
- 19. Clamp-on TS-2** (see features on page 4)
- 20. Clamp-on TL-1** (see features on page 5)
- 21. Insertion TLC2** (see features on page 4)
22. Clamp-on M2
23. Clamp-on L2

Transducer Type [23  
**16. Clamp-on TM-1**

11.24 M24 - Transducers mounting method programming

The display shows the previous setting.

The available mounting methods are:

0. V
1. Z
2. N (small pipe)
3. W (small pipe)

Transducer Mounting  
0. V

11.25 M25 - Transducers mounting distance displaying


The display shows the automatically calculated transducers mounting distance.

Transducer Spacing  
34.334mm

## 11.26 M26 - Data storage mode programming

The display shows the previous setting.

Available settings:

0. **Use RAM Settings** (recommended); all the latest programming changes are automatically stored in the EEPROM
1. SALVA PAR. IMPOSTAZIONI; to store in the EEPROM the latest changes to any menu, must go back to **M26** and press 

Default Settings [26  
0. Use RAM Settings

## 11.27 M27 - Default settings library


The display shows the previous setting.

Here it is possible save or load the flow measurement default settings, from **M10** to **M24**, previously stored on EEPROM, (es. pipe diameter, thickness, etc.). Outputs and other configuration parameters aren't saved or modified.




Save/Load Parameters  
1: 110mm, V, PVC

### 11.27.1 - Default setting loading

To load a default setting, proceed as follows:

press 

Save/Load Parameters  
1: 110mm, V, PVC

Select the default setting to be loaded with  or  and press 


Save/Load Parameters  
4: 259mm, Z, Stainles

Confirm the selection by pressing . The system automatically displays **M23**




Save/Load Parameters  
>0. Load Parameters

### 11.27.1 - Storing default setting

To store a new default setting, proceed as follows:

press 

Save/Load Parameters  
1: 110mm, V, PVC

Select with  or  to replace the default setting and press 

Save/Load Parameters  
4: 259mm, Z, Stainles

To select the "1." option, press  or  and confirm by pressing .  
The system automatically displays **M23**

Save/Load Parameters  
> 1. Save Parameters

## 11.28 M28 - HOLD mode programming

The display shows the previous setting.

Selecting "YES", in the case of transducer echo signal temporary loss, the **SGM-101F** maintains the last valid measurement

Selecting "NO", the instantaneous flow rate measured value will go to zero

Hold On Poor Signal  
YES

## 11.29 M29 - Empty pipe condition threshold programming

The display shows the previous setting.  
 This threshold is related to the **Q** value (see **M90**). When the **Q** value will be lower than the threshold value, set here, **SGM-101F** activates the empty pipe condition by zeroing the flow measurement. Default value: 20

Empty Pipe Setup [29  
20


## 11.30 M30 - Measurement units standard programming

The display shows the previous setting.  
 Select the system for standardized units: for the mechanical dimensions in **M10**, **M11**, **M12** and **M25**; for the velocity in **M41**, **M92** and **M+6**.  
 Available settings:




0. Metric; magnitudes expressed in "mm" or "m/s"
1. English; magnitudes expressed in "in" or "ft/s"

Measurement Units In  
0. Metric




## 11.31 M31 - Instantaneous flow rate unit programming

The display shows the previous setting.  
 To set the instantaneous flow rate measurement unit proceed as follows:  
 press 

Flow Rate Unit [31  
m3/h


Press  or  to select the volume measure unit and press  to confirm.  
 Available settings: Cubic Meter (m3); Liter (l); US Gallon (Gal); UK Gallon (IGL); Million US Gallon; Cubic Feet (CF); US Oil Barrel (OB); UK Oil Barrel (IB)

Flow: Unit/Time  
> Cubic Meter (m3)




Press  or  to select the time measure unit and press  to confirm.  
 Available settings: /hour (/h); /min (/m); /sec. (/s); /day (/d)  
 NB - On the top line displays the volume measure unit previously set

Cubic Meter (m3)  
> /hour

## 11.32 M32 - Totalizers unit programming

The display shows the previous setting.  
 To set the Totalizers measurement unit proceed as follows:  
 press 

Totalizer Units [32  
Cubic Meter (m3)

Press  or  to select the volume measure unit and press  to confirm.  
 Available settings: Cubic Meter (m3); Liter (l); US Gallon (Gal); UK Gallon (IGL); Million US Gallon; Cubic Feet (CF); US Oil Barrel (OB); UK Oil Barrel (IB)

Totalizer Units [32  
> Liter (l)

## 11.33 M33 - Totalizers multiplier programming

The display shows the previous setting. Default value: x1  
 Available settings:

0. x0.001 (1E-3)
1. x0.01
2. x0.1
3. x1
4. x10
5. x100
6. x1000
7. x10000 (1E+4)

Totalizer Multiplier  
3. x1



## 11.34 M34 - Net totalizer activation programming

The display shows the previous setting.

To activate the net totalizer, between the forward totalizer and reverse totalizer, need to set "ON"

Available settings: ON; OFF

NET Totalizer [34  
ON

## 11.35 M35 - Forward totalizer activation programming

The display shows the previous setting.

To activate the forward totalizer need to set "ON"

Available settings: ON; OFF

POS Totalizer [35  
ON

## 11.36 M36 - Reverse totalizer activation programming

The display shows the previous setting.


To activate the forward totalizer need to set "ON"

Available settings: ON; OFF

NEG Totalizer [36  
ON

## 11.37 M37 - Totalizers reset

To avoid unwanted reset, the reset confirmation in 2 distinct sub-menu is needed. It is also possible to reset all totalizer or single totalizer.

To reset, proceed as follows: press 




Select with  or  "YES" and press 

Selecting "NO" the reset procedure is canceled .

Default value: NO

Totalizer Reset? [37  
Selection

Totalizer Reset? [37  
> YES

Select with  or  the required option and press  , the confirmation message will appear after the reset. Selecting "NONE" the reset procedure is canceled. Default value: NESSUNO

Available settings:

None

All;

NET Totalizer

POS Totalizer

NEG Totalizer

Energy NET Total

Energy POS Total

Energy NEG Total

Master Erase

Net Flow Today

Monthly Totalizer



Yearly Totalizer



Select Totalizer  
> All

Select Totalizer  
Reset Finished

## 11.38 M38 - Partial totalizer

In this menu a partial totalizer with manual start and stop is available. To start the partial totalization press 

Pressing  will stop the totalization. Further pressing  will reset and restart the partial totalizer.

Press  or  to exit.

Manual Totalizer [30  
Press ENT When Ready

128.73SEC, 5.2547  
ON 21 m3



### 11.39 M39 - Language menu programming

The display shows the previous setting.

Available settings:

English

Italy

Language	LINGUA
English	INGLESE

### 11.40 M40 - Damping programming

The display shows the previous setting.

In this menu it's possible to change the damping value, in seconds.

Range: 0÷9990 Sec

Damping	[40
	10 Sec

### 11.41 M41 - Low flow cut-off programming



The display shows the previous setting.

In this menu it's possible to change the velocity threshold, in m/s (f/s if **M30** is setted to "English"), under this threshold value the **SGM-101F** will show zero flow, and also the totalizer increase will be stopped.

Low Flow Cutoff Val.	
	0.03 m/s

### 11.42 M42 - Zero flow automatic calibration

In this menu it's possible to do the zero flow automatic calibration. This calibration is used to compensate the possible measurement errors at zero. Under normal conditions not need to do this calibration.

Press  to perform the calibration. By pressing  during the calibration procedure is stopped. The digit at the bottom left indicates the remaining reads number for the calibration completion.

NB- During calibration, the signal status must always be in "R" (see the letter in the upper right), otherwise, the calibration procedure will not be completed

**WARNING** - *The fluid inside the pipe must be stopped during the automatic calibration procedure.*

Set Zero	[42
	Press ENT to go

Flow	0.0000	m3/h	*R	
Vel	0.0000	m/s	38	

### 11.43 M43 - Zero flow calibration reset

In this menu it's possible to cancel the automatic calibration of zero flow, previously done in **M42**. **SGM-101F** will set the default value.

Reset Zero	[43
	NO

### 11.44 M44 - Zero flow manual calibration

In this menu it's possible to set an Offset value to be added or subtracted from the instantaneous flow rate.

Manual Zero Point	[44
	0 m3/h

### 11.45 M45 - Correction factor programming

In this menu it's possible to set the correction factor. Verify on matched ultrasonic transducers the presence of a label indicating the value to set.

Default value: 1

Scale Factor	[45
	1

### 11.46 M46 - MODBUS network address programming

In this menu it's possible to set the UID address.

Default value: 1



Network IDN	[46
	1


## SGM-101F - Programming menu

### 11.47 M47 - Protection password programming

In this menu it's possible to set a password to protect the system from tampering or other. To store a new password and protect the system proceed as follows:



press 

Change the digit with  and move the cursor to the right with  , max. value: 99999

press  to store the new password and protect the system by blocking the changes to the programming

To unlock the changes to the programming, proceed as follows::

press 

Enter the previously stored password, modifying the digit with  and moving the cursor to the right with  .

Press  to confirm and unlock the programming changes.

```
System Lock      [47
0000 Unlocked  0000
```

```
System Lock      [47
> 11111_
```

```
System Lock      [47
xxxxx Locked   xxxxx
```

```
Input Old Password
> 11111_
```

### 11.48 M48 - Calibration data programming

Only for headquarters use.

```
Entry to Calib. Data
Press ENT When Ready
```

### 11.49 M49 - MODBUS serial port test

Only for headquarters use




```
Serial Port Traffic
[data display here]&
```

### 11.50 M50 - Data logger programming

In this menu it's possible to enable the data logger with via MODBUS data transmission. To enable the data logger, proceed as follows:

press 

Select "ON" with  and press  .

Pressing  is possible to select which data to include in the data logger. To enable the data storage press  , select "ON" and confirm with 

See the table below for the available data

```
Data Logger Option
OFF
```

```
Data Logger Option
> ON
```

```
0. Date and Time
> ON
```

0	Date and Time	4	Flow Rate	8	NEG Totalizer
1	System Status	5	Velocity	9	Energy Flow Rate
2	Current Windows	6	NET Totalizer	10	Energy NET Totalizer
3	Signal Strength	7	POS Totalizer	11	Energy POS Totalizer

## SGM-101F - Programming menu

12	Energy NEG Totalizer	16	Analog Input 3	20	Flow Today
13	Fluid Velocity	17	Analog Input 4	21	Serial Number
14	RTD T1	18	Analog Input 5		
15	RTD T2	19	Working Timer		



### 11.51 M51 - Data logger timer programming

In this menu it's possible to set the timer data logger.

To set the timer, proceed as follows :

press 

```
Data Logger Set up[51
Next =00:00:00 0000
```


Set the data logger start time. Change the digit with  and move the cursor to the right with .

Press  to store the start time.

```
Data Logger Set up[51
Start Time= 15:50:00
```

Set the data logger interval time between a recording and the other.


Change the digit with  and move the cursor to the right with .

Press  to store the data logger interval time.

```
Data Logger Set up[51
Interval =00:01:00
```

Set the data logger recordings number to be made.

Change the digit with  and move the cursor to the right with .

Press  to store the storage number.

```
Data Logger Set up[51
Log Times =1000
```

Set the timer, **M51** will display the next data recording time and the data recording number still to be made

```
Data Logger Set up[51
Next =17:13:50 0977
```

Next data storage time

Remaining recordings number

### 11.52 M52 - Data transmission programming

In this menu it's possible to set the data transmission mode.

Default mode: 1. INVIA CON RS-485

Available settings:

1. **Send To RS-485**
2. Internal SerBus (data sending to SD card)

```
Send Logo-Data to [52
1. Send to RS-485
```

### 11.53 M53 - AL5 analog input displaying

In this menu it's possible to display the AL5 analog input.

```
Analog Input AI5 [53
AI5= 0.0194, -1,4928
```

### 11.54 M54 - OCT output pulse width programming

In this menu it's possible to set the OCT output pulse width.

Range: 1÷500mS

```
OCT Pulse Width [54
39.8864 mS
```

## 11.55 M55 - Analog output mode programming

In this menu it's possible to set the analog output mode.

Default value: 0. 4-20mA

Available settings:

0. 4-20mA
1. 0-20mA
2. 0-20mA via RS232 (RS485)
3. 4-20mA vs.Sound
4. 20-4-20mA
5. 0-4-20mA
6. 20-0-20mA
7. 4-20mA vs.Vel.
8. 4-20mA vs.Energy

```
CL Mode Select [55
0. 4 - 20 mA
```

## 11.56 M56 - 4mA (or 0mA) output programming

In this menu it's possible to set analog output scale beginning.

The measure unit is in **M55** programming function, per es: with **M55** set to "0. 4-20mA", the measure unit is **m3/h**; with **M55** set to "3. 4-20mA vs.Vel." the measure unit is **m/s**.

```
CL 4mA Output Value
0 m3/h
```

## 11.57 M57 - 20mA output programming




In this menu it's possible to set the analog output full scale.

The measure unit is in **M55** programming function, per es: with **M55** set to "0. 4-20mA", the measure unit is **m3/h**; with **M55** set to "3. 4-20mA vs.Vel." the measure unit is **m/s**.

```
CL 20mA Output Value
10000 m3/h
```

## 11.58 M58 - Analog output simulation

In this menu it's possible to force the analog output signal value to check the drives connected to the 4÷20mA signal.

To start the simulation, press  and select with  or  the desired option

Available settings:

- 0 segnale in uscita 0mA
- 4 segnale in uscita 4mA
- 8 segnale in uscita 8mA
- 12 segnale in uscita 12mA
- 16 segnale in uscita 16mA
- 20 segnale in uscita 20mA

```
CL Checkup (mA) [58
Press ENT When Ready
```

```
CL Checkup (mA) [58
> 0
```

## 11.59 M59 - Analog output status displaying

In this menu it's possible to display the analog output signal instantaneous value.

**NB** - It is not a measured value, but a value derived from a mathematical calculation depending on the **M55**, **M56** and **M57** settings.

```
CL Current Output[59
4.0000 mA
```

## 11.60 M60 - System date and time programming

In this menu it's possible to impostare la data e l'ora del sistema

```
AA-MM-GG HH:MM:SS
14-04-17 09:28:00
```

## 11.61 M61 - SGM101-F info displaying

In this menu, the **SGM-101F** unit details are available.

```
SGM-100 VER18.55
S/N=18330924
```

### 11.62 M62 - Serial port configuration programming

In this menu it's possible to set the serial port configuration.

The default settings are:

Baudrate	9600
Parity	None
Data Bits	8
Stop Bits	1

RS-485/RS-232 Setup  
9600, None, 8, 1

### 11.63 M63 - Communication protocol programming

In this menu it's possible to set the communication protocol mode.

Default setting: MODBUS RTU Only

Available settings:

**MODBUS RTU Only**  
MODBUS ASCII+ TDS7

Select Comm Protocol  
MODBUS RTU Only

### 11.64 M64 - AL3 analog input programming

In this menu it's possible to set the AL3 analog input beginning and full scale.

AI3 Value Range  
20 ~ 100

### 11.65 M65 - AL4 analog input programming

In this menu it's possible to set the AL4 analog input beginning and full scale.

AI4 Value Range  
20 ~ 100

### 11.66 M66 - AL5 analog input programming

In this menu it's possible to set the AL5 analog input beginning and full scale.

AI5 Value Range  
0 ~ 6

### 11.67 M67 - Frequency output range programming

In this menu it's possible to set the OCT output range when it set as a frequency output proportional to the measured instantaneous flow rate.

FO Frequency Range  
0 ~ 1000 Hz

### 11.68 M68 - Frequency output low flow rate programming

In this menu it's possible to set the frequency output low flow rate.

Low FO Flow Rate [68  
0 m3/h

### 11.69 M69 - Frequency output high flow rate programming

In this menu it's possible to set the frequency output high flow rate.

High FO Flow Rate [69  
10800 m3/h

### 11.70 M70 - Backlight interval programming

In this menu it's possible to set the display backlight time.




Range: 0-60000 seconds

LCD Backlight Optin  
10 Sec

## SGM-101F - Programming menu

### 11.71 M71 - LCD contrast programming

In this menu it's possible to set the LCD contrast.




Range: 00÷31 Press  to enter, then increase the contrast with the  or decrease the contrast with .

Press  to store

LCD Contrast [71  
18

### 11.71 M72 - Operation time displaying

In this menu it's possible to display the SGM-101F operation total time, since the last timer reset. To reset the timer, proceed as follows:

Press  2 times to enter, then select "YES" with  and press  to confirm the reset.

Working Timer [72  
00000175:42:15

Reset Working Timer  
> YES

### 11.73 M73 - #1 Q min. alarm programming

In this menu it's possible to set the minimum flow threshold for the #1 alarm.

1# Alarm LOW Value  
0 m3/h

### 11.74 M74 - #1 Q max. alarm programming

In this menu it's possible to set the maximum flow threshold for the #1 alarm.

1# Alarm High Value  
10000 m3/h

### 11.75 M75 - #2 Q min. alarm programming

In this menu it's possible to set the minimum flow threshold for the #2 alarm.

2# Alarm Low Value  
0 m3/h

### 11.76 M76 - #2 Q max. alarm programming

In this menu it's possible to set the maximum flow threshold for the #2 alarm.

2# Alarm High Value  
10000 m3/h

### 11.77 M77 - Buzzer operation programming

In this menu it's possible to set the **SGM-101F** unit acoustic signal function.

Available settings:

- |                      |                       |
|----------------------|-----------------------|
| 0. No Signal         | 14. Energy NET Pulse  |
| 1. Poor Signal       | 15. MediaVel=>Thresh  |
| 2. Not Ready (No *R) | 16. MediaVelo<Thresh  |
| 3. Reverse Flow      | 17. ON/OFF via RS845  |
| 4. AO Over 100%      | 18. Timer (M51 Daily) |
| 5. Fo Over 120%      | 19. Timed Alarm #1    |
| 6. Alarm #1          | 20. Timed Alarm #2    |
| 7. Reverse Alarm #2  | 21. Batch Total Full  |
| 8. Batch Controller  | 22. Timer by M51      |
| 9. POS Int Pulse     | 23. Batch 90% Full    |
| 10. NEG Int Pulse    | 24. Key Stroking ON   |
| 11. NET Int Pulse    | 25. Disable BEEPER    |
| 12. Energy POS Pulse |                       |
| 13. Energy NEG Pulse |                       |

BEEPER Setup [77  
24. Key Stroking ON



## 11.78 M78 - OCT output programming

In this menu it's possible to set the function associated to the OCT digital output. Available settings:

- |                      |                       |
|----------------------|-----------------------|
| 0. No Signal         | 14. Energy NET Pulse  |
| 1. Poor Signal       | 15. MediaVel=>Thresh  |
| 2. Not Ready (No *R) | 16. MediaVelo<Thresh  |
| 3. Reverse Flow      | 17. ON/OFF via RS845  |
| 4. AO Over 100%      | 18. Timer (M51 Daily) |
| 5. Fo Over 120%      | 19. Timed Alarm #1    |
| 6. Alarm #1          | 20. Timed Alarm #2    |
| 7. Reverse Alarm #2  | 21. Batch Total Full  |
| 8. Batch Controller  | 22. Timer by M51      |
| 9. POS Int Pulse     | 23. Batch 90% Full    |
| 10. NEG Int Pulse    | 24. Flow Rate Pulse   |
| 11. NET Int Pulse    | 25. Disable OCT       |
| 12. Energy POS Pulse |                       |
| 13. Energy NEG Pulse |                       |

OCT Output Setup [70  
9. POS Int Pulse

## 11.79 M79 - Relay output programming

In this menu it's possible to set the function associated to the relay output. Available settings:

- |                      |                       |
|----------------------|-----------------------|
| 0. No Signal         | 14. Energy NET Pulse  |
| 1. Poor Signal       | 15. MediaVel=>Thresh  |
| 2. Not Ready (No *R) | 16. MediaVelo<Thresh  |
| 3. Reverse Flow      | 17. ON/OFF via RS845  |
| 4. AO Over 100%      | 18. Timer (M51 Daily) |
| 5. Fo Over 120%      | 19. Timed Alarm #1    |
| 6. Alarm #1          | 20. Timed Alarm #2    |
| 7. Reverse Alarm #2  | 21. Batch Total Full  |
| 8. Batch Controller  | 22. Timer by M51      |
| 9. POS Int Pulse     | 23. Batch 90% Full    |
| 10. NEG Int Pulse    | 24. Flow Rate Pulse   |
| 11. NET Int Pulse    | 25. Disable Relay     |
| 12. Energy POS Pulse |                       |
| 13. Energy NEG Pulse |                       |

RELAY Output Setup  
6. Alarm #1

## 11.80 M80 - Batch output programming

In this menu it's possible to set the batch activation mode.

Available settings:

0. Key Pressing
1. Serial Port
2. AI3 Rising Edge
3. AI3 Falling Edge
4. AI4 Rising Edge
5. AI4 Falling Edge
6. AI5 Rising Edge
7. AI5 Falling Edge
8. Timer-Periodical
9. Time-daily


Batch Trigger Select  
0. Key Pressing



## SGM-101F - Programming menu

### 11.81 M81 - Batch volume programming


In this menu it's possible to preset the batch volume value.

To preset the batch volume proceed as follows:

press 


Set the predetermined volume. Change the digit with  and move the cursor to the right with .

Press  to store.

With **M80** set to "0. Key Pressing", the display will show the message "Press ENT When Ready"; pressing  starts the batch cycle.

During the batch cycle, the display shows:

- 1 the predetermined volume value
- 2 the performed cycles Bach number (including the cycle in progress)
- 3 the batch status: ON active, OFF inactive
- 4 the increase in the batch counter

By pressing  will stop the batch cycle.

FlowBatch Controller  
1000 m3

FlowBatch Controller  
> 500


100 m3  
Press ENT When Ready

1                      2  
 100 m3                      0015  
 ON                      37 m3  
3                      4

### 11.82 M82 - SGM-101F unit events displaying

In this menu it's possible to display the **SGM-101F** recorded daily, monthly and annual events.

To display the events, proceed as follows:

press 

Select the events display mode with  or .




Available settings:

0. Browse by Day; 1. Browse by Month; 2. Browse by Year

Press  to confirm.

The display shows:

- 1 event storage sequence number
- 2 events storage period, with format: YY-MM-DD; YY-MM; YY
- 3 system status codes of the displayed storage period
- 4 Net totalization of the displayed storage period

Press  or  to select events in succession. Press  to exit

Date Totalizer [82  
0. Browse by Day

Date Totalizer [82  
> 0. Browse by Day

1                      2                      3  
 001                      14-03                      --G--HH-  
 NET +1254.2348                      m3  
4

### 11.83 M83 - Totalizers automatic correction Enabling

In this menu it's possible to enable the flow totalizers automatic correction during the period in which the unit SGM-101F is turned off.

An average flow rate value is calculated using the measured flow rate before shutdown and the flow rate measured after the system restarts.

This calculated average flow rate value is then used to increase the flow totalizer.

Automatic Amending  
OFF



### 11.84 M84 - Heat meter unit programming

The display shows the previous setting.

Available settings:

0. Giga Joule (GJ)
1. Kilocalorie (Kc)
2. KWh
3. BTU

Energy Unit Select  
0. Giga Joule (GJ)

### 11.85 M85 - Temperature sensor input programming

In this menu it's possible to select the supply and return temperatures source.

Temperature Select  
0. From T1, T2

### 11.86 M86 - Specific heat programming

The display shows the previous setting.

Available settings:

0. GB
1. Fix Specific Heat

Specific Heat Select  
0. GB

### 11.87 M87 - Heat meter totalizer programming

In this menu it's possible to enable the heat meter totalizer.

Energy Totler ON/OFF  
ON

### 11.88 M88 - Heat meter totalizer multiplier programming

The display shows the previous setting. Default value: x1

Available settings:

0. x0.0001 (E-4)
1. x0.001 (1E-3)
2. x0.01
3. x0.1
4. x1
5. x10
6. x100
7. x1000
8. x10000 (E4)
9. x100000 (E5)
10. x1000000 (E6)

Energy Multiplier[88  
4. X1 (E0)

### 11.89 M89 - Temperature differential displaying

In this menu it's possible to display the temperature difference between supply and return.

Temperature Diff.[89  
0.0039 C

### 11.90 M90 - Transducers signal power and quality displaying

In this menu it's possible to display the ultrasonic transducers efficiency (**UP** and **DN**) and the ultrasonic signals quality (**Q**) processed by SGM-101F. For the "**UP**" (upstream transducer) and "**DN**" (downstream transducer) the 00.0 value indicates the ultrasonic signal non-reception, while the 99.9 value indicates the ultrasonic signal excellent reception; Normally the value is greater than 60.0. The processed ultrasonic signals quality (**Q**), has a range from 00.0 to 99.9. Normally the "**Q**" value is greater than 60.0.

Strength+Quality [90  
UP:78.5 DN:78.7 Q=92

## SGM-101F - Programming menu

### 11.91 M91 - TOM/TOS % displaying

In this menu it's possible to display the ratio between the calculated and the measured transit time. Normally the value should be  $100 \pm 3\%$ . Differences in excess of the above, could mean improper transducers mounting, or incorrect programming values.

```
TOM/TOS    [91
          3.9478 %
```

### 11.92 M92 - Sound velocity in the fluid displaying

In this menu it's possible to display the sound speed in the fluid, measured by the **SGM-101F**. Normally the value should be similar to what is set in **M21**, accessible when **M20** is set to "Other Liquid". A significant values difference, could mean improper transducers mounting, or incorrect **M21** programming values.

```
Fluid Soud Velocity
          1486.35 m/s
```

### 11.93 M93 - Flight time and delta T.

In this menu it's possible to display the flight time measured by the **SGM-101F** and the difference in flight times, **UP - DN**.


```
TotalTime, DeltaTime
624.72uS    251.67nS
```

### 11.94 M94 - Reynolds number displaying

In this menu it's possible to display the calculated Reynolds number value.



```
Reynolds No, Profile
12354.8    0.97563
```

### 11.95 M+0 - Date/time/flow displaying when the unit was power off

In this menu it's possible to display the **SGM-101F** power on or off events. Press  to access.

```
Power ON/OFF Time[+0
Press ENT When Ready
```

Up to 64 events are recorded, in the range 00÷63.

Select the event with  or .


Press  to exit.

```
03 14-04-23 13:26:21
ON 03 24 m3/h
```

### 11.96 M+1 - Total operating time displaying

In this menu it's possible to display the SGM-101F total operating time.

```
Total Work Hours [+1
          00000142:38:41
```

Pressing  can be displayed the instantaneous negative flow rate measurement total time.

Press  to exit.

```
NEG Flow Total Hours
          00000001:46:18
```

### 11.97 M+2 - Last power off date/time displaying

In this menu it's possible to display the last power off date and time of the **SGM-101F**.

```
Last Power Off Time
          14-04-18 08:04:37
```

11.98 M+3 - Last measured flow rate displaying

In this menu it's possible to display the last measured instantaneous flow rate value.



11.99 M+4 - SGM-101F on/off times number displaying

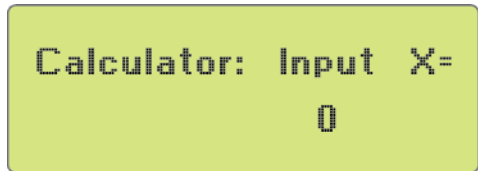
In this menu it's possible to see how many times the unit SGM-101F has been switched on and off .



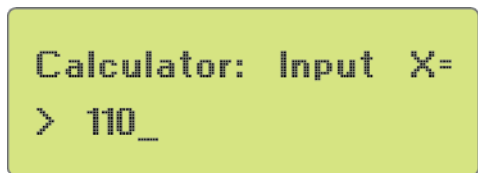
11.100 M+5 - Calculator and Converter

In this menu it's possible to use the scientific calculator or the PT100 temperature converter.

Press to use the calculator.



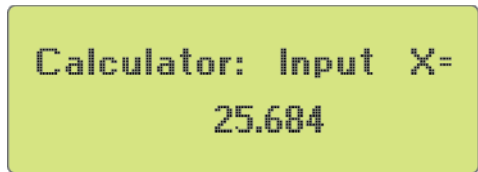
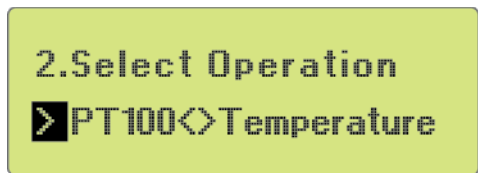
Enter number: with to change the digit and to move the cursor to the right (max. 13 digits). Press to confirm



Select the operation with or and press to confirm (in the example shown next, the "PT100<>Temperature" function).

Available operations: +; -; x; /; 1/x; abs (x); x\*x; sqrt (x); exp (x); ln (x); log (x); power(x,y); sin (x); cos (x); arcsin (x); arccos (x); arctan (x); Store in M (x=>M); Read M (x<=M); Add to M; Move x to y; PT100<>Temperature

The display now shows the selected operation result: 25.684°C



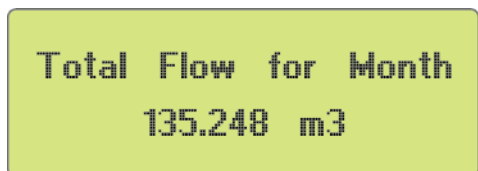
11.101 M+6 - Velocity threshold programming

In this menu it's possible to set the maximum speed threshold to generate an alarm on the relay or on OCT.



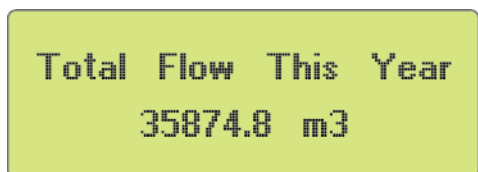
11.102 M+7 - Monthly totalizer displaying

In this menu it's possible to display the monthly totalizer.



11.103 M+8 - Annual totalizer displaying

In this menu it's possible to display the annual totalizer.

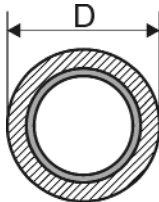
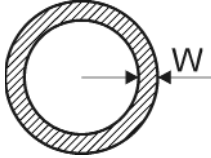
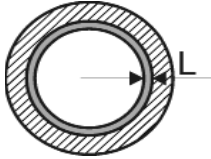


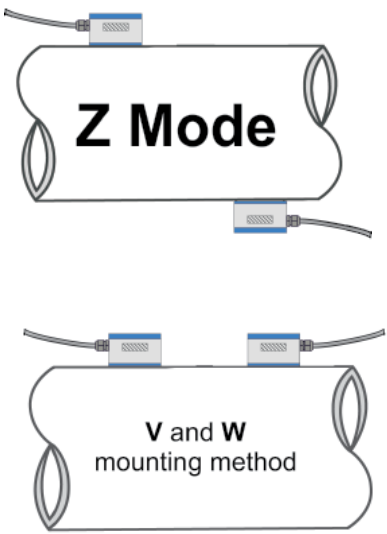
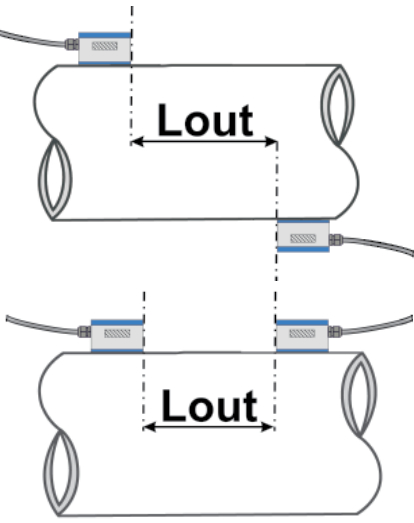
11.103 M+9 - Echo absence error total time displaying (\*H)

In this menu it's possible to display the echo absence error condition total time.

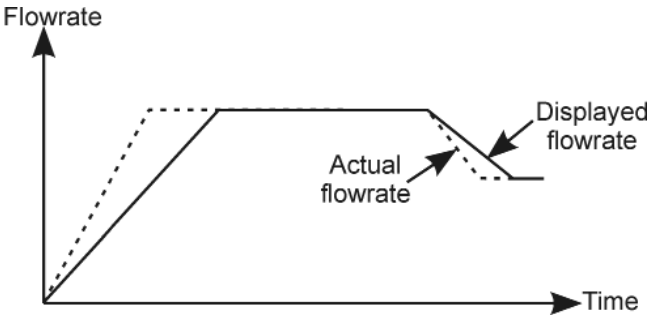
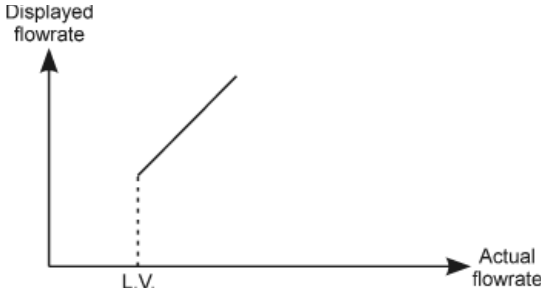
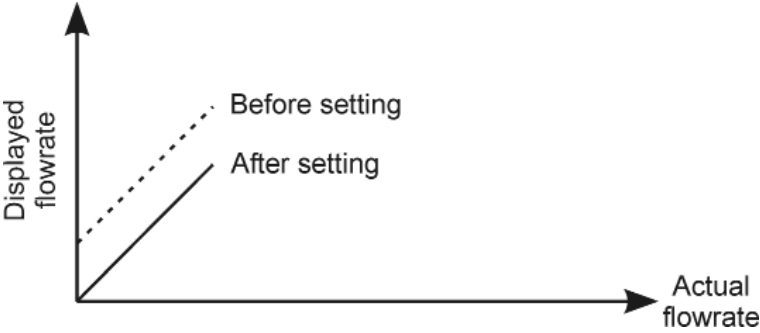


12. MAIN PARAMETERS DESCRIPTION

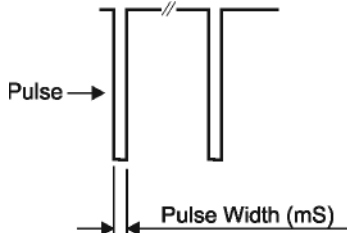
Name	Displaying	Description	Menu
Pipe Ø	Pipe Outer Diameter	 <p>(Pipe cross section)</p>	Pipe Outer diameter <b>M11</b>
Pipe thickness	Pipe Wall Thickness	 <p>(Pipe cross section)</p>	Pipe thickness <b>M12</b>
Pipe material	Pipe Material	Carbon Steel; Stainless Steel; Cast Iron; Ductile Iron; Copper; PVC (Plastics in general); Aluminium; Asbestos; Fiberglass-Epoxy Other	<b>M14</b>
Inner lining material	Liner Material	None, No Liner; Tar Epoxy; Rubber; Mortar; Polypropylene; Polystyrol; Polystyrene; Polyester; Polyethylene; Ebonite; Teflon; Other	<b>M16</b>
Pipe inner lining thickness	Liner Thickness	 <p>(Pipe cross section)</p>	Pipe inner lining thickness <b>M18</b>

Name	Displaying	Description	Menu
Transducers mounting method	Transducer Mounting	 <p><b>Z Mode</b></p> <p>The transducers may be mounted on the pipe in 4 different methods: <b>V</b>; <b>Z</b>; <b>N</b>; <b>W</b> and <b>V</b>. The mounting method choice is in application conditions function. The most frequently used mounting methods are <b>V</b> and <b>Z</b>.</p> <p><b>V and W mounting method</b></p>	<b>M24</b>
Transducers mounting distance	Transducer Spacing	 <p>The mounting axial distance, <b>Lout</b>, is automatically determined based on the following previously entered data: Ø pipe; pipe thickness; pipe material; eventual inner lining and its thickness; transducers mounting method.</p>	<b>M25</b>
Instantaneous flow rate measure unit	Flow Rate Unit	<p>Measure units associated with the instantaneous flow rate measurement. Is possible to select 8 different measure units for the volume: Cubic Meter (m<sup>3</sup>); Liter (l); US Gallon (Gal); UK Gallon (IGL); Million US Gallon; Cubic Feet (CF); US Oil Barrel (OB); UK Oil Barrel (IB); and 4 measure units for the time: hour (/h); /min (/m); /sec. (/s); /day (/d)</p>	<b>M31</b>
Flow totalizers measure unit	Totalizer Units	<p>Measure units associated with the flow totalizers. Is possible to select 8 different measure units: Cubic Meter (m<sup>3</sup>); Liter (l); US Gallon (Gal); UK Gallon (IGL); Million US Gallon; Cubic Feet (CF); US Oil Barrel (OB); UK Oil Barrel (IB)</p>	<b>M32</b>

## SGM-101F - Main parameters description

Name	Displaying	Description	Menu
Damping time	Damping	<p>The damping time defines the displayed flow measurement refresh rate in relation to the detected flow measurement variation. Range: 0÷9990 seconds</p> 	<b>M40</b>
Flow velocity cut-off value	Low Flow Cutoff Val.	<p>When the measured flow velocity is less than the cutoff value, the display will show the instantaneous flow rate measure at fixed 0. Range 0.000 ÷ 0.25m/s</p> 	<b>M41</b>
Zero flow calibration	Set Zero	<p>When the fluid in the pipe is stopped, the flow value must be equal to 0. In case it is not, need to calibrate the Zero flow.</p>  <p><b>NB</b> - Make sure that the fluid is perfectly stopped and that the pipe is full</p>	<b>M42</b>
Correction coefficient	Scale Factor	<p>Coefficient for correcting the measurement accuracy. Range 0.5 ÷ 1.5%</p>	<b>M45</b>

## SGM-101F - Main parameters description

Name	Displaying	Description	Menu
System protection password	System Lock	The system protection password is used to prevent programming modification, or to not allow resetting totalizers. <b>NB</b> - write down your password	<b>M47</b>
OCT output pulse width	OCT Pulse Width	Is possible to set the digital pulse width during the counting. Range: 0.01 ÷ 500ms  	<b>M54</b>
4÷20mA output	CL Mode Select	N. 9 selectable analog signal output mode: 4-20mA; 0-20mA; 0-20mA via RS232 (RS485); 4-20mA vs. Sound; 20-4-20mA; 0-4-20mA; 20-0-20mA; 4-20mA vs. Vel.; 4-20mA vs. Energy	<b>M55</b>
4÷20mA output scale beginning	4mA Output Value	Is the instantaneous flow rate value, expressed in the above selected measure unit, which is associated with the analog output scale beginning (4 or 0mA)	<b>M56</b>
4÷20mA output full scale	VALORE RIF. A 20 mA	Is the instantaneous flow rate value, expressed in the above selected measure unit, which is associated with the analog output full scale (20mA)	<b>M57</b>
Date and Time	YY-MM-DD HH:MM:SS	Time and date maintaining is secured by an internal battery with life of about 10 years. In the case where the battery power is exhausted, turning off the <b>SGM-101F</b> all the time and date data will be lost.	<b>M60</b>
Digital output	OCT Output Setup	The digital output "OCT" can be set with 26 different functions. It's possible to set the digital output to remotely send the totalizer pulse with option # 24: Flow Rate Pulse	<b>M78</b>

Tab. 11

**12. TROUBLESHOOTING**

12.1 Error messages and corrective actions

The **SGM-100F** has a self-diagnosis system which detects hardware problems. The instrument will show “\*F” in the top left corner of the display and it will be necessary to power on again the SGM-100F in order to see the error message and the solution:

<b>Error message</b>	<b>Cause</b>	<b>Soluzione</b>
<b>Memory Checking Error</b>	System ROM illegal or error	<b>Contact the producer</b>
<b>Stored Data Error</b>	Memory parameter data error	<b>Press ENT key and restore default parameters</b>
<b>System Data Memory Error</b>	System stored data block error	<b>Restart or contact headquarters</b>
<b>Circuit Hardware Error</b>	Sub-CPU circuit fatal error	<b>Restart or contact headquarters</b>
<b>Timer Slow/Fast Error</b>	System Clock error	<b>Restart or contact headquarters</b>
<b>Clock Error</b>	Abnormal clock inside the hardware	<b>Contact headquarters</b>
<b>CPU or IRQ Error</b>	-----	<b>Restart</b>
<b>Host resetting Repeatedly</b>	-----	<b>Contact headquarters</b>
<b>Time or date Error</b>	Date/Time system chip error	<b>Reset data e orologio</b>
<b>No display</b>	Bad wiring connection	<b>Verificare le connessioni elettriche</b>
<b>Stroke key - No response</b>	Keypad locked	<b>Enter the password to unlocking</b>

Tab. 12



## 12.2 Error codes and solutions

When the instrument detects an operating error, a letter will appear on the top left corner of the display. In **M00** , **M01** , **M02** , **M03** , **M90** and **M08** can be displayed the error message. Refer to the following table for the solution:

Error codes	Displayed message	Cause	Solution
<b>R</b>	System Normal	No error	
<b>I</b>	Detected No Signal	<ol style="list-style-type: none"> <li>1) No detected signal</li> <li>2) Sensors installed improperly</li> <li>3) Too many encrustations</li> <li>4) Pipe lining too thick</li> <li>5) The transducer cables are not properly connected</li> </ol>	<ol style="list-style-type: none"> <li>1) Tight the transducers on the pipe</li> <li>2) Check the setted parameters</li> <li>3) Clean the pipe surface and remove any rust</li> <li>4) Change installing position</li> <li>5) Wait until the new liner is dry</li> <li>6) Check the cables.</li> </ol>
<b>J</b>	Hardware Error	Hardware problems	Contact headquarters
<b>H</b>	PoorSig Detected	<ol style="list-style-type: none"> <li>1) Weak signal detected</li> <li>2) Sensors installed improperly</li> <li>3) Too many encrustations</li> <li>4) Pipe lining too thick</li> <li>5) The transducer cables are not properly connected</li> </ol>	<ol style="list-style-type: none"> <li>1) Tight the transducers on the pipe</li> <li>2) Check the setted parameters</li> <li>3) Clean the pipe surface and remove any rust</li> <li>4) Change installing position</li> <li>5) Wait until the new liner is dry</li> <li>6) Check the cables.</li> </ol>
<b>E</b>	Current Loop over 20mA	<ol style="list-style-type: none"> <li>1) 4-20mA current loop over 100%</li> <li>2) Current output Improper settings</li> </ol>	Check the values setted in menu <b>M56</b> and if the actual flow is too high
<b>Q</b>	Frequ OutputOver	<ol style="list-style-type: none"> <li>1) Frequency output over 120%</li> <li>2) frequency output Improper setting or actual flow too high</li> </ol>	Check the values setted in menu <b>M66-M67-M68</b> and <b>M69</b> and if the actual flow is too high
<b>F</b>	Refer to table 2	<ol style="list-style-type: none"> <li>1) Error in self-diagnosis during power-on</li> <li>2) Permanent hardware error</li> </ol>	<ol style="list-style-type: none"> <li>1) Restart</li> <li>2) Contact headquarters</li> </ol>
<b>G</b>	Adjustig gain S1-S2-S3-S4 (displayed on M00, M01, M02 and M03)	The instrument is running the automatic checkup and the numbers indicate the sequential progress	
<b>K</b>	Empty pipe	<ol style="list-style-type: none"> <li>1) No liquid inside the pipe</li> <li>2) Setting error in M29</li> </ol>	<ol style="list-style-type: none"> <li>1) Reposition the transducer where the pipe is filled with fluid</li> <li>2) Set 0 in M29</li> </ol>

Tab. 13

### 12.3 Other problems and solutions

- 1) The actual flow inside the pipe is not standstill, but the instrument displays 0.0000 for the flow rate, and 'R' displaying signal strength and the signal quality Q (value) has a satisfactory value.  
The problem are likely caused by the user who has used the 'Set Zero' function on this non-standstill flowing pipe. To solve this problem, use the 'Reset Zero' function on menu window **M43**.
- 2) The displayed flow rate is much lower or much higher than the actual flow rate in the pipe under normal working conditions.
  - a) There is probably an offset value wrongly entered by the user in M44. Enter '0' in M44.
  - b) Check the transducers installation
  - c) There is a 'Zero Point' setted. Try to 'zero' the instrument by using M42 and make sure that the flow inside the pipe should be standstill.

## 13. COMMUNICATION PROTOCOL

### 13.1 General

The **SGM-100F** has a **RS485** standard communication interface and a complete set of **MODBUS** communication protocol.

### 13.2 The protocol

The Protocol isa composed by a set of basic commands (string in ASCII format) ending with a carriage return (CR) and line feed (LF). Commonly used commands are listed below:

<b>Command</b>	<b>Function</b>	<b>Data Format</b>
DQD(CR)	Return flow rate per day	±d.dddddddE±dd(CR) LF *
DQH(CR)	Return flow rate per hour	±d.dddddddE±dd(CR) LF
DQM(CR)	Return flow rate per minute	±d.dddddddE±dd(CR) LF
DQS(CR)	Return flow rate per second	±d.dddddddE±dd(CR) LF
DV(CR)	Return flow velocity	±d.dddddddE±dd(CR) LF
DI+(CR)	Return POS totalizer	±dddddddE±d(CR) LF **
DI-(CR)	Return NEG totalizer	±dddddddE±d(CR) LF
DIN(CR)	Return NET totalizer	±dddddddE±d(CR) LF
DID(CR)	Return Identification Number	dddddd(CR) LF
DL(CR)	Return signal strength and quality	S=ddd,ddd Q=dd (CR)(LF)
DT(CR)	Return date and time	yy-mm-dd hh:mm:ss(CR)(LF)
M@(CR)***	Send a key value as if a key is pressed	
LCD(CR)	Return the current window display	
FOddd(CR)	Force the FO output with a frequency in dddd Hz	Dddddddd(CR)(LF)
ESN(CR)	Return the ESN for the instrument	
RING(CR)	Handshaking Request by a MODEM	
OK(CR)	Response from a MODEM	No action
GA	Command for GSM messaging	Please contact factory for detail
GB	Command for GSM messaging	
GC	Command for GSM messaging	
DUMP(CR)	Return the buffer content	In ASCII string format
DUMP0(CR)	Clear the whole buffer	In ASCII string format
DUMP1(CR)	Return the whole buffer content	In ASCII string Format, 24KB in length
W	Prefix before an Identification Number in a network environment. The IDN is a word, ranging 0-65534.	
N	Prefix before an Identification Number in a network environment. The IDN is a single byte value, ranging 00-255.	
P	Prefix before any command	
&	Command connector to make a longer command by combining up to 6 commands	

- Notes**
- \* **CR = Carriage Return e LF= Line Feed.**
  - \*\* **'d' = digit numerico 0-9**
  - \*\*\* **@ stands for the key value, e.g., 30H for the '0' key.**

13.3 Prefixes using

**13.3.1 - P prefix**

The prefix P can be added before any command in the above table to have the returning data followed with two bytes of CRC check sum, which is the adding sum of the original character string.

Take the DI+(CR) command as an example. Assume that DI+(CR) would return +1234567E+0m3(CR)(LF) (the string in hexadecimal is 2BH, 31H, 32H, 33H, 34H, 35H, 36H, 37H, 45H, 2BH, 30H, 6DH, 33H, 20H, 0DH, 0AH), then PDI+(CR) would return +1234567E+0m3!F7(CR)(LF). '!' acts as the starter of check sum which is yielded by adding up the string 2BH, 31H, 32H, 33H, 34H, 35H, 36H, 37H, 45H, 2BH, 30H, 6DH, 33H, 20H.

Please note that there will be SPACES (20H) before '!'.  
 Please note that there will be SPACES (20H) before '!'.

**13.3.2 - W prefix**

The prefix W should be used in the network environment. The usage format is W + digit string which stands for the IDN + basic command.

The digit string should have a value between 0 and 65534 except 13(0DH), 10 (0AH), 42(2AH,\*), 38(26H, &).

For example, if the IDN=12345 instrument is addressed and returning the velocity of that instrument is requested, the command will be W12345DV(CR).

**13.3.3 - N prefix**

The prefix N is a single byte IDN network prefix, not recommended in a new design. It is reserved only for the purpose of the compatibility with the former versions

Command Connector &

The & command connector can connect up to 6 basic commands to form a longer command so that it will make the programming much easier.

For example, assume that the measurement of an instrument with IDN=4321 are going to be returned, and (then) all the following 3 values— (1) flow rate (2) velocity (3)POS totalizer—will be returned simultaneously. The combined command would be W4321DQD&DV&DI+(CR), and the result would be:





+1.234567E+12m3/d(CR)

+3.1235926E+00m/s(CR)

+1234567E+0m3(CR)

13.4 Codes for keypad

The codes for the keypad should be used when the instrument is connected with other terminals that operate the instrument by transmitting the 'M' command along with the keypad code. By this function, remote operation of this instrument can be realized, even via Internet.

Key	Hexadecimal	1Decimal k2ey code3	ASCII code	Key	Hexadecimal	Decimal key code	ASCII code
0	30H	48	0	8	38H	56	8
1	31H	49	1	9	39H	57	9
2	32H	50	2	.	3AH	58	:
3	33H	51	3		3BH,0BH	59	;
4	34H	52	4	MENU	3CH,0CH	60	<
5	35H	53	5		3DH,0DH	62	=
6	36H	54	6		3EH	62	>
7	37H	55	7		3FH	63	?

Tab. 14

---

**SGM-LEKTRA S.r.l.** Via Papa Giovanni XXIII, 49 - 20090 Rodano (MI) - ITALY-  
tel: ++39 0295328257 fax: ++39 0295328321  
web: [www.sgm-lektra.com](http://www.sgm-lektra.com) e-mail: [info@sgm-lektra.com](mailto:info@sgm-lektra.com)

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

**ANEXO 3. FICHA TECNICA DEL CAUDALIMETRO ELECTROMAGNETICO PARA DEPOSITOS**

# SIEMENS

## HOJA TÉCNICA CAUDALIMETRO ELECTROMAGNETICO SIEMENS.

### MODELO SENSOR:

**-MAG 5100W**

### MODELO ELECTRONICA:

**-MAG 6000 (PRECISIÓN +/-0,2%)**

## HOJA TECNICA

ESTA HOJA DE CARACTERISTICAS GENERICA APLICA A LOS CAUDALIMETROS ELECTROMAGNETICOS  
MODELO MAG5100W / MAG6000

Tubo electromagnético especialmente diseñado para la medida de caudal de agua potable, industrial, residual y lodos, por el procedimiento magnético-inductivo, modelo Sitrans FM, tipo Magflo MAG 5100 W Nuevo, en ejecución con bridas, con electrodo de puesta a tierra incorporado, para conectar a un amplificador de medida de los tipos MAG 5000, 6000 y 6000 I, **provisto de sistema inteligente de identificación Sensorprom, con: Electrodo de puesta a tierra: Incorporado. Material del electrodo de puesta a tierra: Hastelloy C276.** Material del tubo de medida: Acero inoxidable AISI 304. Material de las bridas y la carcasa: Acero al carbono ASTM 105 con recubrimiento de Epoxy.

Protección ambiental: IP 67 estándar, ampliable a IP 68 en la versión de amplificador separado del tubo.

Diámetro nominal: DN XXX. Conexión al proceso: Bridas EN 1092-1. Presión nominal: PN 16.

Revestimiento del tubo y de las bridas: EPDM (para agua potable) ó NBR (para agua residual).

Temperatura del medio: -10 a +70 °C.

Material de los electrodos de medida: Hastelloy C-276.

Convertidor de medida: No incluido, (puede pedirse separadamente para montaje fuera del tubo).

Comunicación: No incluida.

Entrada de cables: Pasacables con rosca M20 x 1,5.

(-Z=+N02) SISTEMA PARA USO REMOTO

Convertidor para la medida de caudal, magnético-inductivo, modelo Sitrans FM, tipo Magflo MAG 6000, con autodiagnóstico, apto para servicio de recetas, para conectar a los tubos de medida con campo magnético de corriente continua chopeada, modelos MAG 1100, MAG 1100 F, MAG 3100, MAG 3100 W y MAG 5100 W, en Formato: IP67 para montaje en compacto, separado pared-barandilla o IP20 formato de 19", para montaje en rack o en caja para pared. Precisión de medida: Mejor del 0,25 % del caudal. Ajuste del cero: Automático. Identificación de tubo vacío: Incluida, automática. Salida analógica: 1 de 0/4 a 20 mA. Salida digital: 1 de frecuencia de 0 a 10 kHz. Salida de pulsos: 1 activa y 1 pasiva para conectar a totalizadores externos o entradas de PLC. Salida de relé: 1 de contacto conmutado para señalización de valor límite o estados de funcionamiento. Entrada digital: 1, por ejemplo para arranque o puesta a cero de los totalizadores internos. Comunicación: Posible, adicional, Hart, Profibus PA o DP, Modbus RTU/RS485, CANopen y DeviceNet. Indicador local: Incluido, retroiluminado, alfanumérico, con 3 líneas de 20 caracteres en 11 idiomas seleccionables. Totalizadores: Incluidos 2, con 8 dígitos, para flujo, reflujo y neto. Protección ambiental: IP 20. Material de la carcasa: Aluminio. Alimentación eléctrica: 115 - 230 V.c.a, 50/60 Hz ó 11-30V DC/11-24V AC 50/60 Hz.

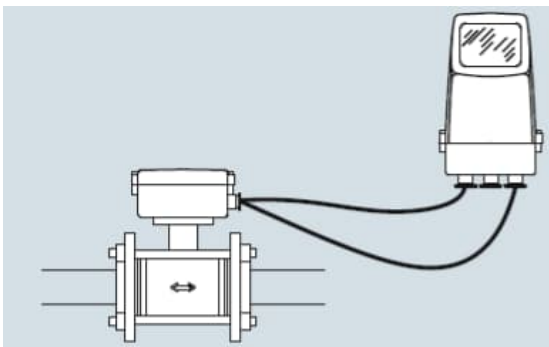
Accesorios para montaje en separado pared / barandilla. Cable para conexión sensor-electrónica.



Productos SITRANS F M



EJECUCIÓN COMPACTA



EJECUCIÓN SEPARADA





### CARACTERÍSTICAS:

- Marca: SIEMENS
- Modelo:
  - \*SENSOR --SITRANS FM **MAG 5100W**
  - \* ELECTRONICA --SITRANS FM **MAG 6000 ( 2 formatos diferentes en función del montaje requerido)**
- Principio de medida: --Electromagnético para tubería llena.

### Sensor de medida:

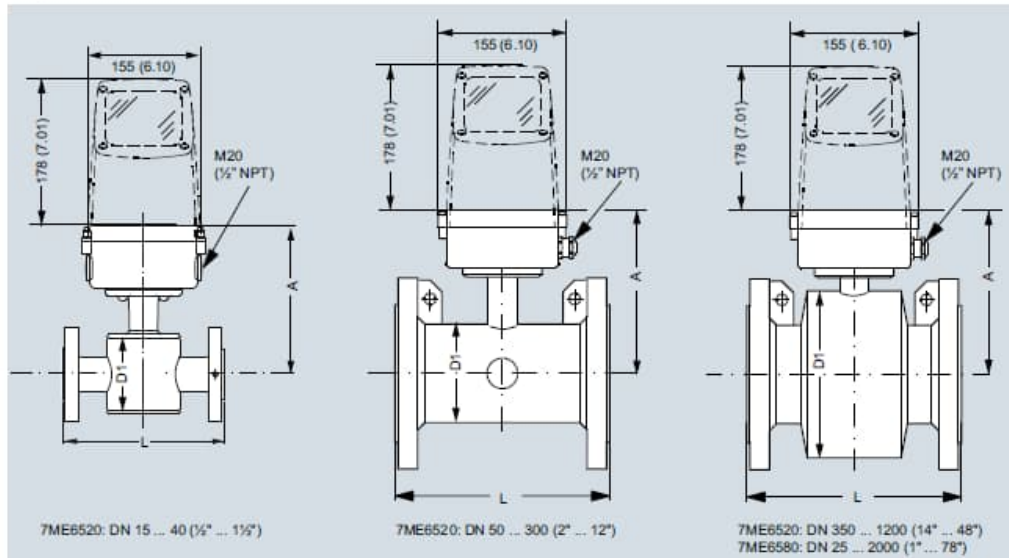
- Modelos: -- MAG 5100W
- Montaje: --En tubería mediante brida de conexión.
- Tamaño: --Diámetros según oferta.
- Presión nominal: -- PN16
- Materiales:
  - \* Tubo de medida EXTERIOR: --Acero inoxidable 304
  - \* Recubrimiento INTERNO EN CONTACTO CON EL FLUIDO: -- EPDM (Homologado para agua consumo humano) ó NBR para aguas residuales.
  - \* Electrodo: --HASTELLOY-C276
  - \* Bidas: -- Sobre norma EN 1092-1: Bidas PN16.
- Electrodo de igualación de potencial-puesta a tierra --Incluidos en HASTELLOY-C276
- Límite temperatura de proceso: -10 a +70 °C.
- *Conforme a la directiva Europea de Presión 97/237EC(de obligado cumplimiento).*
- Protección: --IP 67 estandar ampliable a IP68

### Convertidor de Señal (electrónica):

- Modelo: --MAG 6000
- Precisión (error): --MAG 6000 :+/- 0,2% del caudal real.
- Alimentación: -- 115 - 230 V.c.a, 50/60 Hz ó  
11- 30V DC/11-24V AC 50/60 Hz.
- Salida analógica: --0/4-20 mA proporcional al caudal instantáneo.
- Communicable: --Opcional: Profibus PA, Hart, Device net, Bus, Can Open.

- Salida de pulsos: --ajustables para totalizar.
- Impedancia: --Menor de 1 Mohm
- Diferentes unidades de medida.
- Display: alfanumérico de 3x20 caracteres con indicación de caudal, volumen, ajustes y fallos
  
- Programación: con teclado. Microprocesador.
- Ajuste de cero automático.
- Todas las entradas y salidas están aisladas galvánica mente.
- Alarmas configurables por alto o bajo caudal (detección de fugas)
- Relé de conmutación para indicar la dirección o fallos de caudal.
- Dos contadores internos de 8 dígitos para caudal directo y para caudal inverso,
- Dos totalizadores (visible y oculto)
- Protección: IP 67.
- Montaje ofertado: separado mural
- Unidad: composición en Poliamida reforzada con fibra de Vidrio.
- Acceso directo al display
- Tiempo de respuesta: ajustable de 0,1 a 30 seg.
- **Certificado calibración: estándar (2 PUNTOS con repetibilidad)**

Croquis acotados



Tamaño nominal [mm] [pulgadas]	7ME6520 Revestimiento de NBR o EPDM				7ME6580 Revestimiento de ebonita				L <sup>1)</sup>	
	A [mm] [pulgadas]	D1 [mm] [pulgadas]	A [mm] [pulgadas]	D1 [mm] [pulgadas]	A [mm] [pulgadas]	D1 [mm] [pulgadas]	A [mm] [pulgadas]	D1 [mm] [pulgadas]	[mm] [pulgadas]	[mm] [pulgadas]
15	177	77	-	-	-	-	-	-	200	7.9
25	187	96	187	104	187	104	104	4.09	200	7.9
40	202	127	197	124	197	124	4.88	200	7.9	
50	188	76	205	139	205	139	5.47	200	7.9	
65	194	89	212	154	212	154	6.06	200	7.9	
80	200	102	222	174	222	174	6.85	200	7.9	
100	207	114	242	214	242	214	8.43	250	9.8	
125	217	140	255	239	255	239	9.41	250	9.8	
150	232	168	276	282	276	282	11.1	300	11.8	
200	257	219	304	338	304	338	13.31	350	13.8	
250	284	273	332	393	332	393	15.47	450	17.7	
300	310	324	357	444	357	444	17.48	500	19.7	
350	382	451	362	451	362	451	17.76	550	21.7	
400	407	502	387	502	387	502	19.76	600	23.6	
450	438	563	418	563	418	563	22.16	600	23.6	
500	463	614	443	614	443	614	24.17	600	23.6	
600	514	715	494	715	494	715	28.15	600	23.6	
700	564	816	544	816	544	816	32.13	700	27.6	
750	591	869	571	869	571	869	34.21	750	29.5	
800	616	927	606	927	606	927	36.5	800	31.5	
900	663	1032	653	1032	653	1032	40.63	900	35.4	
1000	714	1136	704	1136	704	1136	44.72	1000	39.4	
42	714	1136	704	1136	704	1136	44.72	1000	39.4	
44	765	1238	755	1238	755	1238	48.74	1100	43.3	
1200	820	1348	810	1348	810	1348	53.07	1200	47.2	
1400	-	-	925	1574	925	1574	65.94	1400	55.1	
1500	-	-	972	1672	972	1672	65.83	1500	59.1	
1600	-	-	1025	1774	1025	1774	75.39	1600	63	
1800	-	-	1123	1974	1123	1974	77.72	1800	70.9	
2000	-	-	1223	2174	1223	2174	85.59	2000	78.7	

<sup>1)</sup> Tolerancias de longitud en estado montado:  
 DN 15 a DN 200 (1/2" a 8"): +0/-3 mm (+0/-0.12"), DN 250 a DN 400 (10" a 16"): +0/-5 mm (+0/-0.20"),  
 DN 450 a DN 600 (18" a 24"): +5/-5 mm (+0.20/-0.20"), DN 700 a DN 2000 (28" a 78"): +10/-10 mm (+0.39/-0.39")

- No disponible

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

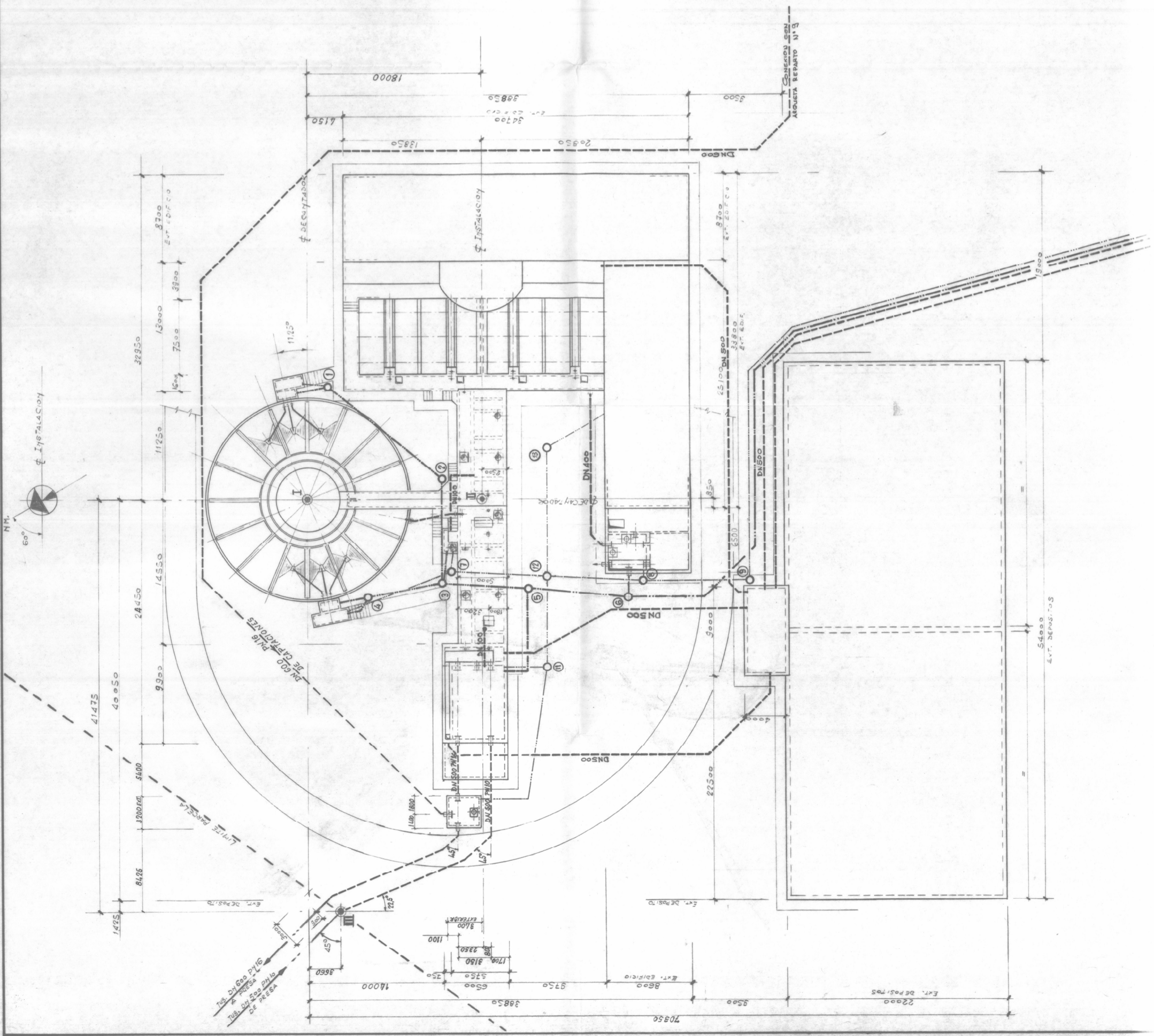
**020\_4**

**ANEXO 4. PLANOS ETAP ARRIARAN**

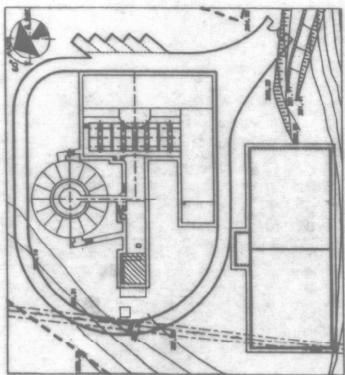


**TABLA DE COORDENADAS RELATIVAS  
SITIOGRAFICO ENTREGADO POR D.F.G.**

SITUACION	RUTA	X	Y	Z
DESCRIBICION	I	1121.75	743.633	
EJE INSTALACION	II	1112.75	727.945	
LEGENDA TUBERIA A 4.15 METROS DE ALTURA	III	1084.00	767.00	



--- TUBERIA DRENAJES EN P.V.C.  
 --- TUBERIA VACIADOS EN P.V.C.  
 --- TUBERIA ENTERRADA DE FUNDICION



FECHA	REVISIONES	PO	VO	BO	FECHA	REVISIONES	NO. V.
31/01/99	ACTUALIZADA						
23/01/98	ACTUALIZADA						
12/11/96	Actualizado trazado tuberías						

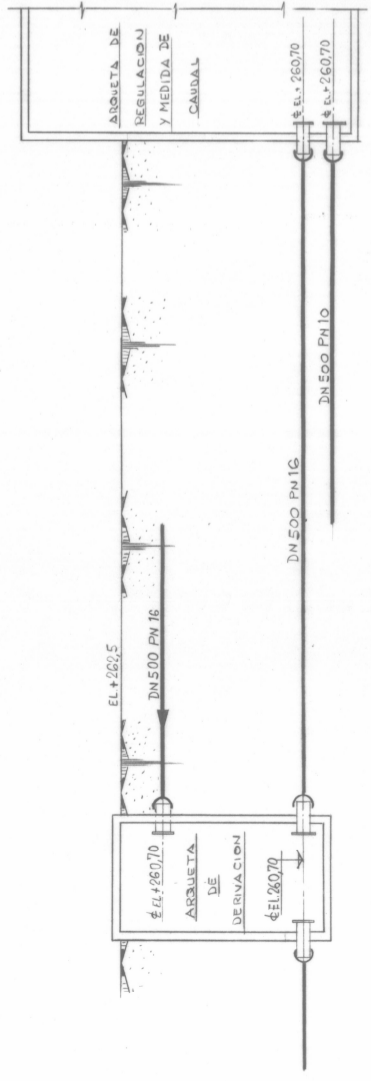
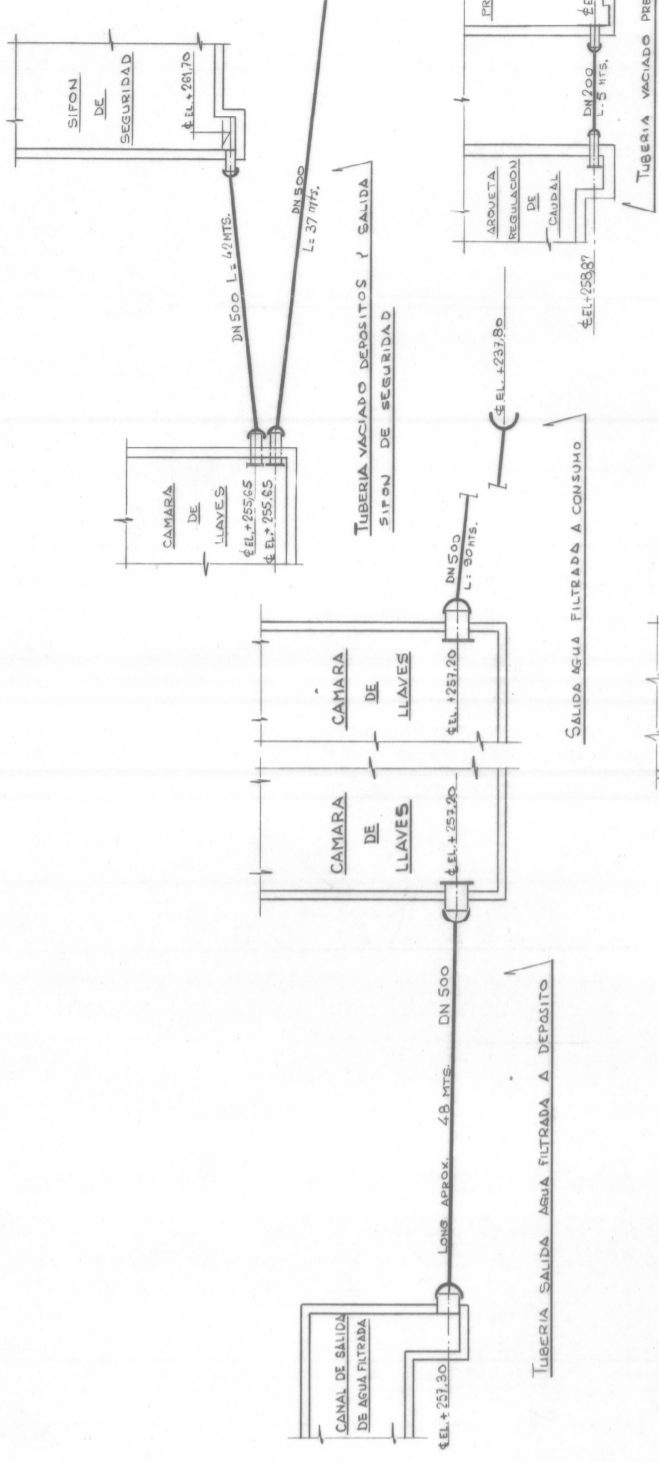
BEBIDA STA GUAYMA DEPARTAMENTO DE PUERTO RICO  
 DEPARTAMENTO DE OBRAS PUBLICAS Y TRANSPORTES  
 OFICINA DE PROYECTOS DE OBRAS DE SANEAMIENTO

**PROYECTO DE CONSTRUCCION, EJECUCION Y PUESTA EN SERVICIO DE LA ESTACION DE TRATAMIENTO DE AGUA PROCEDENTE DEL BARRIO DE ARRIAN (GLAYE 1-A1-1/91)**  
**RED DE TUBERIAS ENTERRADAS**  
 LINEAS DE AGUA, FANGOS, VACIADOS Y DRENAJES CAP. 0-51

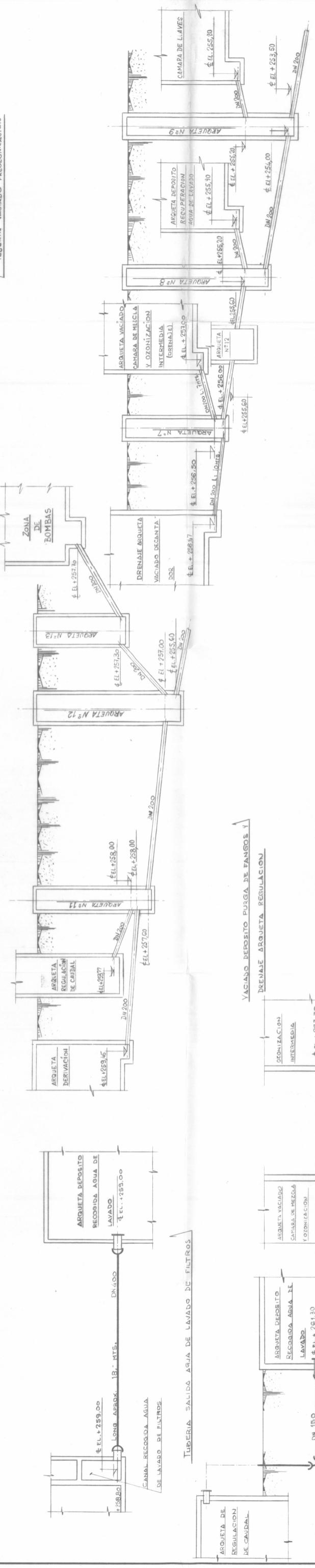
ESCALA: 1:200  
 No. DEL PLANO:

LOS INGENIEROS DIRECTORES PROYECTO: LOS EMPRESARIOS ACRUADOS



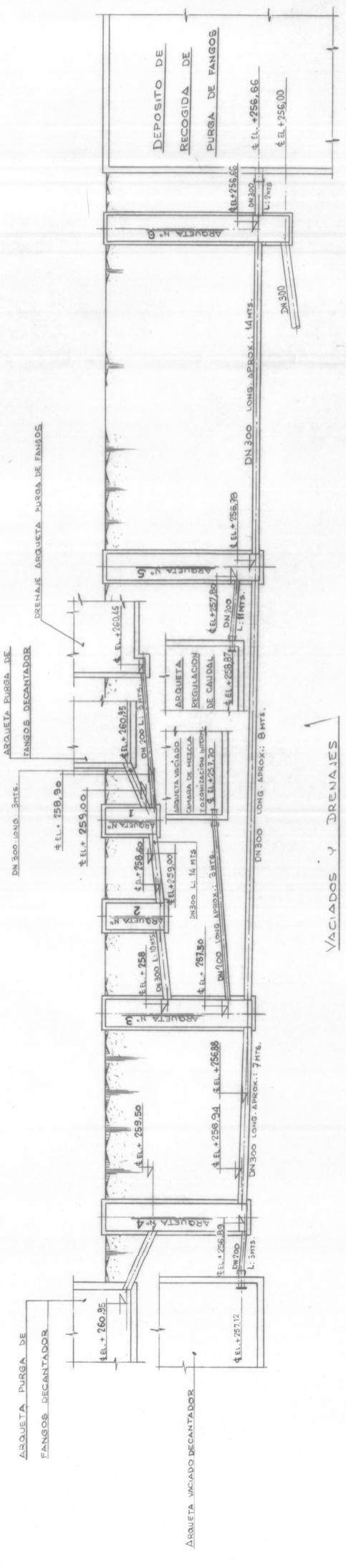


TUBERIAS LLEGADA DE AGUA BRUTA



DRENAJES

PARA SITUACION EN PLANTA VER B. CAP. O-51



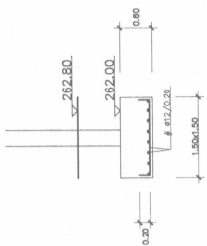
VACIADOS Y DRENAJES

Nº	FECHA	REVISIONES	Nº	FECHA	REVISIONES	Nº
2	22-02-92	ACTUALIZADO	3	03-08-92	ACTUALIZADO	4
1	30-11-90	ACTUALIZADO	2	08-10-90	PARA APROBACION	3
0	26-10-89	PARA APROBACION				

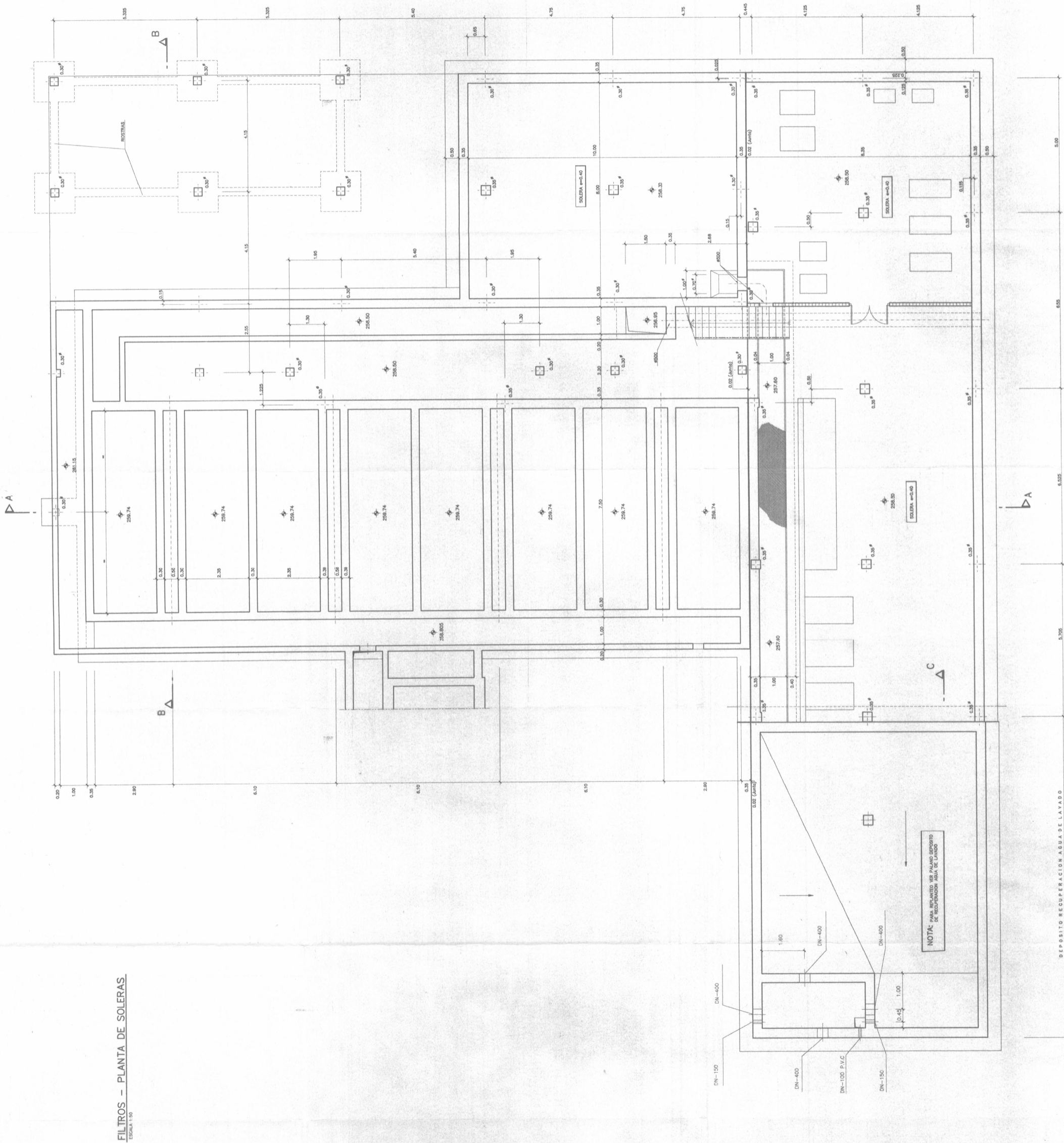
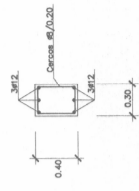
REGULARITA CAMBIO DE MATERIA MANTENIMIENTO DE OBRAS PUBLICAS Y TRANSPORTES CIPUZONCO FORU ALBUQUERCA DIPUTACION FORAL DE GIPUZKOA			
FECHA:	PROYECTO DE CONSTRUCCION, EJECUCION Y PUESTA EN SERVICIO DE LA ESTACION DE TRATAMIENTO DE AGUA PROCEDENTE DEL ENHALLE DE ARRIBARRAN (CLAVE T-AP-1/91)	No. DEL PLANO:	
AP070-1992		CARO-52	
ESCALA:	TITULO DEL PLANO:	RED DE TUBERIAS ENTERRADAS	
		PERFILES LONGITUDINALES	
LOS INGENIEROS DIRECTORES PROYECTO:		LOS EMPRESARIOS APROBADOS:	
		POR PRENSA	

DETALLE DE ZAPATAS



SECCION TIPO DE ROSTRA

ESCALA 1:25



FILTROS - PLANTA DE SOLERAS

ESCALA 1:50

NOTA: PARA REPLICANTE: SER PALANCO DE RECUPERACION AGUA DE LAVADO

DEPOSITO RECUPERACION AGUA DE LAVADO

C

B

A

B

A

<p>HERLAN ETZ SAINKO BERTAMBITIA EMPRESARIO DE OBRAS DE INGENIERIA</p>	<p>GIPUZKOAKO FORU ALDUNDIA DIPUTACION FORAL DE GIPIUZCOA</p>
<p>FRS TRATAMIENTO DE AGUA Y RESIDUOS</p>	<p>CUBIERTAS</p>
<p>PROYECTO DE CONSTRUCCION, EJECUCION Y PUESTA EN SERVIDAD DE LA OBRAS DE TRATAMIENTO DE AGUA PROCEDENTE DE LAS BALSAS DE ARRIARAN (CLAVE 1-AF-A/91)</p>	<p>PROYECTO DE CONSTRUCCION, EJECUCION Y PUESTA EN SERVIDAD DE LA OBRAS DE TRATAMIENTO DE AGUA PROCEDENTE DE LAS BALSAS DE ARRIARAN (CLAVE 1-AF-A/91)</p>
<p>FECHA: DISEÑO: 1.992</p>	<p>ESCALA: 1:50</p>
<p>TITULO DEL PLANO: PLANTA DE SOLEPAS</p>	<p>NO. DEL PLANO: DC-5/10</p>
<p>LOS INGENIEROS PROYECTO: LOS EMPRESARIOS ADOPTADORES: POR CUBIERTAS</p>	<p>POR INGENIERIA</p>





**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

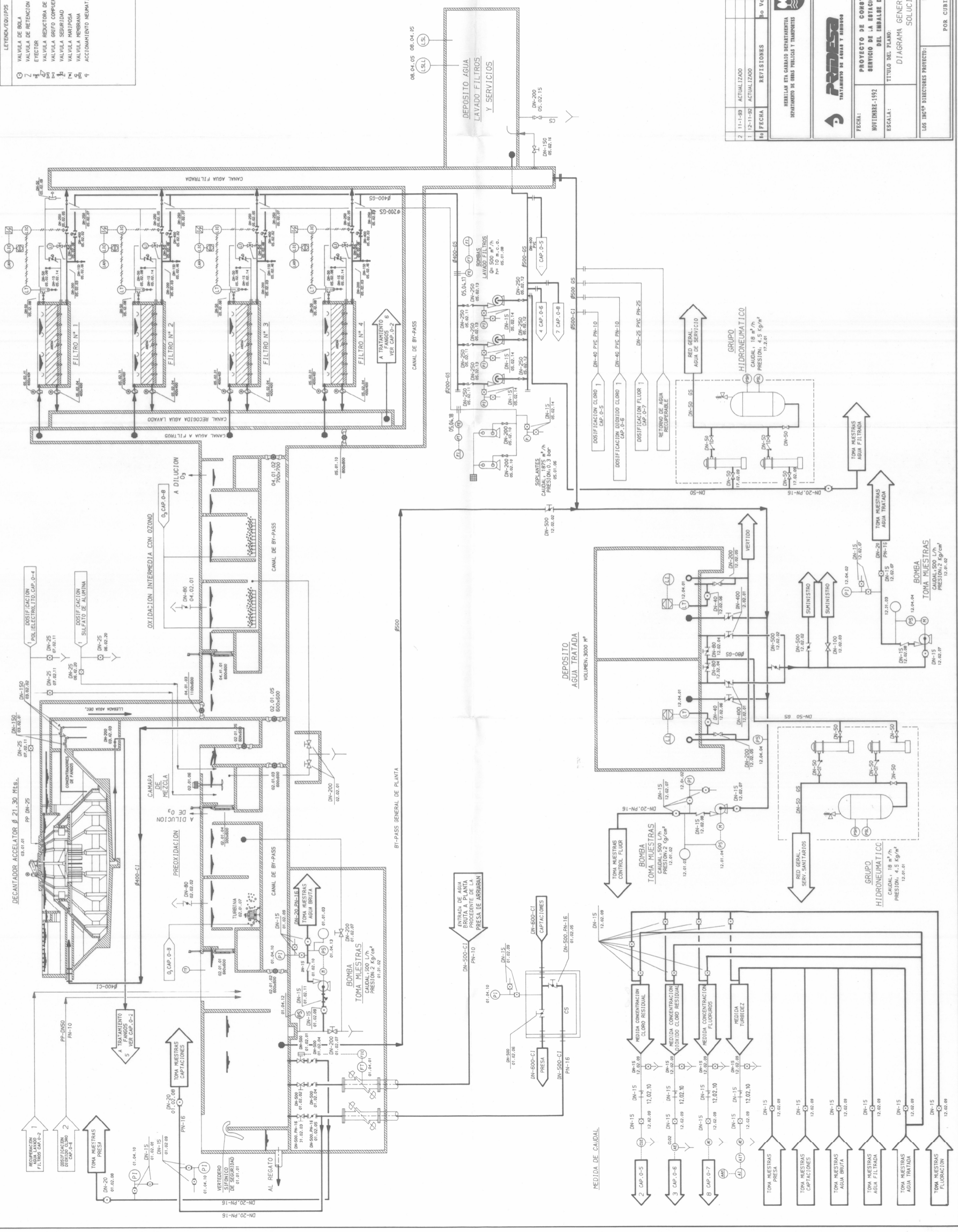
**024**

**020\_4**

**ANEXO 5. PLANOS CAMARA LLAVES ARRIARAN**

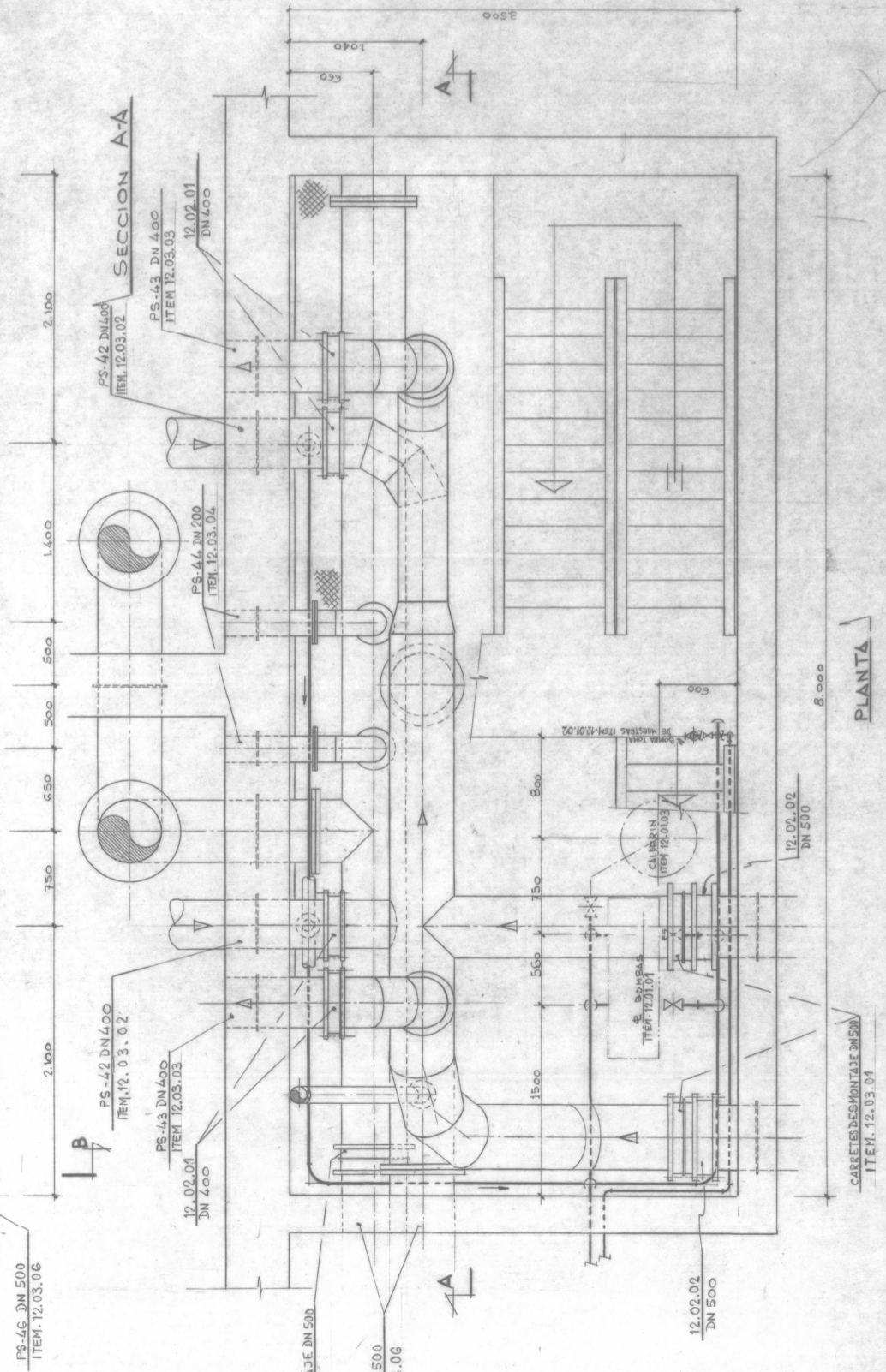
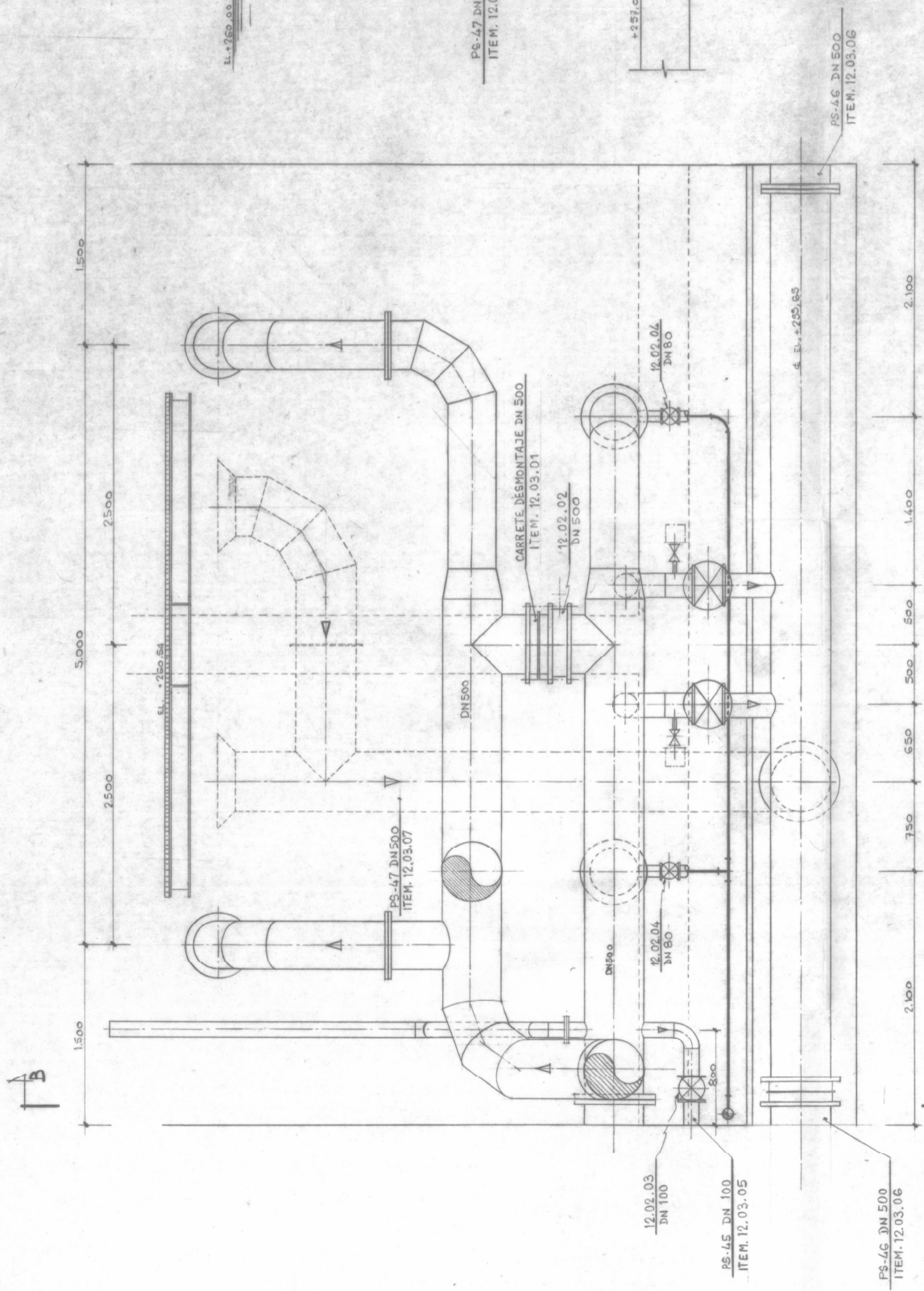


LEYENDA/EQUIPOS	LEYENDA INSTRUMENTOS
VALVULA DE BOLA	MANOMETRO
VALVULA DE RETENCION	ROTAMETRO/FLUJIMETRO
ELECTROVALVULA	PRESTATIVO
VALVULA REDUCTORA DE PRESION	SONDA MEDIDA
VALVULA GRIFO COMPLETA	TRANSFORMADOR/INDICADOR
VALVULA SEGURIDAD	INDICADOR/CONTROLADOR
VALVULA MARIPOSA	INSTRUMENTO EN PANEL
VALVULA NEBRAMA	SEÑAL EN F.L.C.
ACCIONAMIENTO NEUMATICO	ALARMA ANALIZADOR
	E ELEMENTO
	M/L ALTO/BAJO
	S CONTACTO
	L NIVEL
	R REGISTRO



2	11-83	ACTUALIZADO							
1	12-11-92	ACTUALIZADO							
No	FECHA	REVISIONES	Bo	Vc	No	FECHA	Bo	Vc	No
<b>HERNANDEZ EN CARBONO ACTIVADO</b> DEPARTAMENTO DE OBRAS PUBLICAS Y TRANSPORTES			<b>CUBERTAS</b> S.A. DE C.V.			GERENCIONA FORU ALBUQUERQUE DEPARTAMENTO FORAL DE GUZQUIZUA			
<b>PROYECTO DE CONSTRUCCION EJECUCION Y PUERTA EN SERVICIO DE LA ESTACION DE TRATAMIENTO DE AGUA PROCEDENTE DEL EMBALE DE ANIBARRAN (CLAVE 1-AP-1/61)</b>			<b>PROYECTO DE CONSTRUCCION EJECUCION Y PUERTA EN SERVICIO DE LA ESTACION DE TRATAMIENTO DE AGUA PROCEDENTE DEL EMBALE DE ANIBARRAN (CLAVE 1-AP-1/61)</b>			No. DEL PLANO: CAP. 0-1			
TITULO DEL PLANO: <b>DIAGRAMA GENERAL LINEA DE AGUA SOLUCION BASE</b>			TITULO DEL PLANO: <b>DIAGRAMA GENERAL LINEA DE AGUA SOLUCION BASE</b>			LOS ING. DIRECTORES PROYECTO:			
LOS EMPRESARIOS AGRUPADOS			LOS EMPRESARIOS AGRUPADOS			LOS EMPRESARIOS AGRUPADOS			
POR CUBIERTAS			POR CUBIERTAS			POR CUBIERTAS			

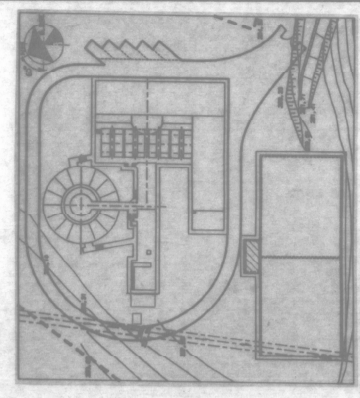




SECCION B-B

SECCION A-A

PLANOS A CONSULTAR  
 CAP.1-400 : PASAMUROS DE LA INSTALACION- DETALLES CONSTRUCTIVOS  
 CAP.1-401 : CARRETES DESMONTAJE PH 10



ADVERTENCIA DEL USUARIO: ESTOS PLANOS SON DE CONSULTA Y NO DE EJECUCION. SE DEBE CONSULTAR SIEMPRE CON EL INGENIERO RESPONSABLE DEL PROYECTO PARA CUALQUIER DUDA O SUGERENCIA. SE RESPONSABILIZA DEL USUARIO EL MANEJO DE ESTOS PLANOS Y SU USO EN OTROS PROYECTOS SIN EL CONSENTIMIENTO DEL INGENIERO RESPONSABLE DEL PROYECTO. SE RESPONSABILIZA DEL USUARIO EL MANEJO DE ESTOS PLANOS Y SU USO EN OTROS PROYECTOS SIN EL CONSENTIMIENTO DEL INGENIERO RESPONSABLE DEL PROYECTO.

2	23.11.92	ACTUALIZADO
1	15.11.91	ESTUDIOS
0	19.10.92	PROYECTO
3	15.1.93	ACTUALIZADO
4	15.1.93	REVISIONES
5	15.1.93	REVISIONES
6	15.1.93	REVISIONES
7	15.1.93	REVISIONES
8	15.1.93	REVISIONES
9	15.1.93	REVISIONES
10	15.1.93	REVISIONES
11	15.1.93	REVISIONES
12	15.1.93	REVISIONES
13	15.1.93	REVISIONES
14	15.1.93	REVISIONES
15	15.1.93	REVISIONES
16	15.1.93	REVISIONES
17	15.1.93	REVISIONES
18	15.1.93	REVISIONES
19	15.1.93	REVISIONES
20	15.1.93	REVISIONES
21	15.1.93	REVISIONES
22	15.1.93	REVISIONES
23	15.1.93	REVISIONES
24	15.1.93	REVISIONES
25	15.1.93	REVISIONES
26	15.1.93	REVISIONES
27	15.1.93	REVISIONES
28	15.1.93	REVISIONES
29	15.1.93	REVISIONES
30	15.1.93	REVISIONES
31	15.1.93	REVISIONES
32	15.1.93	REVISIONES
33	15.1.93	REVISIONES
34	15.1.93	REVISIONES
35	15.1.93	REVISIONES
36	15.1.93	REVISIONES
37	15.1.93	REVISIONES
38	15.1.93	REVISIONES
39	15.1.93	REVISIONES
40	15.1.93	REVISIONES
41	15.1.93	REVISIONES
42	15.1.93	REVISIONES
43	15.1.93	REVISIONES
44	15.1.93	REVISIONES
45	15.1.93	REVISIONES
46	15.1.93	REVISIONES
47	15.1.93	REVISIONES
48	15.1.93	REVISIONES
49	15.1.93	REVISIONES
50	15.1.93	REVISIONES
51	15.1.93	REVISIONES
52	15.1.93	REVISIONES
53	15.1.93	REVISIONES
54	15.1.93	REVISIONES
55	15.1.93	REVISIONES
56	15.1.93	REVISIONES
57	15.1.93	REVISIONES
58	15.1.93	REVISIONES
59	15.1.93	REVISIONES
60	15.1.93	REVISIONES
61	15.1.93	REVISIONES
62	15.1.93	REVISIONES
63	15.1.93	REVISIONES
64	15.1.93	REVISIONES
65	15.1.93	REVISIONES
66	15.1.93	REVISIONES
67	15.1.93	REVISIONES
68	15.1.93	REVISIONES
69	15.1.93	REVISIONES
70	15.1.93	REVISIONES
71	15.1.93	REVISIONES
72	15.1.93	REVISIONES
73	15.1.93	REVISIONES
74	15.1.93	REVISIONES
75	15.1.93	REVISIONES
76	15.1.93	REVISIONES
77	15.1.93	REVISIONES
78	15.1.93	REVISIONES
79	15.1.93	REVISIONES
80	15.1.93	REVISIONES
81	15.1.93	REVISIONES
82	15.1.93	REVISIONES
83	15.1.93	REVISIONES
84	15.1.93	REVISIONES
85	15.1.93	REVISIONES
86	15.1.93	REVISIONES
87	15.1.93	REVISIONES
88	15.1.93	REVISIONES
89	15.1.93	REVISIONES
90	15.1.93	REVISIONES
91	15.1.93	REVISIONES
92	15.1.93	REVISIONES
93	15.1.93	REVISIONES
94	15.1.93	REVISIONES
95	15.1.93	REVISIONES
96	15.1.93	REVISIONES
97	15.1.93	REVISIONES
98	15.1.93	REVISIONES
99	15.1.93	REVISIONES
100	15.1.93	REVISIONES

INSTITUTO NACIONAL DE INVESTIGACIONES CIENTÍFICAS Y TECNOLÓGICAS  
 DEPARTAMENTO DE INGENIERÍA Y ARQUITECTURA

PROYECTO DE CONSTRUCCIÓN, EJECUCIÓN Y PUERTA EN SERVICIO DE LA ESTACIÓN DE TRATAMIENTO DE AGUA PROCEDENTE DEL EMBALE DE ARRIBAN (CLAVE 1-AP-1/91)

TÍTULO DEL PLANO: TUBERÍA EN CÁMARA DE LLAVES

FECHA: AGOSTO-1992

ESCALA: 1/25

NO. DEL PLANO: CAP.12.706

LOS INGENIEROS DIRECTORES DEL PROYECTO: LOS EMPRESARIOS AGRUPADOS POR CUBIERTAS, PR FRIBSA

CUBIERTAS

TRATAMIENTO DE AGUA Y RESIDUOS

PROYECTO DE CONSTRUCCIÓN, EJECUCIÓN Y PUERTA EN SERVICIO DE LA ESTACIÓN DE TRATAMIENTO DE AGUA PROCEDENTE DEL EMBALE DE ARRIBAN (CLAVE 1-AP-1/91)

FECHA: AGOSTO-1992

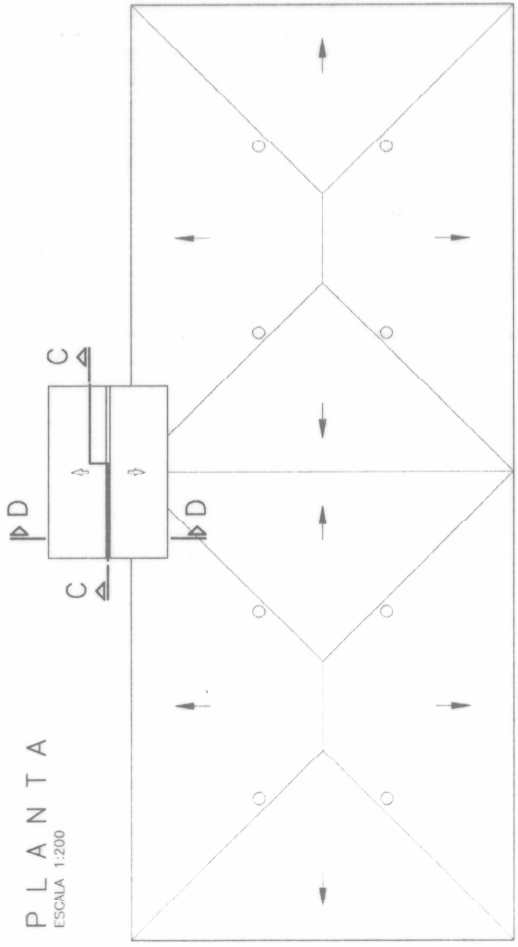
ESCALA: 1/25

NO. DEL PLANO: CAP.12.706

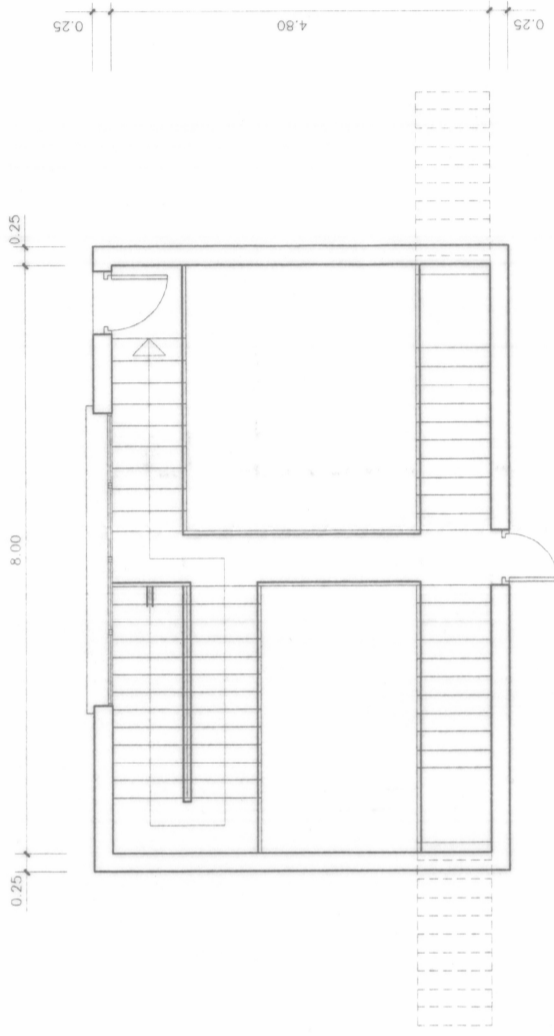
LOS INGENIEROS DIRECTORES DEL PROYECTO: LOS EMPRESARIOS AGRUPADOS POR CUBIERTAS, PR FRIBSA



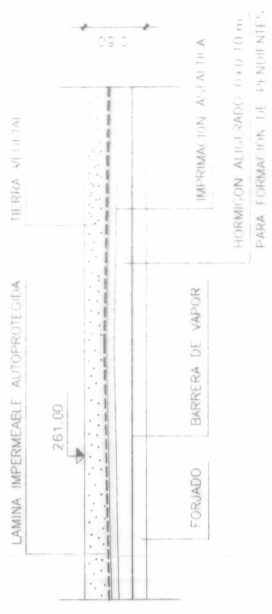
PLANTA  
ESCALA 1:200



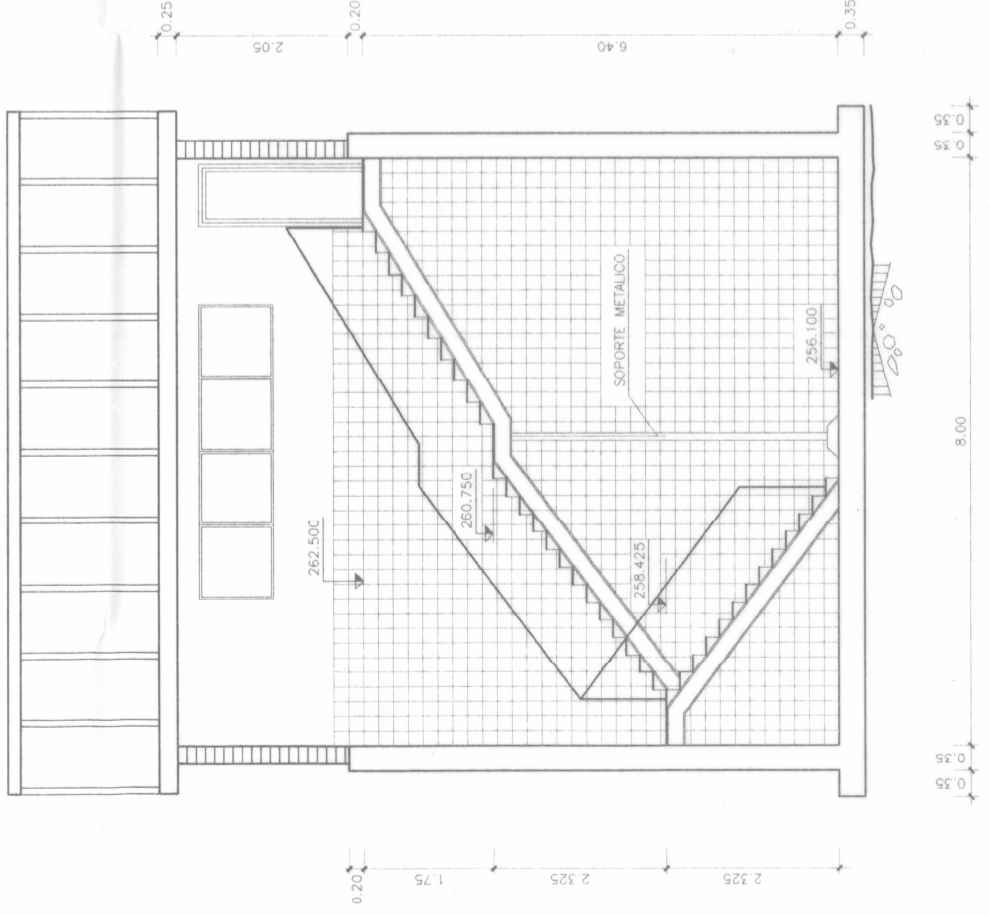
PLANTA  
ESCALA 1:50



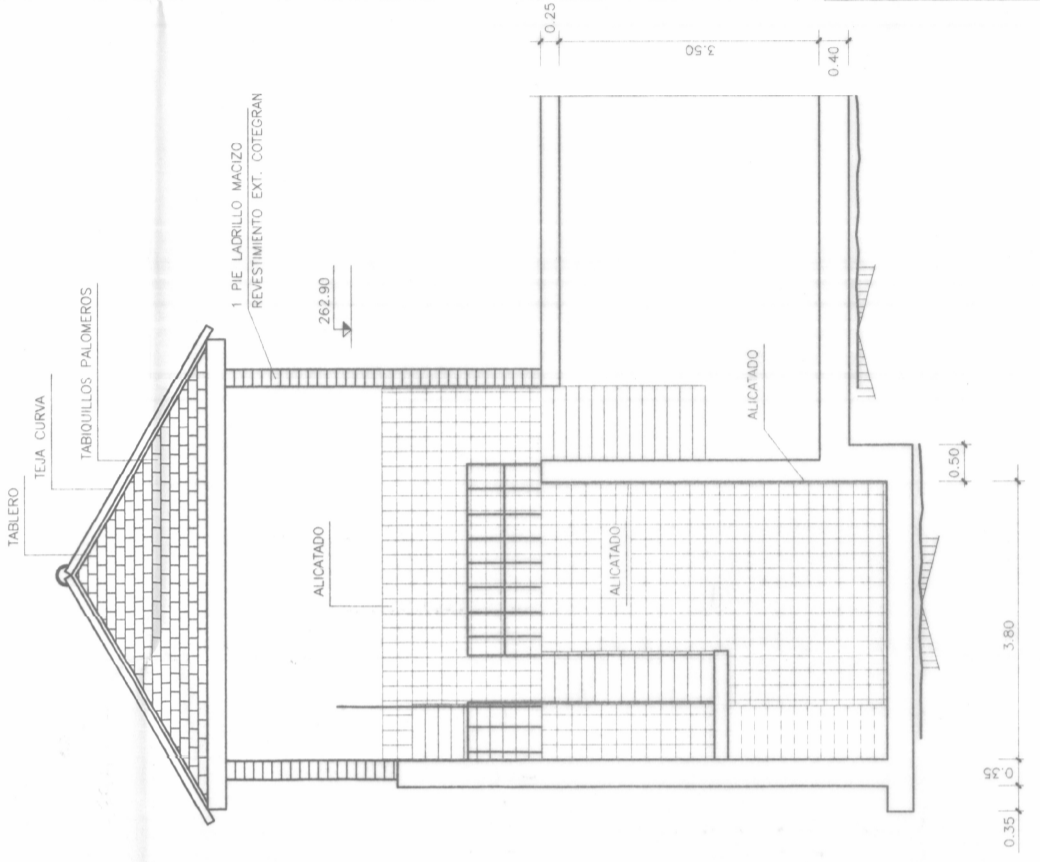
FORMACION DE CUBIERTA





SECCION C-C  
ESCALA 1:50




SECCION D-D  
ESCALA 1:50




 GIPUZKOAKO FORU ALBUNDIA  
 DEPARTAMENTO DE OBRAS PUBLICAS Y TRANSPORTES


 PREDISA  
 TRATAMIENTO DE AGUAS Y RESIDUOS


 CUBIERTAS

PROYECTO DE CONSTRUCCION, EJECUCION Y PUESTA EN SERVICIO DE LA ESTACION DE TRATAMIENTO DE AGUA PROCEDENTE DEL EMBALSE DE ARRIARAN (CLAVE 1-AP-A/91)  
 TITULO DEL PLANO: CAMARA DE LLAVES  
 PLANTA Y SECCIONES  
 No. DEL PLANO: OC.6/1  
 ESCALA: 1:100  
 1:50  
 LOS INGENIEROS DIRECTORES PROYECTO: LOS EMPRESARIOS ASESORADOS: POR: CUBIERTAS  
 POR: PREDISA

**DEFINICION DE ALCANCES**

**PAQUETE 4. SUMINISTRO E INSTALACION DE CAUDALIMETROS**

**PR**

**024**

**020\_4**

**ANEXO 6. RELACION DETALLADA DE TRABAJOS.**

SISTEMA El sistema de abastecimiento: Urola Garaia, Goierra o Aia-Illurrieta	INFRAESTRUCTURA Se refiere a si nos encontramos en una Presa, ETAP o Depósito	NOMBRE Nombre asignado a la infraestructura	POSICION Posición exacta: entrada, salida, etc	DIAMETRO (2) Corresponde con el diámetro del caudalímetro electromagnético	EXISTE CAUDALIMETRO Indicamos si actualmente hay un caudalímetro	CALDERERIA Indicamos si es necesario realizar trabajos de calderería	SENSOR Indicamos si es necesario instalar sensor nuevo MAG 5100W	ELECTRONICA Indicamos si es necesario instalar electrónica MAG6000	TARJETA COM. Si es necesario tarjeta nueva. Los MAG6000 nuevos ya vienen con la tarjeta incorporada	CABLEADO Indicamos si es necesario cableado nuevo	COMUNICAR ANALOGICO Indicamos si es necesario conectar la señal analógica	COMUNICAR MODBUS Indicamos si es necesario conectar la señal Modbus	TIPOLOGIA INTERVENCION Tipología según los capítulos de la memoria
UROLA GARAIA	PRESA	TRASVASE ALZOLA	Conducto trasvase	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	PRESA	BARRENDIOLA	Desagües de fondo	N/A	SI	NO	SI <sup>(1)</sup>	SI <sup>(1)</sup>	NO	SI	NO	NO	3.1
UROLA GARAIA	PRESA	BARRENDIOLA	Conducto ecológico	DN150	SI	NO	SI	SI	NO	SI	NO	SI	3.4.2
UROLA GARAIA	ETAP	BARRENDIOLA	Entrada ETAP	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	ETAP	BARRENDIOLA	Salida ETAP	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	BRINKOLA	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	BRINKOLA	Salida depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	BOMBEO	AZTIRIA	Impulsión	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	AZTIRIA	Entrada depósito	DN100	SI	SI	SI	SI	NO	SI	SI	NO	3.4.1
UROLA GARAIA	DEPOSITO	AZTIRIA	Trabajos de la sección	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	AZTIRIA	Salida Gabiria	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	AZTIRIA	Salida Legazpia	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida Itxaropen	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida Aranzazu	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida San Martin	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida Lau Bide	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida Bikuña	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	LEGAZPIA	Salida Casco	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	URTATZA	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	URTATZA	Salida depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DERIVACION	URRET XU	Entrada depósito	DN150	SI	SI	SI	SI	NO	SI	SI	NO	3.4.1
UROLA GARAIA	DERIVACION	ZUMARRAGA BAJO	Entrada depósito	DN200	SI	NO	SI	SI	NO	SI	NO	SI	3.4.2
UROLA GARAIA	DERIVACION	ZUMARRAGA ALTO	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	ZUMARRAGA ALTO	Salida depósito	DN250	SI	NO	SI	SI	NO	SI	NO	SI	3.4.2
UROLA GARAIA	DERIVACION	ZUMARRAGA ALTO	Salida Ezkio	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DERIVACION	ZUMARRAGA ALTO	Salida Ezkio reguladora	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	EZKIO BAJO	Entrada depósito	DN80	SI	SI	SI	SI	NO	SI	SI	NO	3.4.1
UROLA GARAIA	DEPOSITO	EZKIO BAJO	Salida depósito	DN80	SI	SI	SI	SI	NO	SI	SI	NO	3.4.1
UROLA GARAIA	DEPOSITO	EZKIO ALTO	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	EZKIO ALTO	Salida núcleo	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	EZKIO ALTO	Salida cementerio	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	ALEGI	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	ALEGI	Salida depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	ITSASO	Entrada depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
UROLA GARAIA	DEPOSITO	ITSASO	Salida depósito	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3



SISTEMA El sistema de abastecimiento: Urola Garaia, Goierra o Aia-Iturrieta	INFRAESTRUCTURA Se refiere a si nos encontramos en una Presa, ETAP o Depósito	NOMBRE Nombre asignado a la infraestructura	POSICION Posición exacta: entrada, salida, etc	DIAMETRO (2) Corresponde con el diámetro del caudalímetro electromagnético	EXISTE CAUDALIMETRO Indicamos si actualmente hay un caudalímetro	CALDERERIA Indicamos si es necesario realizar trabajos de calderería	SENSOR Indicamos si es necesario instalar sensor nuevo MAG 5100W	ELECTRONICA Indicamos si es necesario instalar electrónica MAG6000	TARJETA COM. Si es necesario tarjeta nueva. Los MAG6000 nuevos ya vienen con la tarjeta incorporada	CABLEADO Indicamos si es necesario cableado nuevo	COMUNICAR ANALOGICO Indicamos si es necesario conectar la señal analógica	COMUNICAR MODBUS Indicamos si es necesario conectar la señal Modbus	TIPOLOGIA INTERVENCION Tipología según los capítulos de la memoria
GOIERRI	ETAP	ARRIARAN	Entrada depósito	DN500	NO	NO	SI <sup>(1)</sup>	SI <sup>(1)</sup>	NO	SI	NO	NO	3.2.2
GOIERRI	ETAP	ARRIARAN	Salida depósito	DN500	NO	NO	SI <sup>(1)</sup>	SI <sup>(1)</sup>	NO	SI	NO	NO	3.3.2
GOIERRI	BOMBEO	MAKINETXE	Bombeo Makinetxe	DN200	SI	NO	SI	SI	NO	SI	NO	SI	3.4.2
GOIERRI	DEPOSITO	ARRIARAN	Salida Barrio Arriaran	N/A	SI	NO	NO	NO	SI	SI	NO	NO	3.4.3
GOIERRI	DEPOSITO	ALTZAGA	Salida depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DEPOSITO	ALTZAGARATE	Salida depósito	DN65	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DEPOSITO	ARAMA	Salida depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DEPOSITO	LAZKAO	Salida depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DERIVACION	LEGORRETA	Abastecimiento Esnaola	DN80	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DEPOSITO	OLABERRIA ETXEZAGA	Salida depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
GOIERRI	DEPOSITO	OLABERRIA SUSTRAIT	Salida depósito	DN150	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DERIVACION	CLORADORA GENERAL	Conducción	DN250	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	BOMBEO	BEIZTIN	Entrada bombeo	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	BOMBEO	BEIZTIN	Salida bombeo	DN50	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	ERGOIENA	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	ERGOIENA	Salida depósito	DN65	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	SAN MARTIN	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	SAN MARTIN	Salida depósito	DN80	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	SAN GREGORIO	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	SAN GREGORIO	Salida depósito	DN80	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	AIA	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	HILERRI	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	HILERRI	Salida depósito	DN50	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	URKILLAGA	Entrada depósito	DN100	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1
AIA - ITURRIETA	DEPOSITO	URKILLAGA	Salida depósito	DN50	NO	SI	SI	SI	NO	SI	SI	NO	3.4.1

NOTAS

- (1) Estos caudalímetros corresponden a los tipo clamp-on según lo establecido en la memoria técnica
- (2) Los diámetros deberán ser confirmados por el pastor previo a la compra de los equipos
- (3) En los depósitos de Aia-Iturrieta se deberán colocar las reducciones correspondientes para adaptar a los siguientes diámetros:  
San Martín: FD 200  
San Gregorio: FC 125  
Ergoiena: FC 80  
Aia: FC 125  
Hilerrri: PE 63  
Urkilлага: PE 63